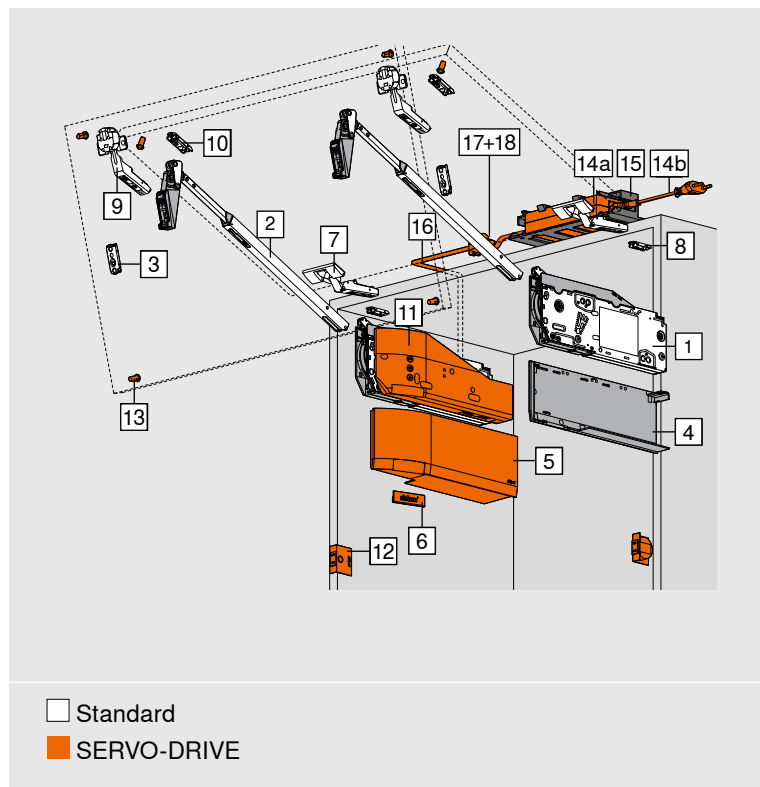


AVENTOS HF top

Technical data sheet



Wooden fronts and wide aluminium frames



- Ideal for higher wall cabinets with bi-fold fronts
- Cabinet height 480-1200 mm
- Cabinet width up to 1800 mm
- Internal depth of at least 264 mm
- Integrated BLUMOTION setting
- SERVO-DRIVE electrical motion support system
- Light operating forces
- Variable stop
- Integrated opening angle stop
- Standardised position of the lift mechanism and front fixing bracket
- Symmetrical lift mechanism and lever arm
- Tool-free assembly
- Two lift mechanism fixing methods
- 3-dimensional adjustment of both fronts
- Centre hinge with finger safety feature
- Lever arm in the variants nickel and eclipse black

Ordering information

Note

Power factor (LF) =
cabinet height* (KH) [mm] x front weight including handle weight [kg]

* Calculate with theoretical cabinet height (TKH) for asymmetrical fronts

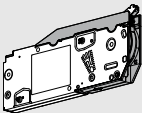
For asymmetrical fronts: **theoretical cabinet height TKH** = front height top FHo (mm) x 2 + gaps

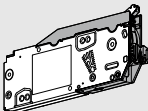
The larger front must be at the top for asymmetrical fronts.

We recommend the more powerful lift mechanism for applications in overlapping ranges.

A trial application is recommended when you are in a borderline area of the individual lift mechanism.

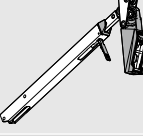
The power factor (LF) can be increased by 50% if you use a third lift mechanism.

1		Lift mechanism		
	Fixing with pre-mounted system screws			
	LF	OW	2 x	
	1350–6750	81°–116°	22F2211	
	2700–13500	81°–116°	22F2511	
	10000–19300	81°–116°	22F2811	
LF Power factor				
OW Opening angle (multi-stage adjustment)				
Symmetrical lift mechanism				
Incl. pre-mounted system screws				

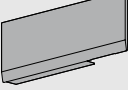
1		Lift mechanism	
	Fixing with chipboard screws with positioning system		
	LF	OW	2 x
	1350—6750	81°—116°	22F2201
	2700—13500	81°—116°	22F2501
	10000—19300	81°—116°	22F2801
LF Power factor			
OW Opening angle (multi-stage adjustment)			
Symmetrical lift mechanism			
Incl. positioning system			

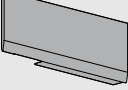
Wooden fronts and wide aluminium frames

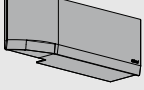
Ordering information

2		Lever arm	
	Cabinet height (mm)*		2 x
	480–610		22F3201
	600–910		22F3501
	840–1200		22F3901
Colour	NI, ECS		
Symmetrical lever arm			
* For asymmetrical fronts: theoretical cabinet height TKH = front height top FHo (mm) x 2 + gaps			

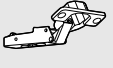
3		Mounting plate for lever arm			
	Fixing method	Spacing (mm)	2 x		
	Screw-on ¹	0	175H3100		
	EXPANDO	0	177H3100E		
	Knock-in	0	177H3100		
Colour	NI, ONS				
All horizontal steel mounting plates with 0 mm spacing possible					
¹ Use 2 chipboard screws (609.1x00) per side for wooden fronts Use 2 countersunk self-tapping screws (660.0950) per side for wide aluminium frames					

4		Cover cap right	
	Colour	Material	
	SW, HGR, TGR	Nylon	22.8001

-		Cover cap left	
	Colour	Material	
	SW, HGR, TGR	Nylon	22.8001

5		SERVO-DRIVE cover cap left	
	Colour	Material	
	SW, HGR, TGR	Nylon	23.8001

6		Branding element	
	Material	Colour	
	Nylon	SW-M, TGR	IN-G
Printed *	2 x	ABD.1000.BL	ABD.1009.BL
Embossed *	2 x	ABD.1000.BT	ABD.1009.BT
Plain	2 x	ABD.1000	ABD.1009
* With Blum logo			
From 1000 pcs:			
Customised, printed branding element			
From 5000 pcs:			
Customised, embossed branding element			

7		CLIP top 120° hinge	
	Boss	Spring	2 x
	INSERTA	Unsprung	70T5590BTL
	Screw-on ¹	Unsprung	70T5550.TL
Colour	NI, ONS		
Boss overlay TO (fixed dimension)			11 mm
3 hinges starting at cabinet width KB 1200 mm and/or 12 kg front weight			
4 hinges for cabinet width KB 1800 mm and/or starting at 20 kg front weight			
¹ Use chipboard screws (609.1x00) for wooden fronts Use countersunk self-tapping screws (660.0950) for wide aluminium frames			

Alternative to 7

-		CLIP top 120° special hinge for larger front overlay	
	Boss	Spring	2 x
	INSERTA	Unsprung	72T5590BTL
	Screw-on ¹	Unsprung	72T5550.TL
Colour	NI, ONS		
Boss overlay TO (fixed dimension)			13 mm
3 hinges starting at cabinet width KB 1200 mm and/or 12 kg front weight			
4 hinges for cabinet width KB 1800 mm and/or starting at 20 kg front weight			
¹ Use chipboard screws (609.1x00) for wooden fronts Use countersunk self-tapping screws (660.0950) for wide aluminium frames			

8		Mounting plate for CLIP top 120° hinge	
	Fixing method	Spacing (mm)	2 x
	Screw-on ¹	0	175H3100
	EXPANDO	0	177H3100E
	Knock-in	0	177H3100
Colour	NI, ONS		
Standard mounting plates, spacing depends on the upper front overlay			
¹ Use chipboard screws (609.1x00) for wooden fronts Use countersunk self-tapping screws (660.0950) for wide aluminium frames			

Colours and material

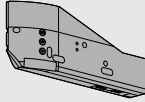
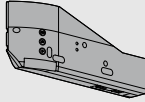
Name	
ECS	Eclipse black
SW	Silk white
HGR	Light grey
NI	Nickel plated
ONS	Onyx black
TGR	Dark grey
SW-M	Silk white matt
IN-G	In-mould brushed stainless steel

Wooden fronts and wide aluminium frames

Ordering information

9		CLIP top centre hinge		
	Boss	Spring	2 x	
	Screw-on	Unsprung	78Z5500T	
	EXPANDO	Unsprung	78Z553ET	
Colour	NI, ONS			
3 hinges starting at cabinet width KB 1200 mm and/or 12 kg front weight				
4 hinges for cabinet width KB 1800 mm and/or starting at 20 kg front weight				
¹ Use chipboard screws (609.1x00) for wooden fronts Use countersunk self-tapping screws (660.0950) for wide aluminium frames				

10		Mounting plate for CLIP top centre hinge		
	Fixing method	Spacing (mm)	2 x	
	Screw-on ¹	0	175H3100	
	EXPANDO	0	177H3100E	
	Knock-in	0	177H3100	
Colour	NI, ONS			
Standard mounting plates with 0 mm spacing				
Only use cruciform mounting plates for wide aluminium frames with a frame width of less than 57 mm				
¹ Use chipboard screws (609.1x00) for wooden fronts Use countersunk self-tapping screws (660.0950) for wide aluminium frames				

11		Drive unit		
	Colour		Material	
	TGR		Nylon	23.A001
For three lift mechanisms or more, we recommend two synchronised drive units				
We recommend one drive unit per set for connected fronts.				

12		SERVO-DRIVE switch		
	Colour		Material	2 x
	SW, HGR, TGR		Nylon	23P5020
Incl. battery				

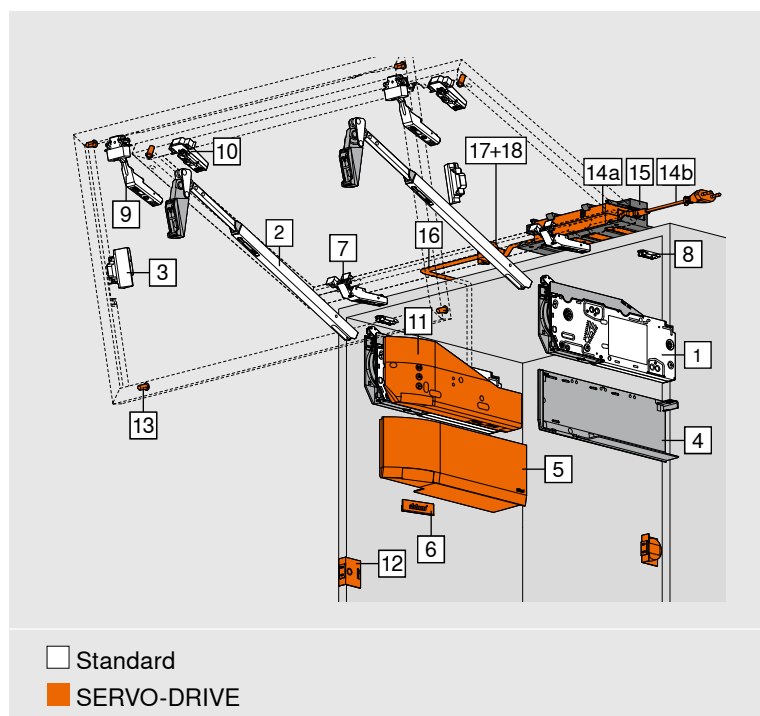
13		Blum distance bumper		
	Colour		Material	4 x
	R7037		Nylon	
	Ø 5 mm		6 x	993.0530
	Ø 8 mm		6 x	993.0830.01

-		SERVO-DRIVE power supply unit and accessories
		See page 7

Colours and material

Name	
SW	Silk white
HGR	Light grey
NI	Nickel plated
ONS	Onyx black
TGR	Dark grey
R7037	RAL 7037 dust grey

Narrow aluminium frames



- Ideal for higher wall cabinets with bi-fold fronts
- Cabinet height 480-1200 mm
- Cabinet width up to 1800 mm
- Internal depth of at least 264 mm
- Integrated BLUMOTION setting
- SERVO-DRIVE electrical motion support system
- Light operating forces
- Variable stop
- Integrated opening angle stop
- Standardised position of the lift mechanism and front fixing bracket
- Symmetrical lift mechanism and lever arm
- Tool-free assembly
- Two lift mechanism fixing methods
- 3-dimensional adjustment of both fronts
- Centre hinge with finger safety feature

Ordering information

Note

Power factor (LF) =
cabinet height* (KH) [mm] x front weight including handle weight [kg]

* Calculate with theoretical cabinet height (TKH) for asymmetrical fronts

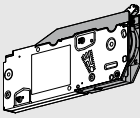
For asymmetrical fronts: **theoretical cabinet height TKH** = front height top FHo (mm) x 2 + gaps

The larger front must be at the top for asymmetrical fronts.

We recommend the more powerful lift mechanism for applications in overlapping ranges.

A trial application is recommended when you are in a borderline area of the individual lift mechanism.

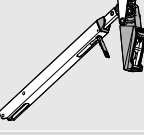
The power factor (LF) can be increased by 50% if you use a third lift mechanism.

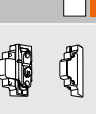
1		Lift mechanism		
	Fixing with pre-mounted system screws			
	LF	OW	2 x	
	1350–6750	81°–116°	22F2211	
	2700–13500	81°–116°	22F2511	
	10000–19300	81°–116°	22F2811	
LF Power factor				
OW Opening angle (multi-stage adjustment)				
Symmetrical lift mechanism				
Incl. pre-mounted system screws				

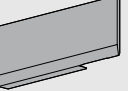
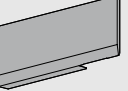
1	☐	☒	Lift mechanism	
	Fixing with chipboard screws with positioning system			
	LF	OW	2 x	
	1350–6750	81°–116°	22F2201	
	2700–13500	81°–116°	22F2501	
	10000–19300	81°–116°	22F2801	
LF Power factor				
OW Opening angle (multi-stage adjustment)				
Symmetrical lift mechanism				
Incl. positioning system				

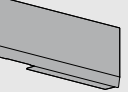
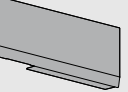
Narrow aluminium frames

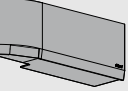
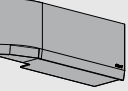
Ordering information

2		Lever arm
	Cabinet height (mm)*	
	480–610	22F3201
	600–910	22F3501
	840–1200	22F3901
Colour		NI, ECS
Symmetrical lever arm		
* For asymmetrical fronts: theoretical cabinet height TKH = front height top FHo (mm) x 2 + gaps		

3		CLIP adapter plate set for lever arms
	Version	Spacing (mm)
	Left/right	0
		175H5B00
Colour		NI, ONS

4		Cover cap right
	Colour	Material
	SW, HGR, TGR	Nylon
		22.8001

-		Cover cap left
	Colour	Material
	SW, HGR, TGR	Nylon
		22.8001

5		SERVO-DRIVE cover cap left
	Colour	Material
	SW, HGR, TGR	Nylon
		23.8001

6		Branding element
	Material	Colour
	Nylon	SW-M, TGR
		IN-G
	Printed *	2 x ABD.1000.BL ABD.1009.BL
	Embossed *	2 x ABD.1000.BT ABD.1009.BT
	Plain	2 x ABD.1000 ABD.1009
* With Blum logo		
From 1000 pcs:		
Customised, printed branding element		
From 5000 pcs:		
Customised, embossed branding element		

7		CLIP top 120° aluminium frame door hinge
	Boss	Spring
	Screw-on	Unsprung
		72T550A.TL
Colour		NI, ONS
3 hinges starting at cabinet width KB 1200 mm and/or 12 kg front weight		
4 hinges for cabinet width KB 1800 mm and/or starting at 20 kg front weight		
Fixing screws are included		

8		Mounting plate for CLIP top 120° hinge
	Fixing method	Spacing (mm)
	Screw-on	0
	EXPANDO	0
	Knock-in	0
Colour		NI, ONS

Standard mounting plates, spacing depends on the upper front overlay

¹ Use 2 countersunk self-tapping screws (660.0950) per side for narrow aluminium frames

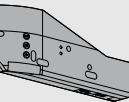
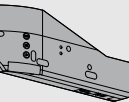
9		CLIP top aluminium centre hinge
	Boss	Spring
	Screw-on	Unsprung
		78Z550AT
Colour		NI, ONS

3 hinges starting at cabinet width KB 1200 mm and/or 12 kg front weight

4 hinges for cabinet width KB 1800 mm and/or starting at 20 kg front weight

¹ Use 2 countersunk self-tapping screws (660.0950) per side for narrow aluminium frames

10		CLIP adapter plate for centre hinges
	Version	Spacing (mm)
	Symmetrical	0
		175H5A00
Colour		NI, ONS
Fixing screws are included		

11		Drive unit
	Colour	Material
	TGR	Nylon
		23.A001
For three lift mechanisms or more, we recommend two synchronised drive units		
We recommend one drive unit per set for connected fronts.		

Narrow aluminium frames

Ordering information

12		SERVO-DRIVE switch		
		Colour	Material	2 x
		SW, HGR, TGR	Nylon	23P5020
Incl. battery				
13		Blum distance bumper		
		Colour	Material	4 x
		R7037	Nylon	
		Ø 5 mm	6 x	993.0530
		Ø 8 mm	6 x	993.0830.01
-		SERVO-DRIVE power supply unit and accessories		
		See page 7		

Colours and material

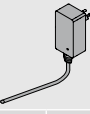
Name			
ECS	Eclipse black	ONS	Onyx black
SW	Silk white	TGR	Dark grey
HGR	Light grey	SW-M	Silk white matt
IN-G	In-mould brushed stainless steel	R7037	RAL 7037 dust grey
NI	Nickel plated		

SERVO-DRIVE power supply unit and accessories

Ordering information

<div>14</div> <div>SERVO-DRIVE power supply unit incl. flex</div> <div>  </div>					
Market	Language package		Market	Language package	
E	A	Z10NE04EA	I	A	Z10NE04IA
E	B	Z10NE04EB	K	I	Z10NE04KI
E	C	Z10NE04EC	N	H	Z10NE04NH
E	D	Z10NE04ED	R	H	Z10NE04RH
E	E	Z10NE04EE	S	K	Z10NE04SK
E	F	Z10NE04EF	T	H	Z10NE04TH
E	I	Z10NE04EI	U	G	Z10NE04UG
B	A	Z10NE04BA	U	J	Z10NE04UJ
B	I	Z10NE04BI	Z	I	Z10NE04ZI
H	I	Z10NE04HI			
Consisting of:					
14a	1 x	SERVO-DRIVE power supply unit Incl. operating and installation instructions			
14b	1 x	Flex Length 1.5–1.8 m, incl. plug			

<div>15</div> <div>Power supply unit housing</div> <div>  </div>			
Colour	Material		
WGR	Nylon		Z10NG120
For SERVO-DRIVE power supply unit			

<div>-</div> <div>SERVO-DRIVE plug-in power supply unit</div> <div>Only suitable for one drive unit</div> <div>  </div>					
Market	Language package		Market	Language package	
E	A	☎ Z10NA40EA	E	F	☎ Z10NA40EF
E	B	☎ Z10NA40EB	B	A	☎ Z10NA40BA
E	C	☎ Z10NA40EC	K	I	☎ Z10NA40KI
E	D	☎ Z10NA40ED	N	H	☎ Z10NA40NH
E	E	☎ Z10NA40EE	U	G	☎ Z10NA40UG
☎ Item available on request					
Consisting of:					
-	1 x	SERVO-DRIVE plug-in power supply unit Incl. cable, 1120 mm (with SERVO-DRIVE distribution cable extendible to max. 2000 mm) Incl. operating and installation instructions			

Accessories

<div>16</div> <div>SERVO-DRIVE distribution cable</div> <div>  </div>			
Colour	Length (m)		
SZ	6		Z10K600A
SZ	100		Z10K1HMA
For cutting to size			
17			
Connecting node			
	Colour	Material	
	SZ	Nylon	Z10V1000.01
18			
Cable end protector			
	Colour	Material	
	R7037	Nylon	Z10K0008
-			
Cable holder			
	Colour	Material	
	WS	Nylon	Z10K0009
E.g. for fixing the SERVO-DRIVE distribution cable			
-			
SERVO-DRIVE switch attachment			
	Colour	Material	2 x
	SW, HGR, TGR	Nylon	23P5216
For attaching the SERVO-DRIVE switch to the cabinet side without milling			

Markets and language packages

Name			
Markets		Language packages*	
E	Europa	A	DE, EN, FR, IT, NL
B	UK	B	DA, EN, FI, NO, SV
H	IN	C	EL, EN, HR, SR, SL, TR
I	IL	D	EN, ES, FR, IT, PT
K	AU	E	CS, HU, PL, SK
N	CN	F	BG, ET, LV, LT, RO, RU, UK
R	KR	G	EN, ES, FR
S	BR	H	EN, ZH, KO
T	TW	I	EN
U	US CA JP	J	JA
Z	ZA	K	EN, ES, PT

* Language descriptions as per ISO-639

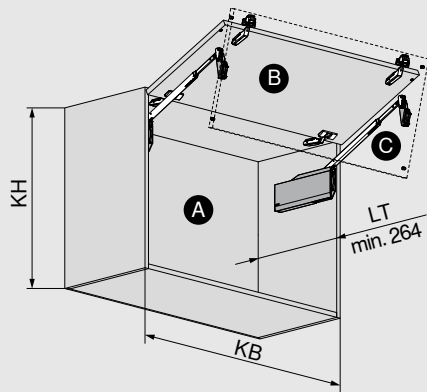
Colours and material

Name			
WS	White	TGR	Dark grey
SW	Silk white	SZ	Black
WGR	White grey	R7037	RAL 7037 dust grey
HGR	Light grey		

Wooden fronts, wide and narrow aluminium frames

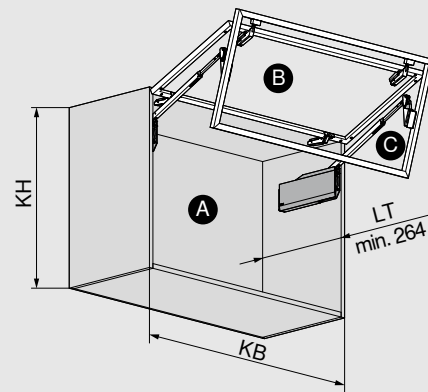
Planning

Wooden fronts and wide aluminium frames



A	Cabinet
B	Top front
C	Bottom front
KB	Cabinet width
KH	Cabinet height
LT	Internal cabinet depth

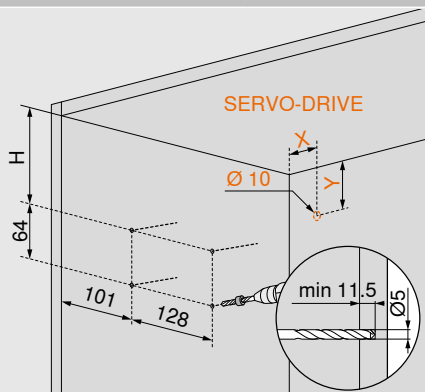
Narrow aluminium frames



A	Cabinet
B	Top front
C	Bottom front
KB	Cabinet width
KH	Cabinet height
LT	Internal cabinet depth

Drilling position

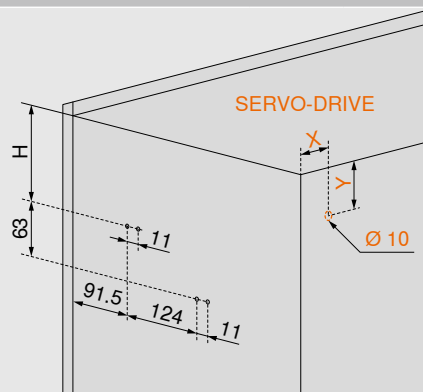
System screws



KH (mm)	H (mm)	X (mm)	Y (mm)
480-519	93.5	38.5	102
520-1200	116	38.5	124

KH Cabinet height

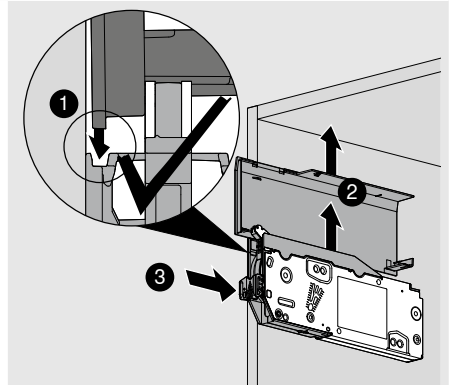
Chipboard screws incl. positioning system



KH (mm)	H (mm)	X (mm)	Y (mm)
480-519	93	38.5	102
520-1200	115.5	38.5	124

4 x chipboard screws Ø 4 x 35 mm

KH Cabinet height



KH (mm)

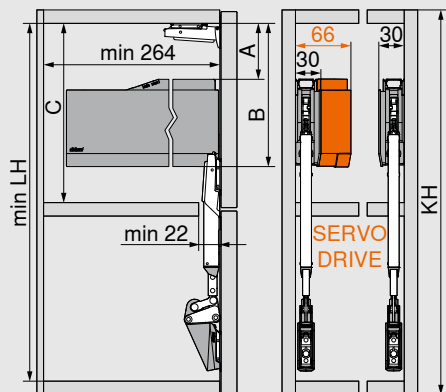
520-1200

KH Cabinet height

Wooden fronts, wide and narrow aluminium frames

Planning

Space requirement

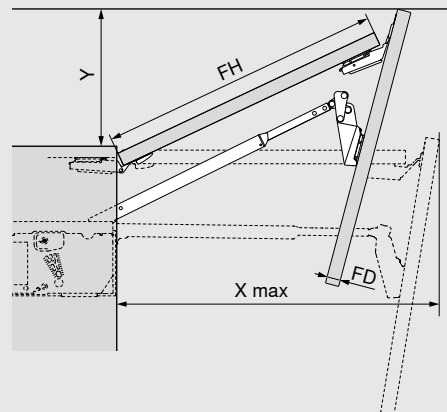


Lever arm		LH min. (mm)	
22F3201		443	
22F3501		512	
22F3901		632	
KH (mm)	A (mm)	B (mm)	C min. (mm)
480–519	66.5	171.5	172
520–1200	89.0	194.0	195

KH Cabinet height

LH Internal cabinet height

Space requirement above



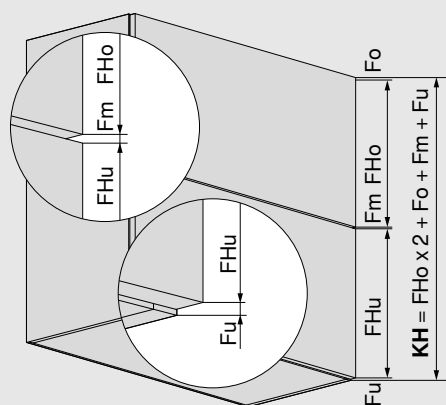
$$X \max = FH \times 0.9 + 1.5 \times FD + 35$$

Opening angle stop	Y (mm)
116°	$FH \times 0.44 + 38$
107°	$FH \times 0.29 + 35$
97°	$FH \times 0.12 + 31$
88°	28
81°	0

FD Front thickness

FH Front height

Symmetrical front



Fo Top gap

Fm Middle gap

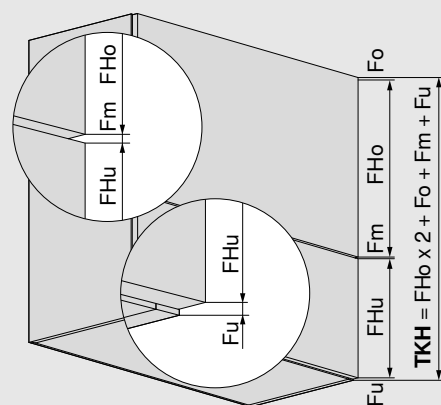
Fu Bottom gap

FHo Front height top

FHu Lower front height

KH Cabinet height

Asymmetrical front



Fo Top gap

Fm Middle gap

Fu Bottom gap

FHo Front height top

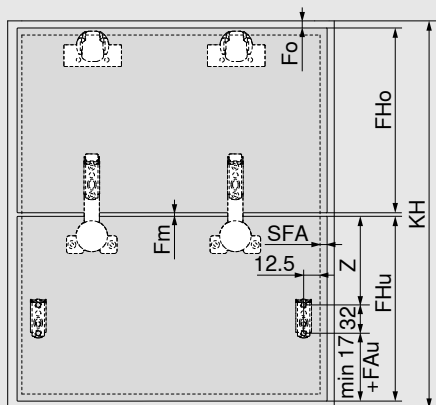
FHu Lower front height

TKH Theoretical cabinet height

Wooden fronts and wide aluminium frames

Planning

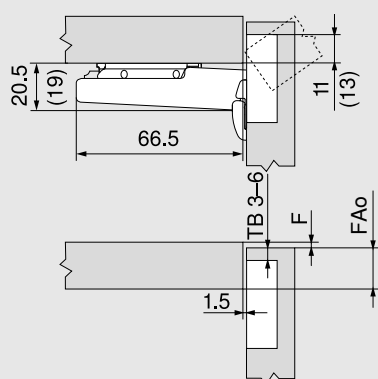
Front assembly



Cabinet height KH (mm)	Z (mm)
480–519	170
520–1200	189

Fo	Top gap
Fm	Middle gap
FAu	Bottom front overlay
FHo	Front height top
FHu	Lower front height
SFA	Side front overlay

CLIP top 120° hinge



TB Boss drilling distance

FAo Upper front overlay

F Gap

() CLIP top 120° special hinge

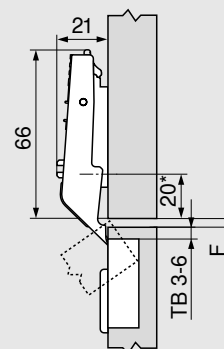
Boss drilling distance TB

MD	Front overlay FA (mm)																
	5	6	7	8	9	10	11	12	13	14	15	16	17				
0										3	4	5	6				
3							3	4	5	6							
6				3	4	5	6										
9	3	4	5	6													

MD Mounting plate spacing (mm)

The front overlay must always be 2 mm bigger for the CLIP top 120° special hinge.

CLIP top centre hinge



TB Boss drilling distance

F Min. gap 1.5 mm

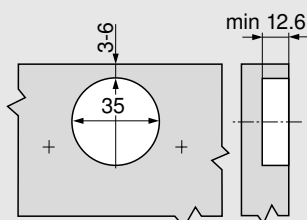
* 37 mm for cruciform mounting plates (37/32)

Boss drilling distance TB

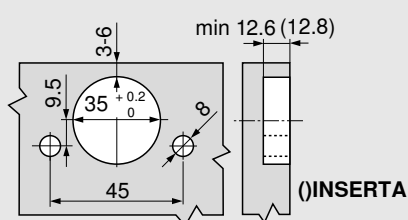
MD	Horizontal gap F between fronts (mm)																
																3	4
0																6	5
3																	4
6																	
9																	

MD Mounting plate spacing (mm)

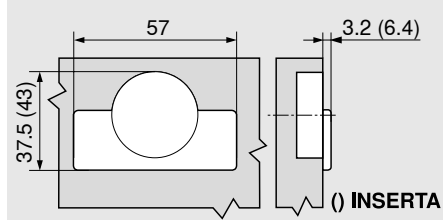
Screw-on assembly



INSERTA | EXPANDO assembly



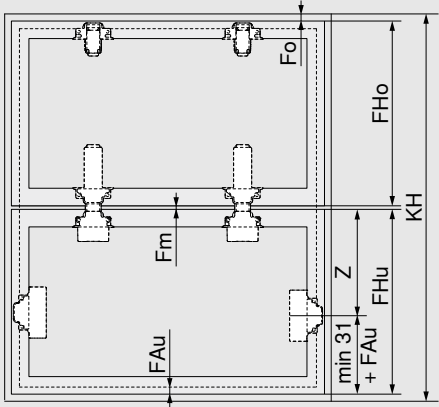
Hinge boss dimensions



Narrow aluminium frames

Planning

Front assembly



Cabinet height KH (mm)	Z (mm)
480–519	188
520–1200	207

Fo

Top gap

Fm

Middle gap

FAu

Bottom front overlay

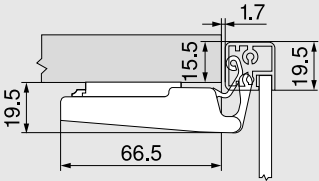
FHo

Front height top

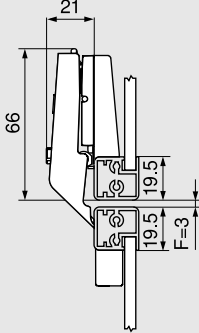
FHu

Lower front height

CLIP top 120° aluminium frame door hinge



CLIP top aluminium centre hinge

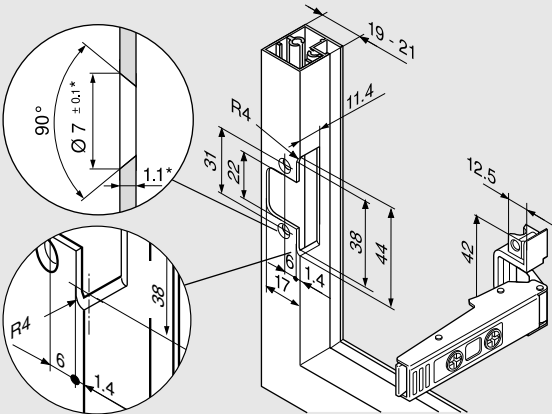


F

Min. gap 1.5 mm

The gap needs to be adjusted for a frame thickness of 20.5 mm or greater

Screw-on assembly (hinge | adapter plate)



* When changing material thickness, adjust the assembly dimensions accordingly

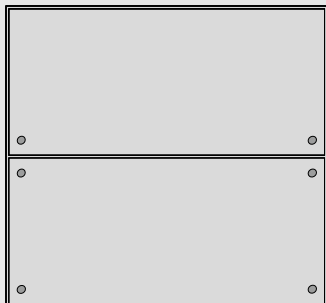


Find more information on assembly
and adjustment of AVENTOS HF top at
www.blum.com/hftopassembly

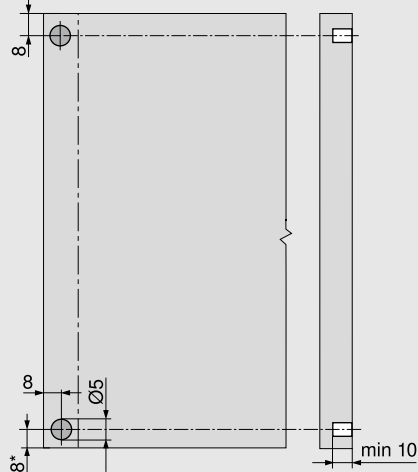
SERVO-DRIVE for AVENTOS HF top

Planning

Blum distance bumper (SERVO-DRIVE application only)



Insert Blum distance bumper (do not glue)



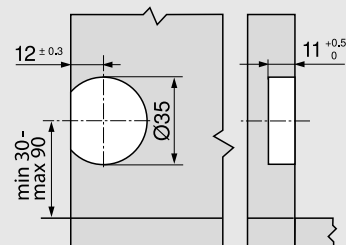
Recommendation for aluminium frames

Drill hole into cabinet side for Blum distance bumper

A trial application must be carried out if fixed to the front

* From cabinet bottom edge for fronts that protrude below

SERVO-DRIVE switch



Our EASY ASSEMBLY app provides information about assembly and adjustment of AVENTOS HF top and SERVO-DRIVE

www.blum.com/eaapp

SERVO-DRIVE power supply unit and accessories

Planning

Space requirement and safety distance

i A safety distance of 30 mm must be maintained for air circulation (see graphic); otherwise, there is a risk that the SERVO-DRIVE power supply unit or SERVO-DRIVE plug-in power supply unit could overheat.

Assembly on the cabinet top panel

i Only one SERVO-DRIVE power supply unit can be connected to each SERVO-DRIVE distribution cable!

Back cabling

		X (mm)	Y (mm)
AVENTOS HF top	Cabinet height KH (mm)	480–519	38.5
		520–1200	102



Find more information on assembly and adjustment of SERVO-DRIVE for AVENTOS top at www.blum.com/servodrive-aventos-assembly

Accessories for AVENTOS HF top

Ordering information

Hinge set – wooden fronts



Ordering information

Fixing method

INSERTA | Knock-in | EXPANDO

 78Z5530T11

Colour

NI, ECS

Consisting of:

2x	CLIP top 120° hinge unsprung
	70T5590BTL
2 x	CLIP top centre hinge unsprung
	78Z5530T
6 x	Horizontal cam mounting plate
	177H3100

Hinge set – wooden fronts and wide aluminium frames



Ordering information

Fixing method

Screw-on¹

 78Z5500T12

Colour

NI, ECS

Consisting of:

2x	CLIP top 120° hinge unsprung
	70T5550.TL
2 x	CLIP top centre hinge unsprung
	78Z5500T
	For wide aluminium frames, an additional cruciform mounting plate is required for the CLIP top centre hinge.
6 x	Horizontal cam mounting plate
	175H3100

¹ Use chipboard screws (609.1x00) for wooden fronts

Use countersunk self-tapping screws (660.0950) for wide aluminium frames

Hinge set – narrow aluminium frames



Ordering information

Fixing method

Screw-on

 78Z550AT11

Colour

NI, ECS

Consisting of:

2x	CLIP top 120° aluminium frame door hinge unsprung
	72T550A.TL
2 x	CLIP top aluminium centre hinge unsprung
	78Z550AT
2 x	Horizontal cam mounting plate
	175H5400
2 x	CLIP adapter plate symmetrical
	175H5A00
2 x	CLIP adapter plate left/right
	175H5B00

Colours and material

ECS	Eclipse black
NI	Nickel plated



12

production plants in
Austria, Poland, the USA,
Brazil and China



More than

30

subsidiaries and
representative offices



The company was founded
in Höchst, Austria by Julius

Blum in **1952**.



With more than

2100

patents worldwide, Blum is one of
Austria's most innovative companies.



Customers in over

120

markets on every continent



Turnover of

2.4 billion

euros



Blum produces lift, hinge,
drawer and pocket systems for
furniture – complemented by
assembly devices and services.



In line with our philosophy
of global customer benefits,
everyone should benefit
from Blum products –
from manufacturers and
distributors to furniture fitters
and end consumers.



Blum has implemented numerous
sustainability initiatives to reduce
its environmental footprint –
certified to ISO-14001 since 1997.

TD-142/3 EN / 06.26

All content is copyrighted by Blum.

Subject to technical modifications and changes to the range without notice.

Julius Blum GmbH, 6973 Höchst, Austria, Tel.: +43 5578 705-0, Email: info@blum.com, www.blum.com

Our sites in Austria, Poland, the USA and China are certified to the standards indicated below.

Our site in Brazil is certified to ISO 9001, ISO 14001 and ISO 45001.

Status: 07.2025



ISO 9001
Certified Quality
System



ISO 14001
Certified Environmental
System



ISO 50001
Certified Energy
System



www.blum.com/sales-offices



Look for our
FSC®-certified
products