



Verarbeitungshilfen Assembly devices

Lehrenkoffer | template case

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Verarbeitungshilfen Übersicht | Assembly devices overview

Obere Koffereinlage | Top case inlay



Verarbeitungshilfen Übersicht | Assembly devices overview

Obere Koffereinlage | Top case inlay

Übersicht | Overview

Nr. No.	Bezeichnung	Description	Art.-Nr. Part No.								
1+2+27*	Körnerlehre für TANDEMBOX	Marking template for TANDEMBOX	ZML.3xxx		✓					11	20
3	Zubehör	Accessories								18	-
4	Anleitung und Musterbretter	Instructions and sample boards								-	-
5	Anreißlehre für TANDEMBOX	Marking template for TANDEMBOX	ZML.8030		✓					11	-
6	Fugenlehre für SPACE CORNER	Gap template for SPACE CORNER	65.5610				✓			15	-

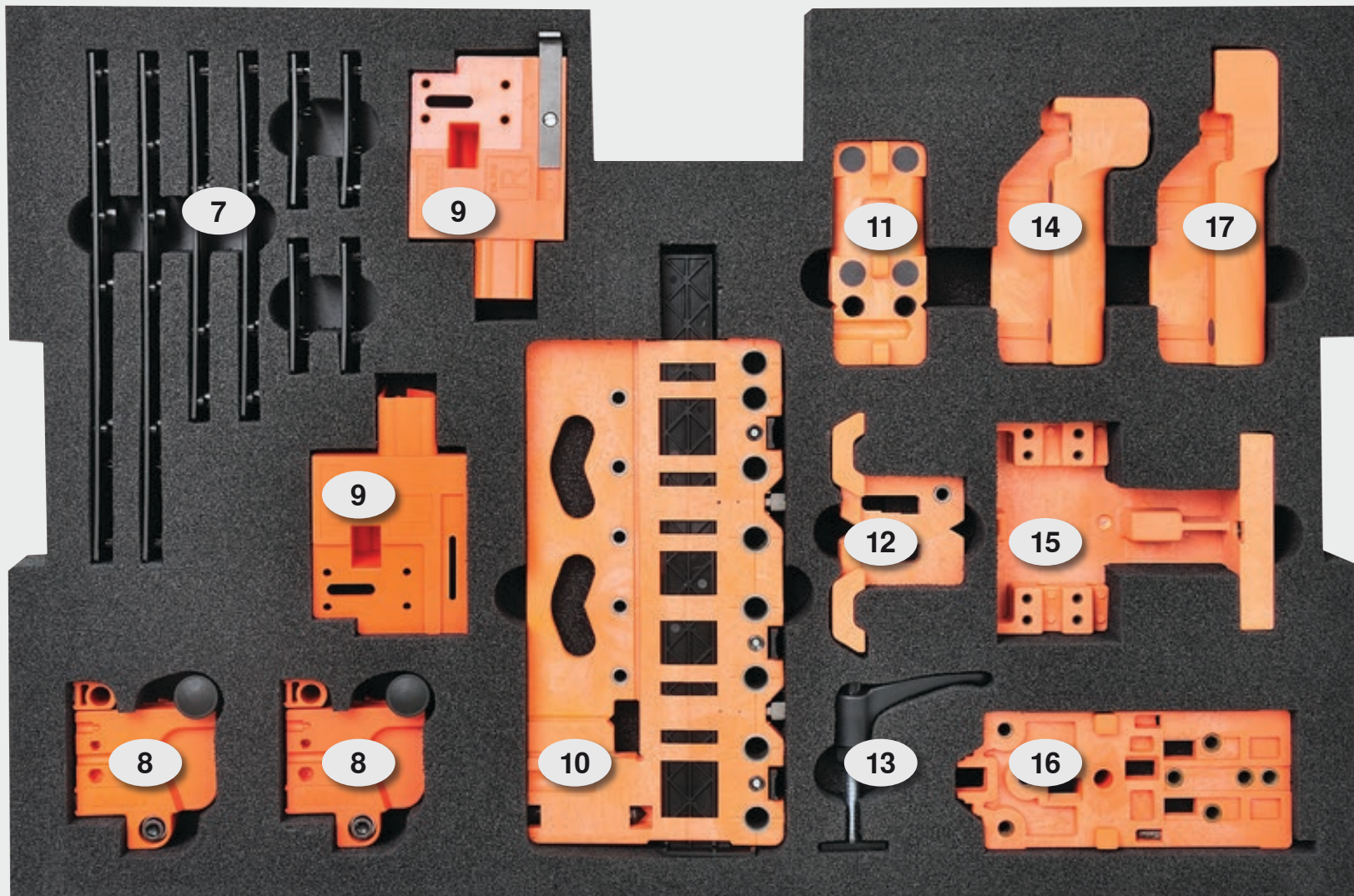
* Bottom case inlay | Untere Koffereinlage

Legende | legend

	Verarbeitung Klappensysteme Lift system assembly		Verarbeitung Scharniersysteme Hinge system assembly		Schubkastenbearbeitung Drawer assembly
	Frontbearbeitung Front assembly		Verarbeitung SPACE CORNER SPACE CORNER assembly		Information Information
	Verarbeitung SERVO-DRIVE SERVO-DRIVE assembly		Korpusbearbeitung Cabinet assembly		Bedienungsanleitung Instruction leaflet

Verarbeitungshilfen Übersicht | Assembly devices overview

Mittlere Koffereinlage | Middle case inlay



Verarbeitungshilfen Übersicht | Assembly devices overview

Mittlere Koffereinlage | Middle case inlay

Übersicht | Overview

Nr. No.	Bezeichnung	Description	Art.-Nr. Part No.									
7+9	Körnerlehre für LEGRABOX	Marking template for LEGRABOX	ZML.3710		✓						11	23
8+27*	Universal-Einzellehre	Universal individual template	65.1051.01	✓			✓	✓	✓		8	27
10	Universal-Bohrlehre	Universal drilling template	ZML.0040.01	✓	✓					✓	8	32
11	Bohrlehre für SERVO-DRIVE-Distanzpuffer	Drilling template for SERVO-DRIVE distance bumper	ZML.1090	✓	✓	✓					8	34
12	Bohrlehre für Montageplatten	Drilling template for mounting plates	65.5070	✓			✓				8	36
8+13+27*	Universal-Stangenlehre	Universal drilling template	65.1000.01	✓			✓	✓	✓		8	37
14	Bohrlehre BLUMOTION für Türen	BLUMOTION for doors drilling template	65.5010	✓			✓		✓		9	45
15	Bohrlehre für TANDEM/MOVENTO	Drilling template for TANDEM/MOVENTO	T65.1000.02							✓	17	47
16+27*	Stangenlehre für CLIP top-Scharniere	Drilling template for CLIP top hinges	65.7500.03	✓			✓				9	48
17	Bohrlehre für Verbinder	Drilling template for connectors	65.5040						✓		16	54

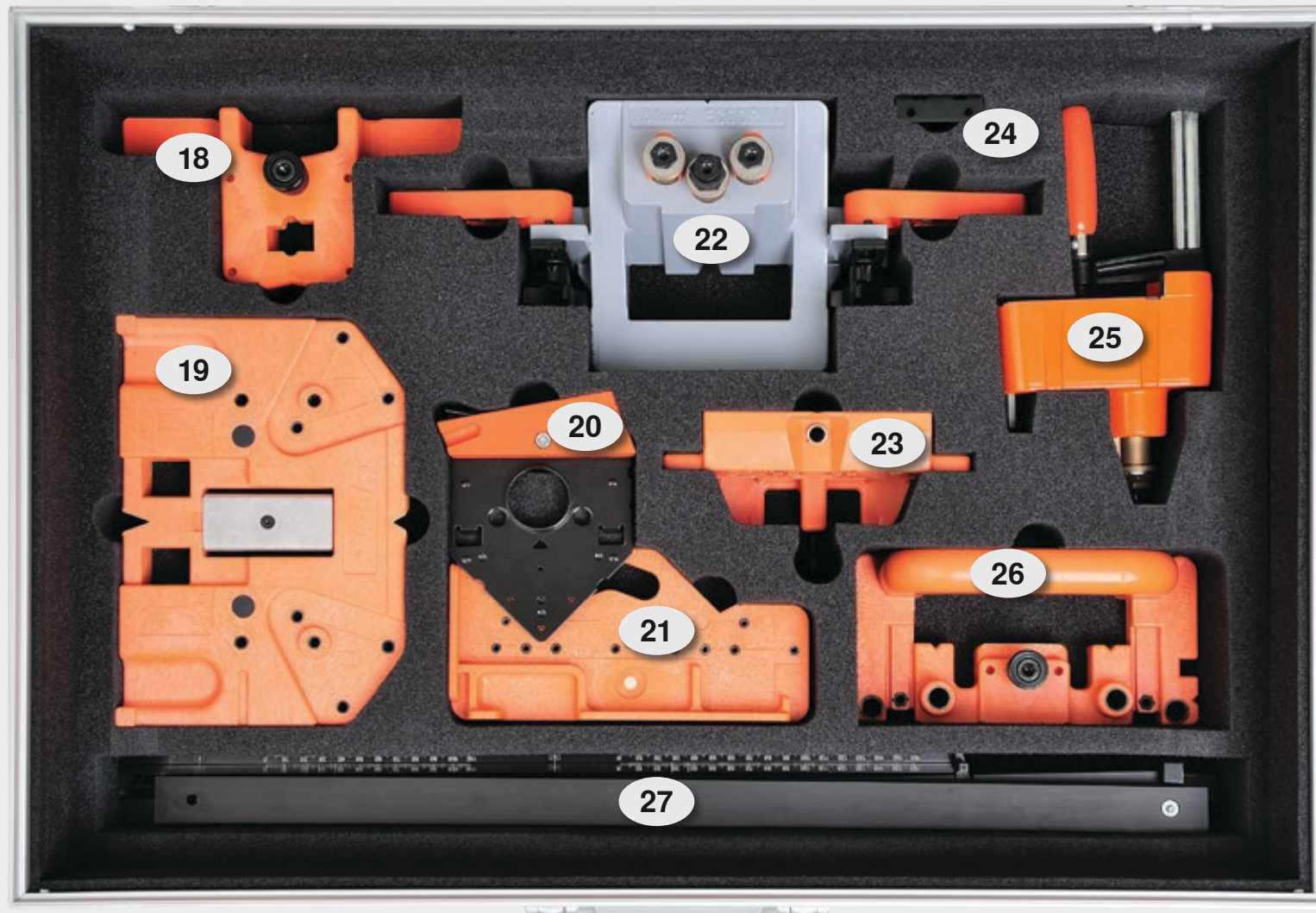
* Untere Koffereinlage | Bottom case inlay

Legende | legend

	Verarbeitung Klappensysteme Lift system assembly		Verarbeitung Scharniersysteme Hinge system assembly		Schubkastenbearbeitung Drawer assembly
	Frontbearbeitung Front assembly		Verarbeitung SPACE CORNER SPACE CORNER assembly		Information Information
	Verarbeitung SERVO-DRIVE SERVO-DRIVE assembly		Korpusbearbeitung Cabinet assembly		Bedienungsanleitung Instruction leaflet

Verarbeitungshilfen Übersicht | Assembly devices overview

Untere Koffereinlage | Bottom case inlay



Verarbeitungshilfen Übersicht | Assembly devices overview

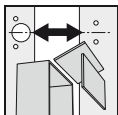
Untere Koffereinlage | Bottom case inlay

Übersicht | Overview

Nr. No.	Bezeichnung	Description	Art.-Nr. Part No.								
18+26+27	Bohrlehre f. SERVO-DRIVE-Trägerprofilaufl.	Drilling template for SERVO-DRIVE bracket profile att.	ZML.1150.02			✓			✓	12	55
19	Bohrlehre TIP-ON für TANDEMBOX	TIP-ON for TANDEMBOX drilling template	65.5050						✓	17	60
20	Bohrlehre für Scharniere	Drilling template for hinges	65.059A	✓			✓			9	64
21	Bohrlehre für LEGRABOX Boden/Rückwand	Drilling template for LEGRABOX base/back	ZML.7000						✓	17	66
22	ECODRILL	ECODRILL	M31.1000	✓			✓			9	68
23	Bohrlehre für TANDEM-Aufstecktechnik	Drilling template for TANDEM Hook & Peg variant	T65.1100						✓	17	74
24	Anschlagwinkel	Template	65.5300	✓			✓			9	-
25	Bohrlehre für SERVO-DRIVE-Schalter	Drilling template for the SERVO-DRIVE switch	M31.2000	✓		✓				10	78
27	Zubehör	Accessories								18	-

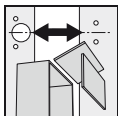
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	Verarbeitung Klappensysteme Lift system assembly		Verarbeitung Scharniersysteme Hinge system assembly		Schubkastenbearbeitung Drawer assembly
	Frontbearbeitung Front assembly		Verarbeitung SPACE CORNER SPACE CORNER assembly		Information Information
	Verarbeitung SERVO-DRIVE SERVO-DRIVE assembly		Korpusbearbeitung Cabinet assembly		Bedienungsanleitung Instruction leaflet



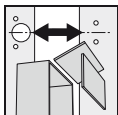
Verarbeitung Klappensysteme | Lift system assembly

Universal-Einzellehre		Universal individual template	
Art.-Nr.: 65.1051.01	Part no.: 65.1051.01		
Kofferposition Mittlere Koffereinlage 8 + Untere Koffereinlage 27	Case position Middle case inlay 8 + Bottom case inlay 27		
Universal-Bohrlehre		Universal drilling template	
Art.-Nr.: ZML.0040.01	Part no.: ZML.0040.01		
Kofferposition Mittlere Koffereinlage 10	Case position Middle case inlay 10		
Bohrlehre für SERVO-DRIVE-Distanzpuffer		Drilling template for SERVO-DRIVE distance bumper	
Art.-Nr.: ZML.1090	Part no.: ZML.1090		
Kofferposition Mittlere Koffereinlage 11	Case position Middle case inlay 11		
Bohrlehre für Montageplatten		Drilling template for mounting plates	
Art.-Nr.: 65.5070	Part no.: 65.5070		
Kofferposition Mittlere Koffereinlage 12	Case position Middle case inlay 12		
Universal-Stangenlehre		Universal drilling template	
Art.-Nr.: 65.1000.01	Part no.: 65.1000.01		
Kofferposition Mittlere Koffereinlage 8 + 13 + Untere Koffereinlage 27	Case position Middle case inlay 8 + 13 + Bottom case inlay 27		



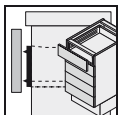
Verarbeitung Klappensysteme | Lift system assembly

Bohrlehre für BLUMOTION für Türen (scharnierseitig)		BLUMOTION for doors (hinge side) drilling template	
Art.-Nr.: 65.5010	Part no.: 65.5010		
Kofferposition Mittlere Koffereinlage 14	Case position Middle case inlay 14		
		45	
Stangenlehre für CLIP top-Scharniere		Drilling template for CLIP top hinges	
Art.-Nr.: 65.7500.03	Part no.: 65.7500.03		
Kofferposition Mittlere Koffereinlage 16 + Untere Koffereinlage 27	Case position Middle case inlay 16 + Bottom case inlay 27		
		48	
Bohrlehre für Scharniere		Drilling template for hinges	
Art.-Nr.: 65.059A	Part no.: 65.059A		
Kofferposition Untere Koffereinlage 20	Case position Bottom case inlay 20		
		64	
ECODRILL		ECODRILL	
Art.-Nr.: M31.1000	Part no.: M31.1000		
Kofferposition Untere Koffereinlage 22	Case position Bottom case inlay 22		
		68	
Anschlagwinkel		Template	
Art.-Nr.: 65.5300	Part no.: 65.5300		
Kofferposition Untere Koffereinlage 24	Case position Bottom case inlay 24		
		-	

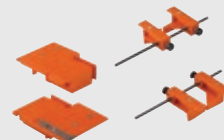
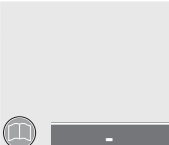


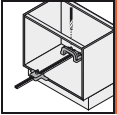
Verarbeitung Klappensysteme | Lift system assembly

Bohrlehre für SERVO-DRIVE-Schalter		Drilling template for the SERVO-DRIVE switch	
Art.-Nr.: M31.2000	Part no.: M31.2000	  78	
Kofferposition Untere Koffereinlage 25	Case position Bottom case inlay 25		
Haftplatten-Positionierungslehre		Catch plate position template	
Art.-Nr.: 65.5210	Part no.: 65.5210	  -	
Kofferposition Obere Koffereinlage 3	Case position Top case inlay 3		

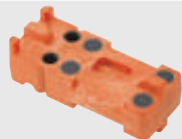


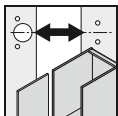
Frontbearbeitung | Front assembly

Körnerlehre für TANDEMBOX		Marking template for TANDEMBOX	
Art.-Nr.: ZML.3580.01 + ZML.3600	Part no.: ZML.3580.01 + ZML.3600		
Kofferposition Obere Koffereinlage 1 + 2 + Untere Koffereinlage 27	Case position Top case inlay 1 + 2 + Bottom case inlay 27		
Anreißlehre für TANDEMBOX		Marking template for TANDEMBOX	
Art.-Nr.: ZML.8030	Part no.: ZML.8030		
Kofferposition Obere Koffereinlage 5	Case position Top case inlay 5		
Körnerlehre für LEGRABOX		Marking template for LEGRABOX	
Art.-Nr.: ZML.3710	Part no.: ZML.3710		
Kofferposition Mittlere Koffereinlage 7 + 9	Case position Middle case inlay 7 + 9		
Universal-Bohrlehre		Universal drilling template	
Art.-Nr.: ZML.0040.01	Part no.: ZML.0040.01		
Kofferposition Mittlere Koffereinlage 10	Case position Middle case inlay 10		
Bohrlehre für SERVO-DRIVE-Distanzpuffer		Drilling template for SERVO-DRIVE distance bumper	
Art.-Nr.: ZML.1090	Part no.: ZML.1090		
Kofferposition Mittlere Koffereinlage 11	Case position Middle case inlay 11		

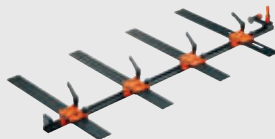


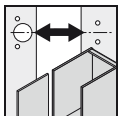
Verarbeitung SERVO-DRIVE | SERVO-DRIVE assembly

Bohrlehre für SERVO-DRIVE-Distanzpuffer		Drilling template for SERVO-DRIVE distance bumper	
Art.-Nr.: ZML.1090	Part no.: ZML.1090	 	
Kofferposition Mittlere Koffereinlage 11	Case position Middle case inlay 11	 34	
Bohrlehre für SERVO-DRIVE-Trägerprofilaufnahme		Drilling template for SERVO-DRIVE bracket profile attachment	
Art.-Nr.: ZML.1150.02	Part no.: ZML.1150.02	 	
Kofferposition Untere Koffereinlage 18 + 26 + 27	Case position Bottom case inlay 18 + 26 + 27	 55	
Bohrlehre für SERVO-DRIVE-Schalter		Drilling template for the SERVO-DRIVE switch	
Art.-Nr.: M31.2000	Part no.: M31.2000	 	
Kofferposition Untere Koffereinlage 25	Case position Bottom case inlay 25	 78	

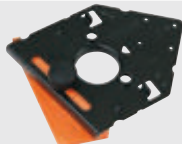


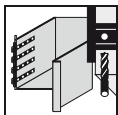
Verarbeitung Scharniersysteme | Hinge system assembly

Universal-Einzellehre		Universal individual template	
Art.-Nr.: 65.1051.01	Part no.: 65.1051.01	 27	
Kofferposition Mittlere Koffereinlage 8 + Untere Koffereinlage 27	Case position Middle case inlay 8 + Bottom case inlay 27		
Bohrlehre für Montageplatten		Drilling template for mounting plates	
Art.-Nr.: 65.5070	Part no.: 65.5070	 36	
Kofferposition Mittlere Koffereinlage 12	Case position Middle case inlay 12		
Universal-Stangenlehre		Universal drilling template	
Art.-Nr.: 65.1000.01	Part no.: 65.1000.01	 37	
Kofferposition Mittlere Koffereinlage 8 + 13 + Untere Koffereinlage 27	Case position Middle case inlay 8 + 13 + Bottom case inlay 27		
Bohrlehre für BLUMOTION für Türen (scharnierseitig)		BLUMOTION for doors (hinge side) drilling template	
Art.-Nr.: 65.5010	Part no.: 65.5010	 45	
Kofferposition Mittlere Koffereinlage 14	Case position Middle case inlay 14		
Stangenlehre für CLIP top-Scharniere		Drilling template for CLIP top hinges	
Art.-Nr.: 65.7500.03	Part no.: 65.7500.03	 48	
Kofferposition Mittlere Koffereinlage 16 + Untere Koffereinlage 27	Case position Middle case inlay 16 + Bottom case inlay 27		



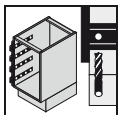
Verarbeitung Scharniersysteme | Hinge system assembly

Bohrlehre für Scharniere		Drilling template for hinges		 64	
Art.-Nr.: 65.059A		Part no.: 65.059A			
Kofferposition Untere Koffereinlage 20		Case position Bottom case inlay 20			
ECODRILL		ECODRILL		 68	
Art.-Nr.: M31.1000		Part no.: M31.1000			
Kofferposition Untere Koffereinlage 22		Case position Bottom case inlay 22			
Anschlagwinkel		Template		 -	
Art.-Nr.: 65.5300		Part no.: 65.5300			
Kofferposition Untere Koffereinlage 24		Case position Bottom case inlay 24			
Haftplatten-Positionierungslehre		Catch plate position template		 -	
Art.-Nr.: 65.5210		Part no.: 65.5210			
Kofferposition Obere Koffereinlage 3		Case position Top case inlay 3			



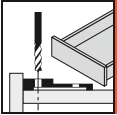
Verarbeitung SPACE CORNER | SPACE CORNER assembly

Fugenlehre für SPACE CORNER		Gap template for SPACE CORNER	
Art.-Nr.: 65.5610	Part no.: 65.5610		
Kofferposition Obere Koffereinlage 6	Case position Top case inlay 6		
Universal-Einzellehre + SPACE CORNER Zusatzteil		Universal individual template + SPACE CORNER retrofit part	
Art.-Nr.: 65.1051.01 + 65.1107	Part no.: 65.1051.01 + 65.1107		
Kofferposition Obere Koffereinlage 3 + Mittlere Koffereinlage 8 + Untere Koffereinlage 27	Case position Top case inlay 3 + Middle case inlay 8 + Bottom case inlay 27		
Universal-Stangenlehre + SPACE CORNER Zusatzteil		Universal drilling template + SPACE CORNER retrofit part	
Art.-Nr.: 65.1000.01 + 65.1106	Part no.: 65.1000.01 + 65.1106		
Kofferposition Obere Koffereinlage 3 + Mittlere Koffereinlage 8 + 13 + Untere Koffereinlage 27	Case position Top case inlay 3 + Middle case inlay 8 + 13 + Bottom case inlay 27		



Cabinet assembly | Korpusbearbeitung

Universal-Einzellehre		Universal individual template	
Art.-Nr.: 65.1051.01	Part no.: 65.1051.01		
Kofferposition Mittlere Koffereinlage 8 + Untere Koffereinlage 27	Case position Middle case inlay 8 + Bottom case inlay 27		
Universal-Stangenlehre		Universal drilling template	
Art.-Nr.: 65.1000.01	Part no.: 65.1000.01		
Kofferposition Mittlere Koffereinlage 8 + 13 + Untere Koffereinlage 27	Case position Middle case inlay 8 + 13 + Bottom case inlay 27		
Bohrlehre für BLUMOTION für Türen (scharnierseitig)		BLUMOTION for doors (hinge side) drilling template	
Art.-Nr.: 65.5010	Part no.: 65.5010		
Kofferposition Mittlere Koffereinlage 14	Case position Middle case inlay 14		
Bohrlehre für Verbinder		Drilling template for connectors	
Art.-Nr.: 65.5040	Part no.: 65.5040		
Kofferposition Mittlere Koffereinlage 17	Case position Middle case inlay 17		
Bohrlehre für SERVO-DRIVE-Trägerprofilaufnahme		Drilling template for SERVO-DRIVE bracket profile attachment	
Art.-Nr.: ZML.1150.02	Part no.: ZML.1150.02		
Kofferposition Untere Koffereinlage 18 + 26 + 27	Case position Bottom case inlay 18 + 26 + 27		



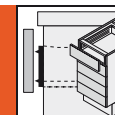
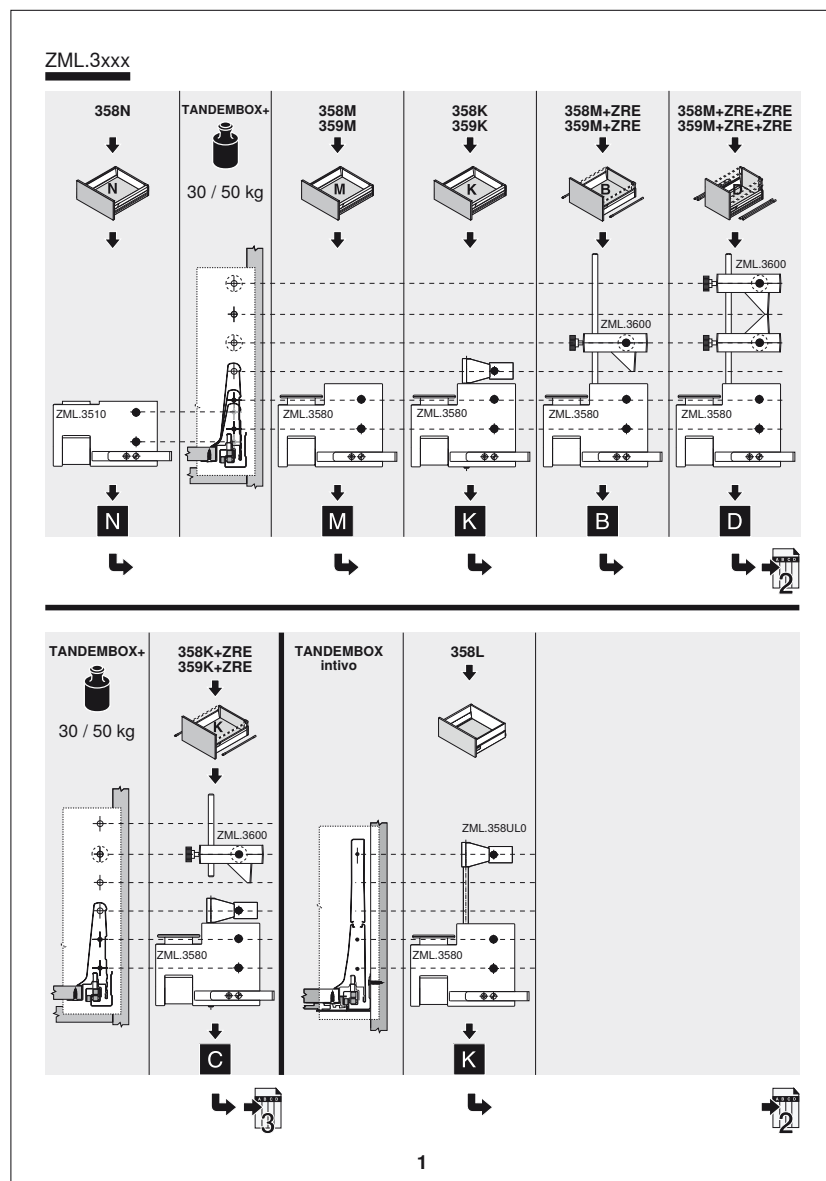
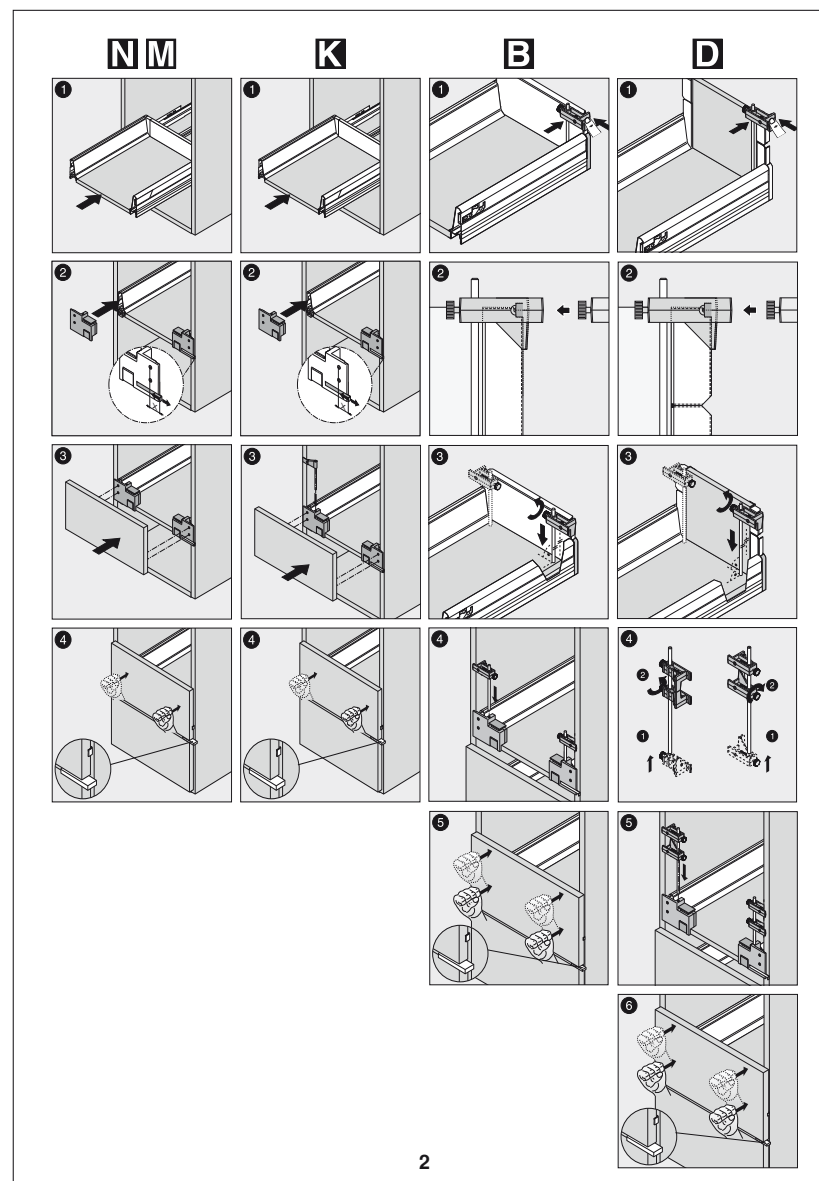
Schubkastenbearbeitung | Drawer assembly

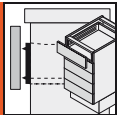
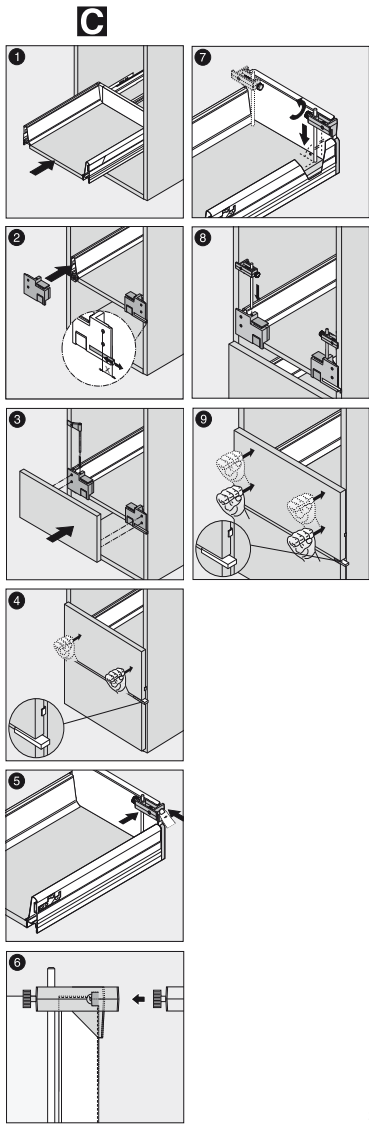
Universal-Bohrlehre		Universal drilling template	
Art.-Nr.: ZML.0040.01	Part no.: ZML.0040.01	 32	
Kofferposition Mittlere Koffereinlage 10	Case position Middle case inlay 10		
Bohrlehre für TANDEM/MOVENTO		Drilling template for TANDEM/MOVENTO	
Art.-Nr.: T65.1000.02	Part no.: T65.1000.02	 47	
Kofferposition Mittlere Koffereinlage 15	Case position Middle case inlay 15		
Bohrlehre TIP-ON für TANDEMBOX		TIP-ON for TANDEMBOX drilling template	
Art.-Nr.: 65.5050	Part no.: 65.5050	 60	
Kofferposition Untere Koffereinlage 19	Case position Bottom case inlay 19		
Bohrlehre für LEGRABOX Boden/Rückwand		Drilling template for LEGRABOX base/back	
Art.-Nr.: ZML.7000	Part no.: ZML.7000	 66	
Kofferposition Untere Koffereinlage 21	Case position Bottom case inlay 21		
Bohrlehre für TANDEM-Aufstecktechnik		Drilling template for TANDEM Hook & Peg variant	
Art.-Nr.: T65.1100	Part no.: T65.1100	 74	
Kofferposition Untere Koffereinlage 23	Case position Bottom case inlay 23		

Z

Zubehör | Accessories

Bohrtiefenstopps, Reduzierhülsen		Drilling depth stop, reducing bush	
Kofferposition Obere Koffereinlage 3			
	Case position Top case inlay 3		
Bohrer, Anschläge, Inbusschlüssel		Drill bits, Depth stops, Allen keys	
Kofferposition Obere Koffereinlage 3			
	Case position Top case inlay 3		
Haftplatten-Positionierungslehre		Catch plate position template	
Kofferposition Obere Koffereinlage 3			
	Case position Top case inlay 3		





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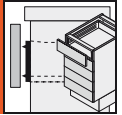
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Id.Nr. 859.950.0

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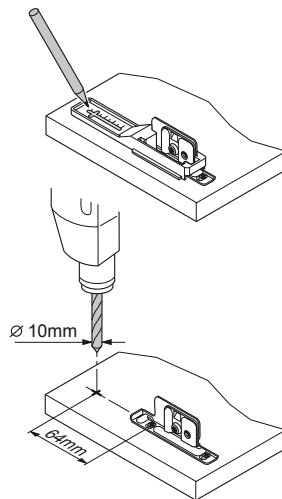
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ZML.805S/ZML.8030

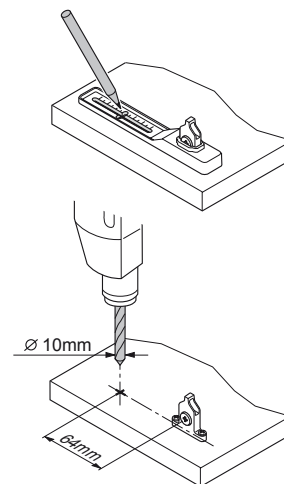
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ZSF.1800



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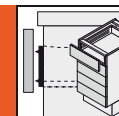


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Id.Nr: 337.456.0

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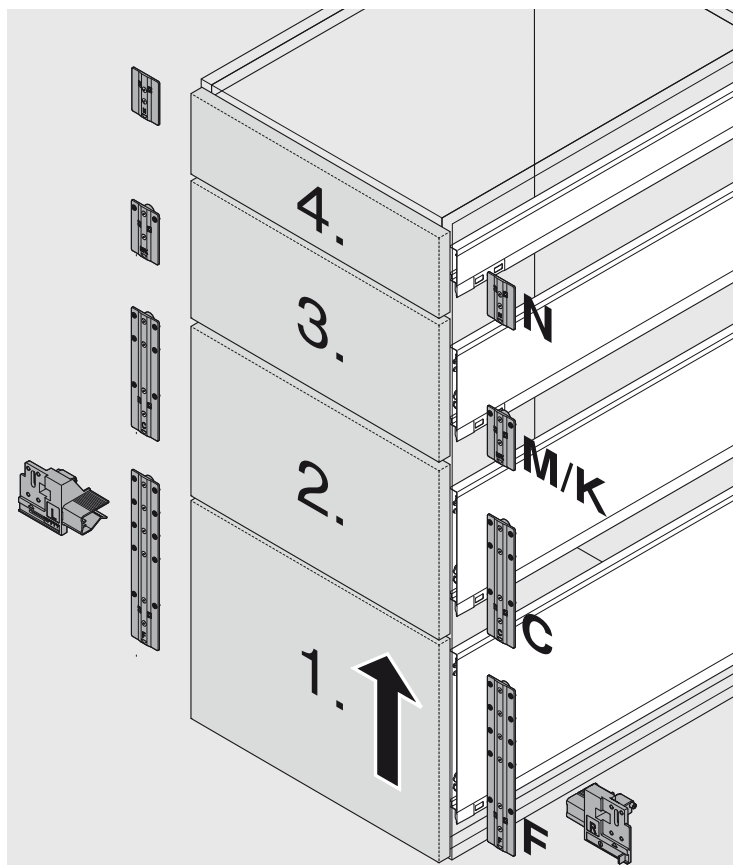
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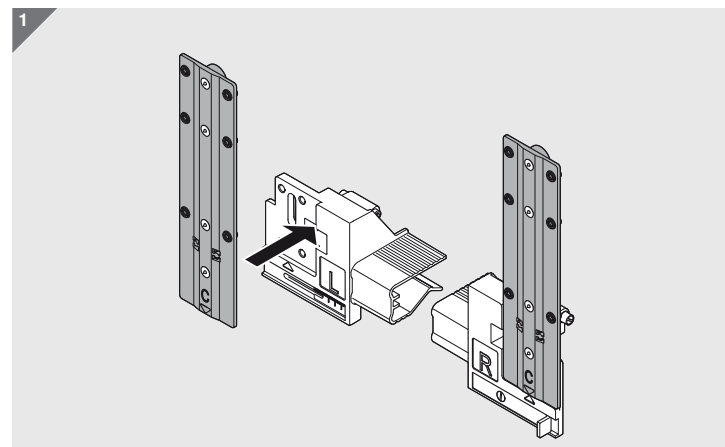
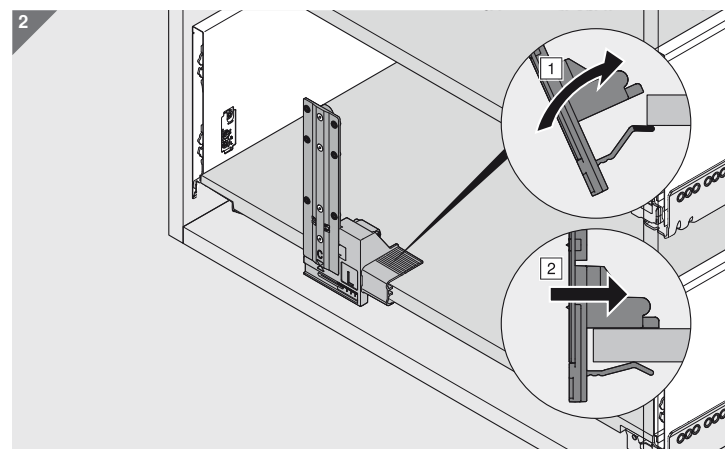
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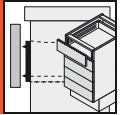
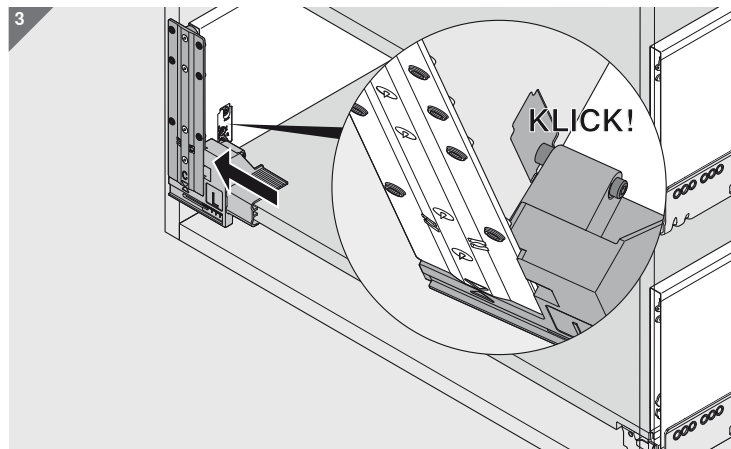
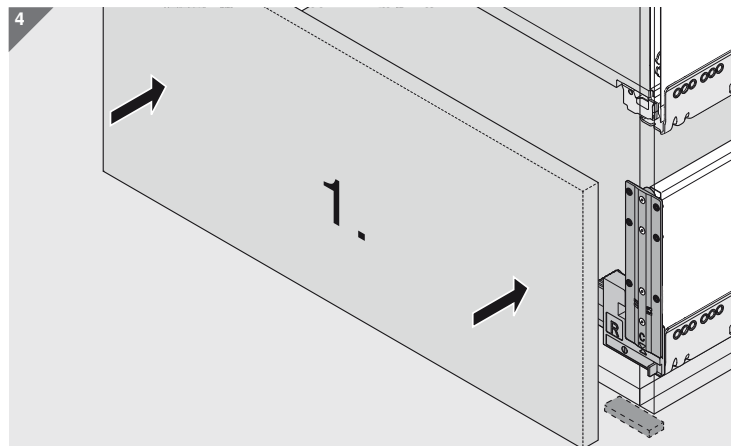


ZML.3710



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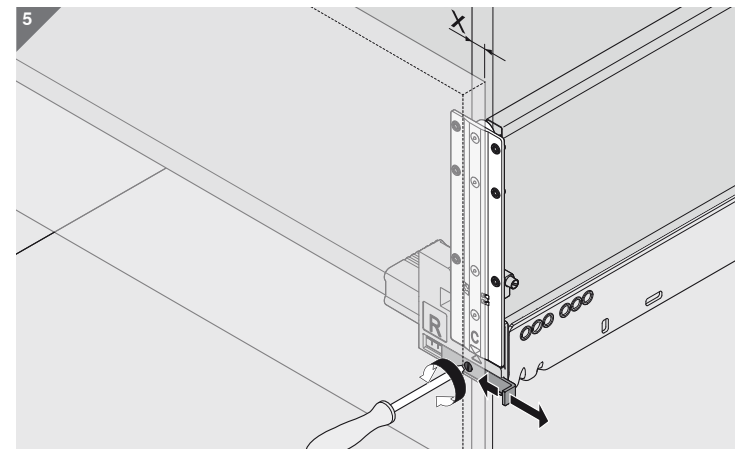
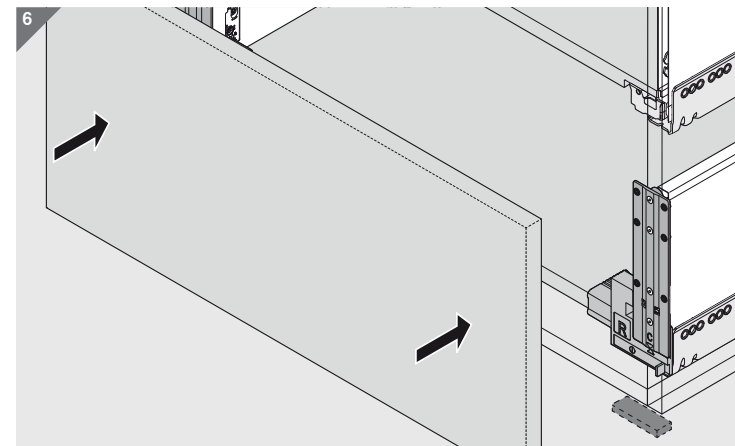
BA-152



blum

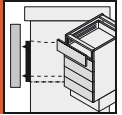
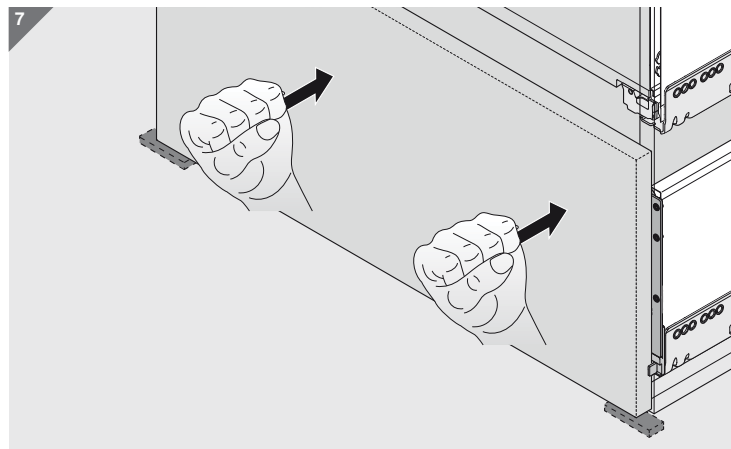
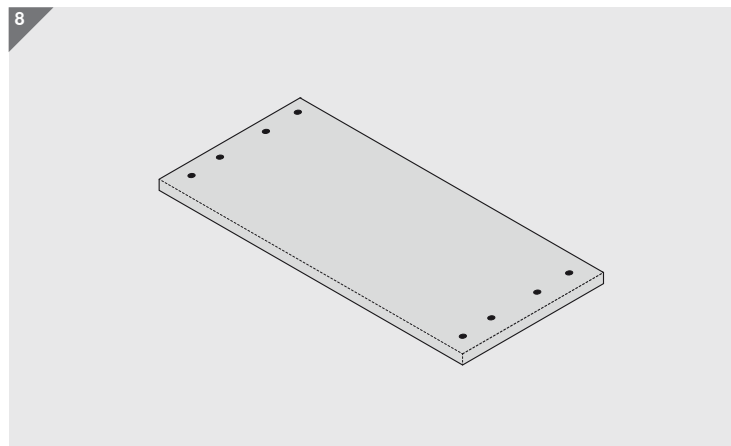
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BA-152

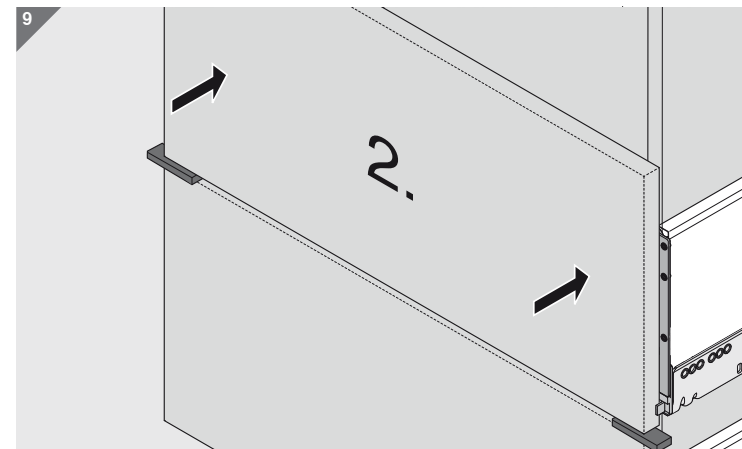
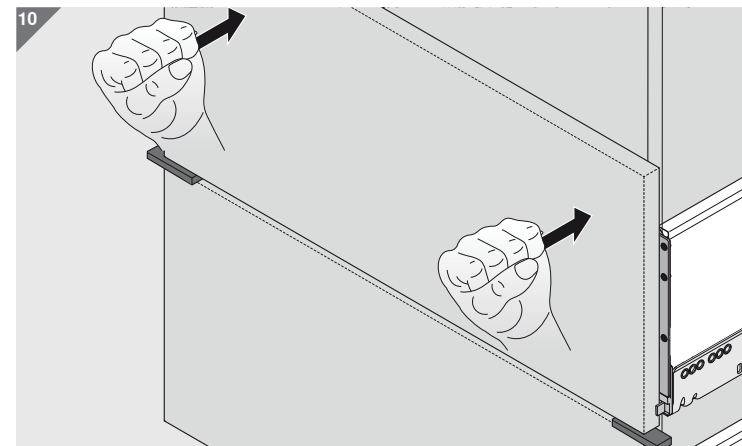
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blum

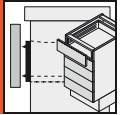
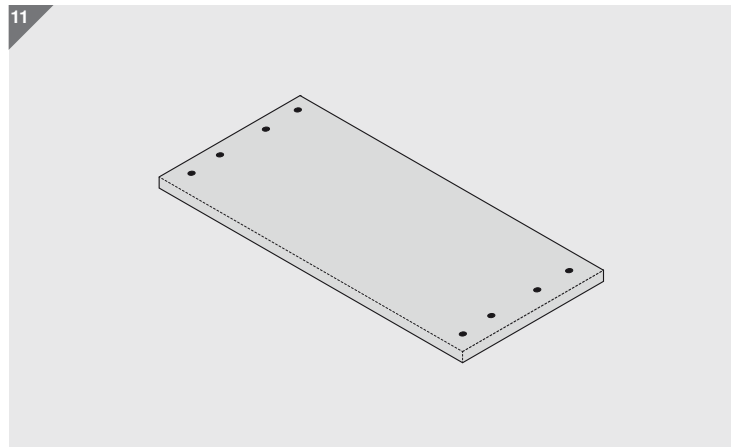
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BA-152



blum

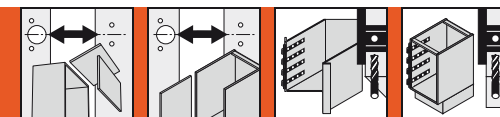
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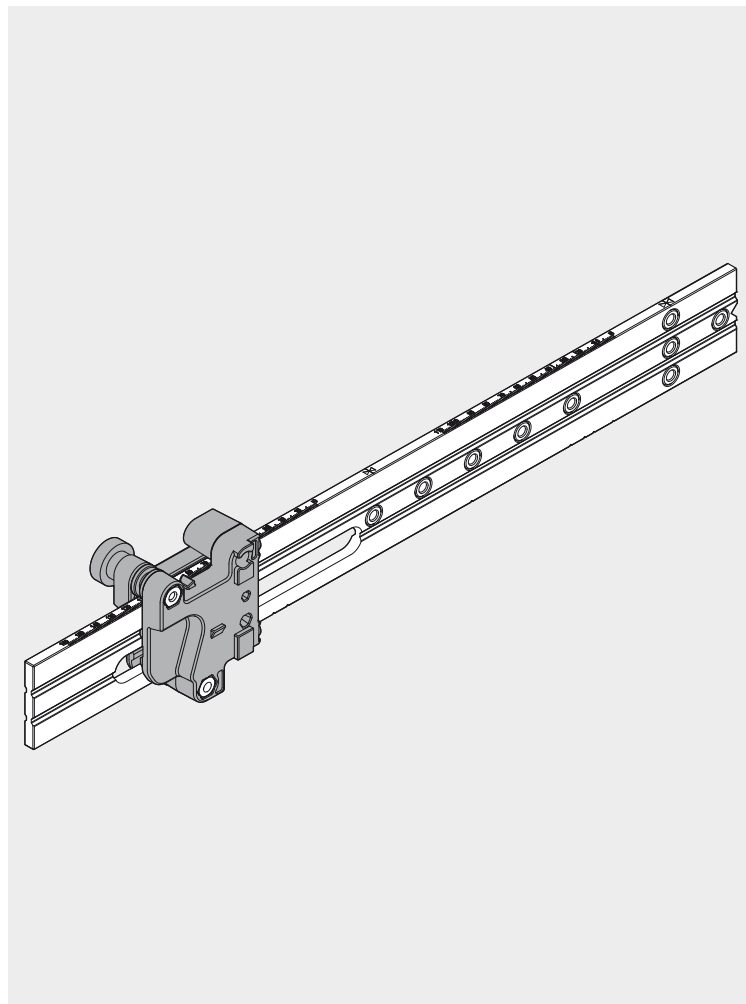
BAU003685964 · IDX: 03 · IDNR: 343.303.2 · BA-152/0ML · 09.13 · Copyright Blum

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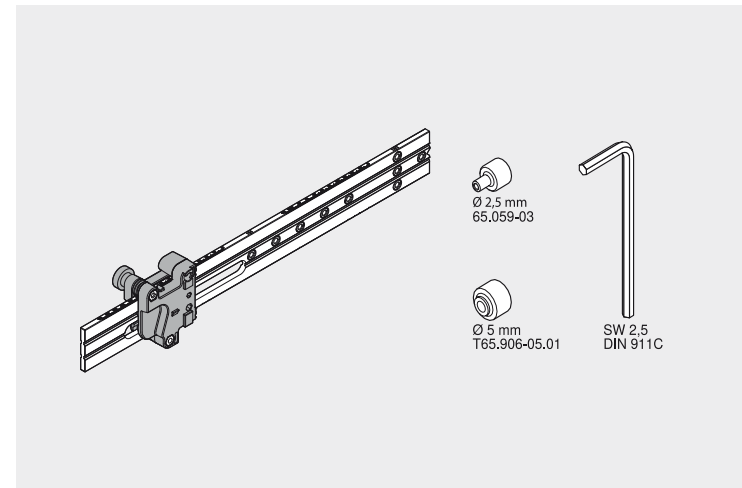
65.1051



BA-081/4ML 65.1051

1

blum

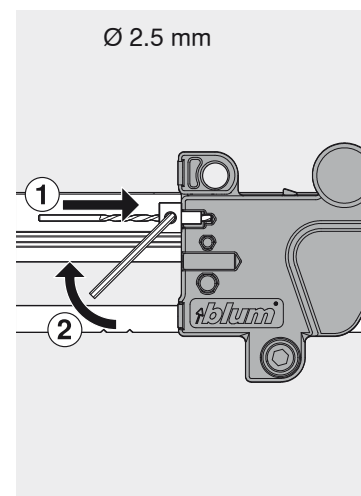


Ø 2.5 mm
65.059-03

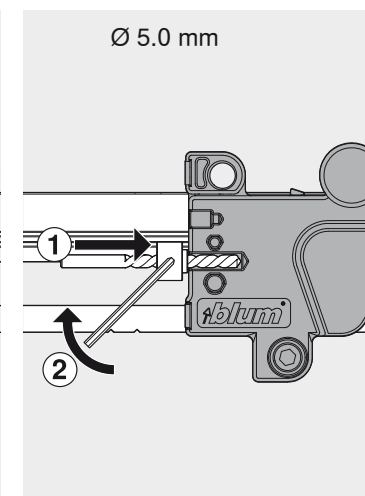
Ø 5 mm
T65.906-05.01

SW 2.5
DIN 911C

Ø 2.5 mm



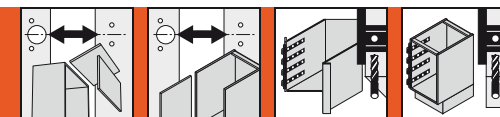
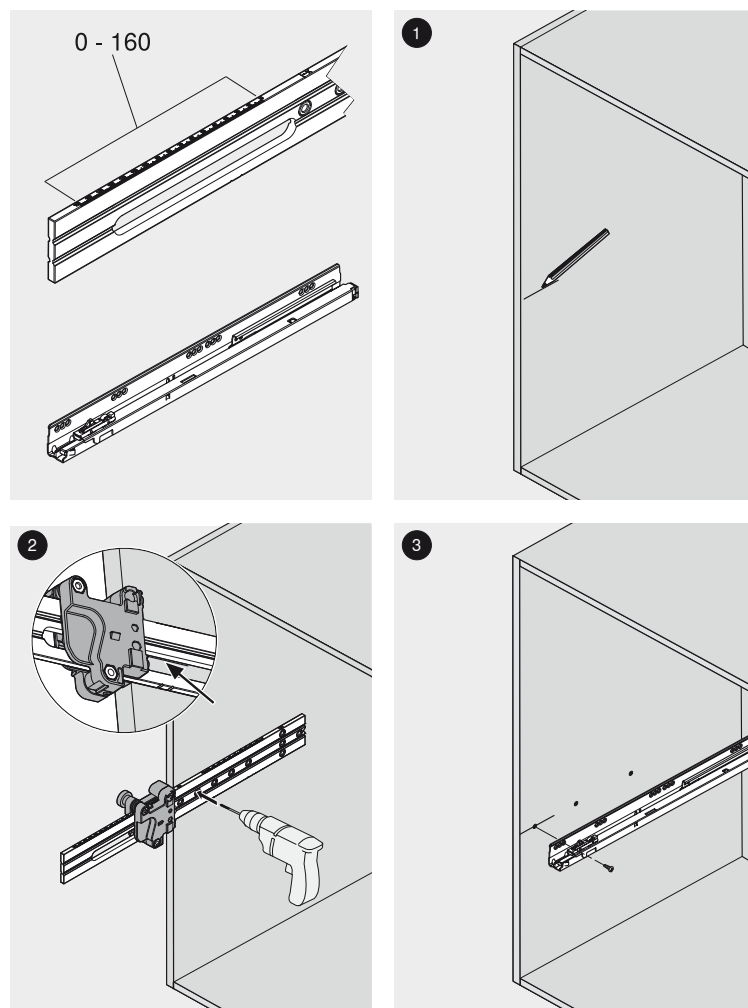
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BA-081/4ML 65.1051

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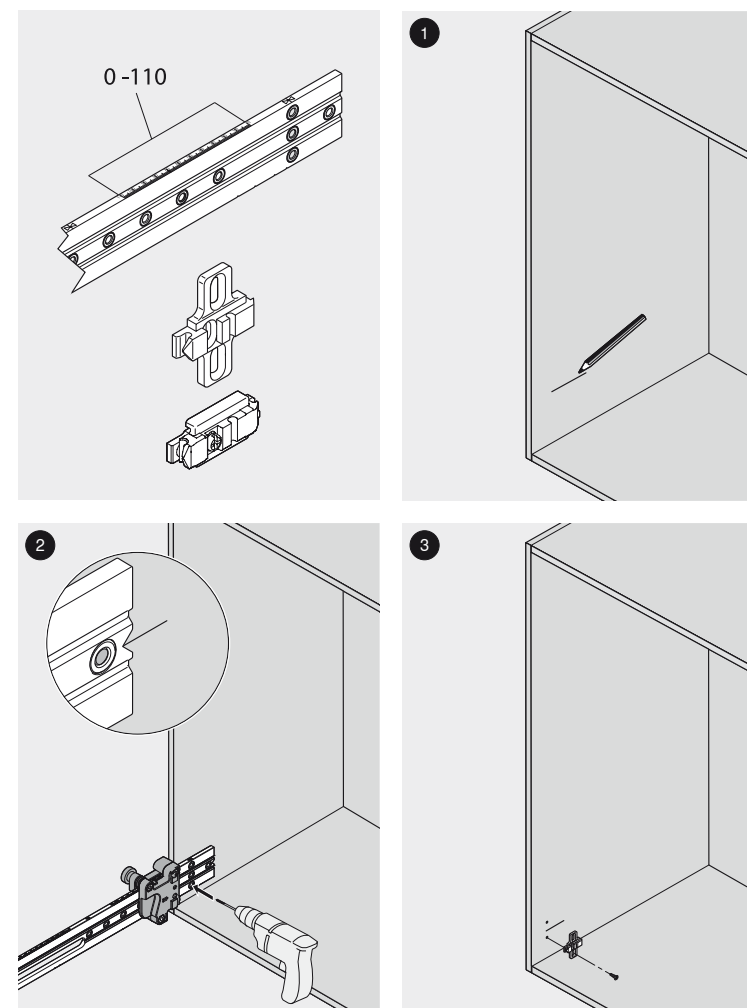
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BA-081/4ML 65.1051

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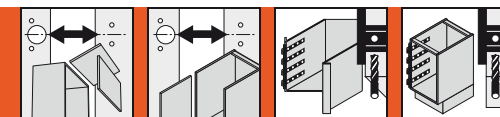
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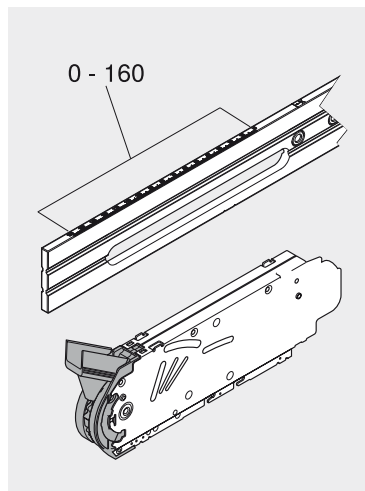
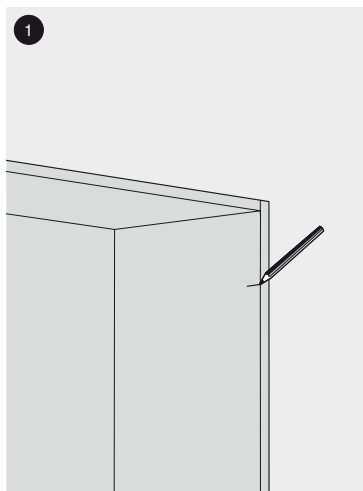
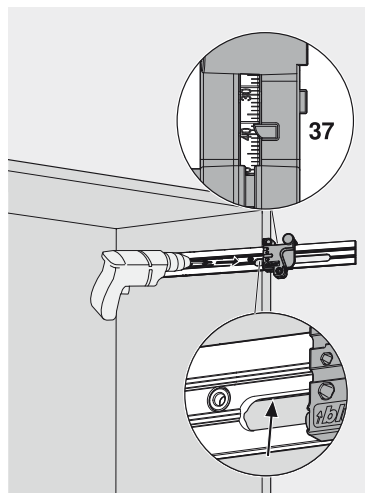
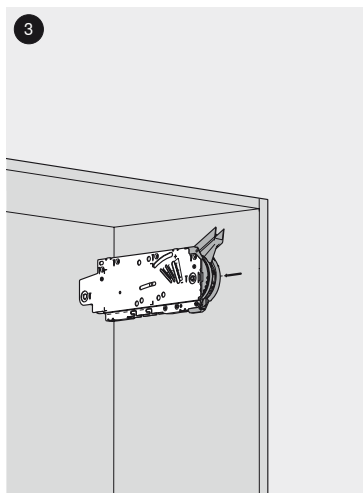
BA-081/4ML 65.1051

4

blum



AVENTOS HF - HK - HL - HS

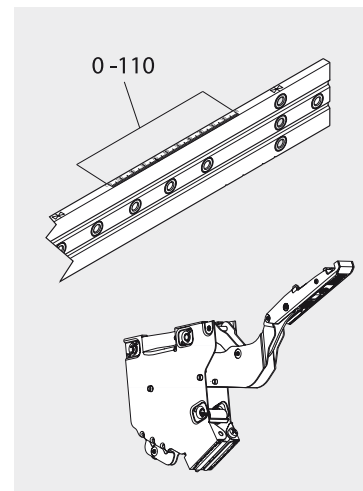
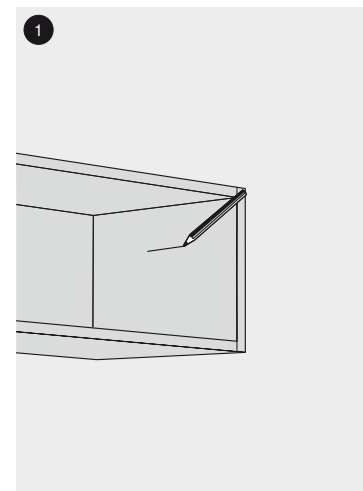
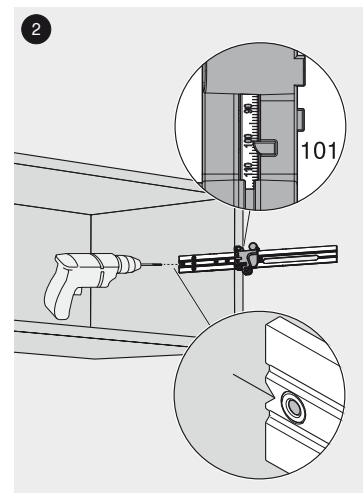
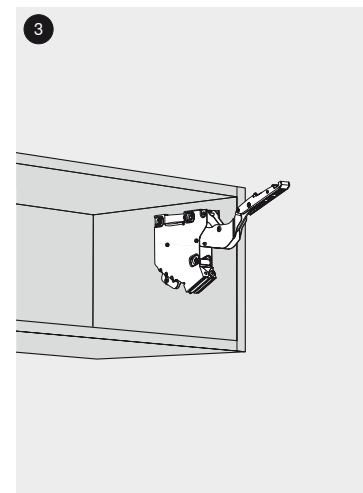


BA-081/4ML 65.1051

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blum

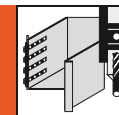
AVENTOS HKS



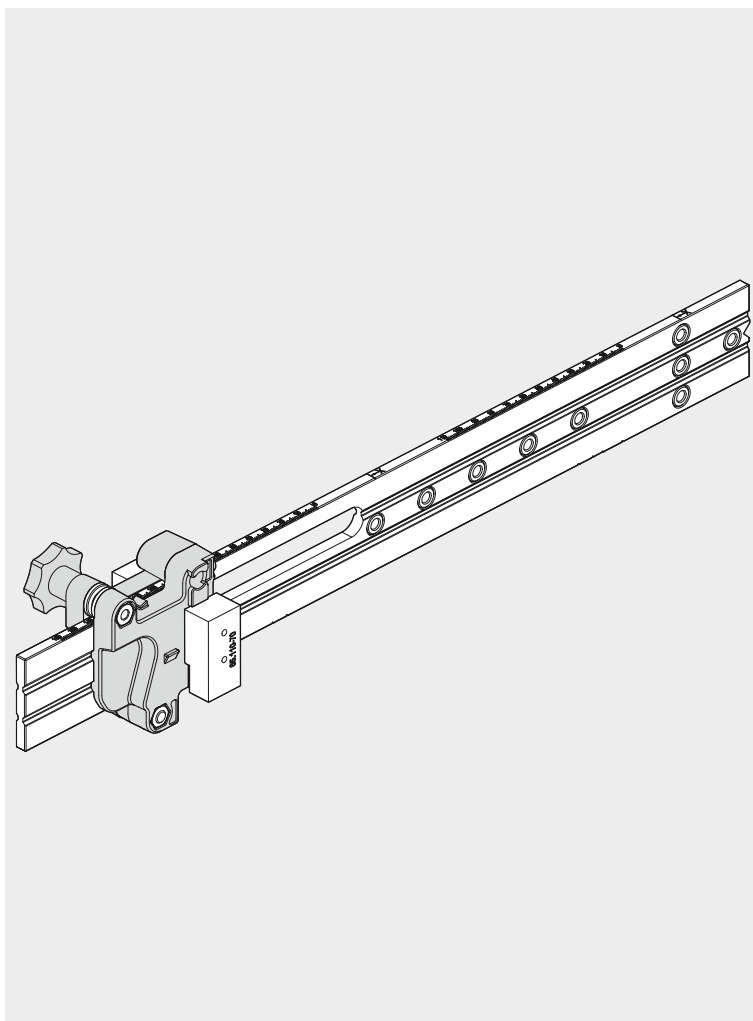
BA-081/4ML 65.1051

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blum



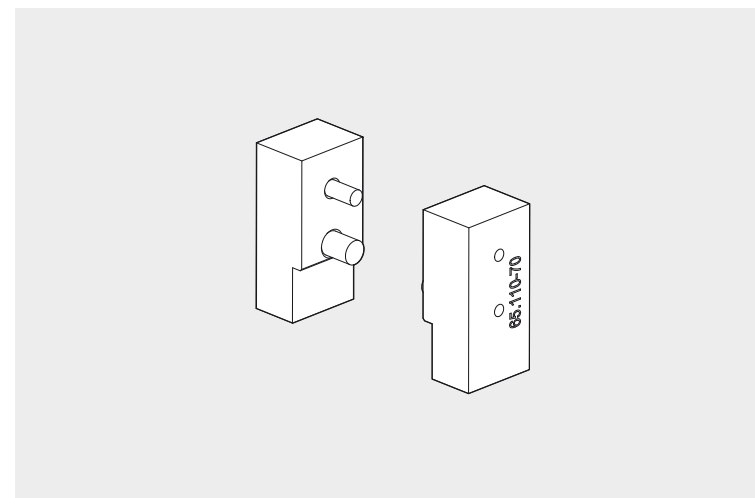
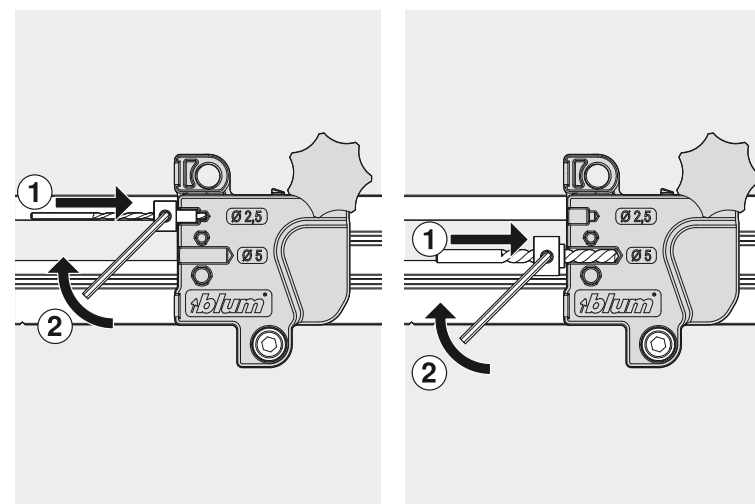
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BA-083/2ML 65.1107

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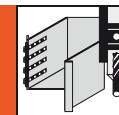
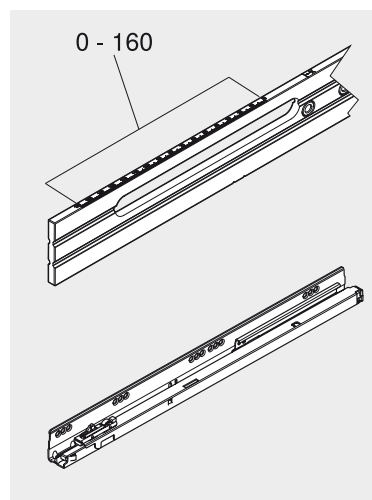
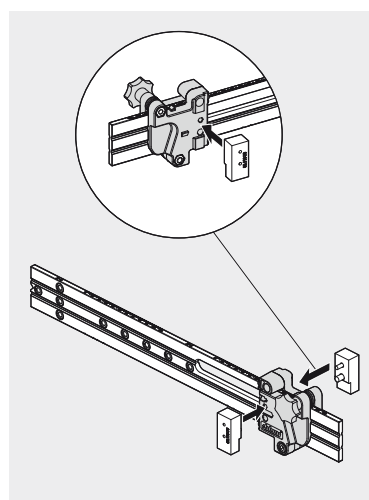
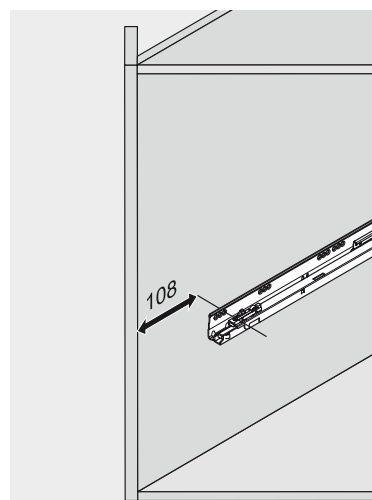
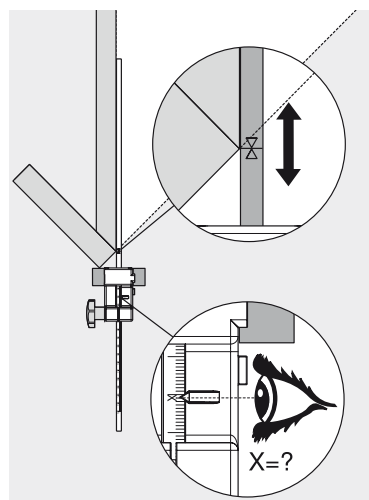
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BA-083/2ML 65.1107

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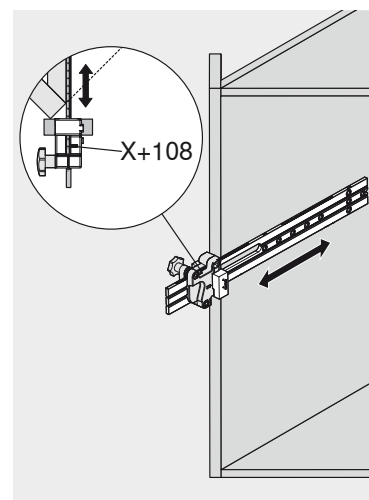
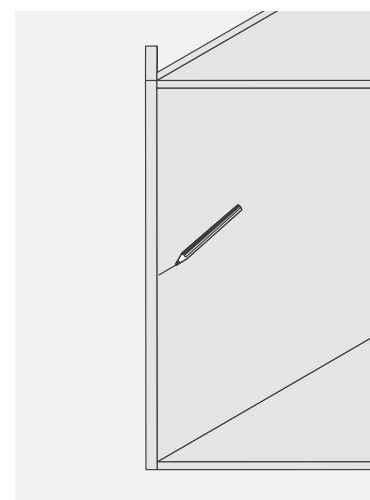
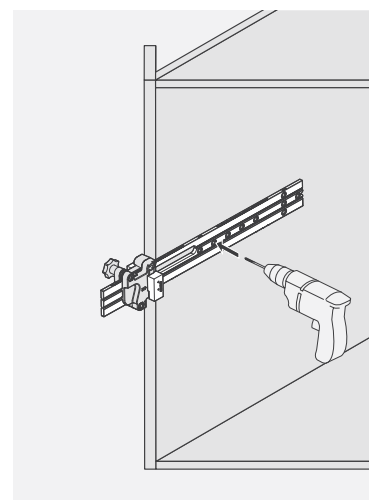
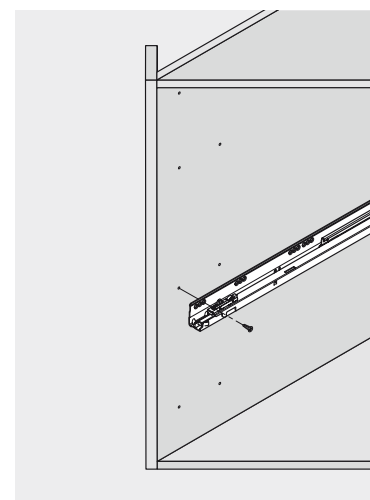
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BA-083/2ML 65.1107

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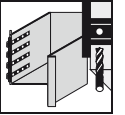
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BA-083/2ML 65.1107
BAU0014025042 IDX:00 / IdNr: 9021680
09/2009 Made in Austria

4

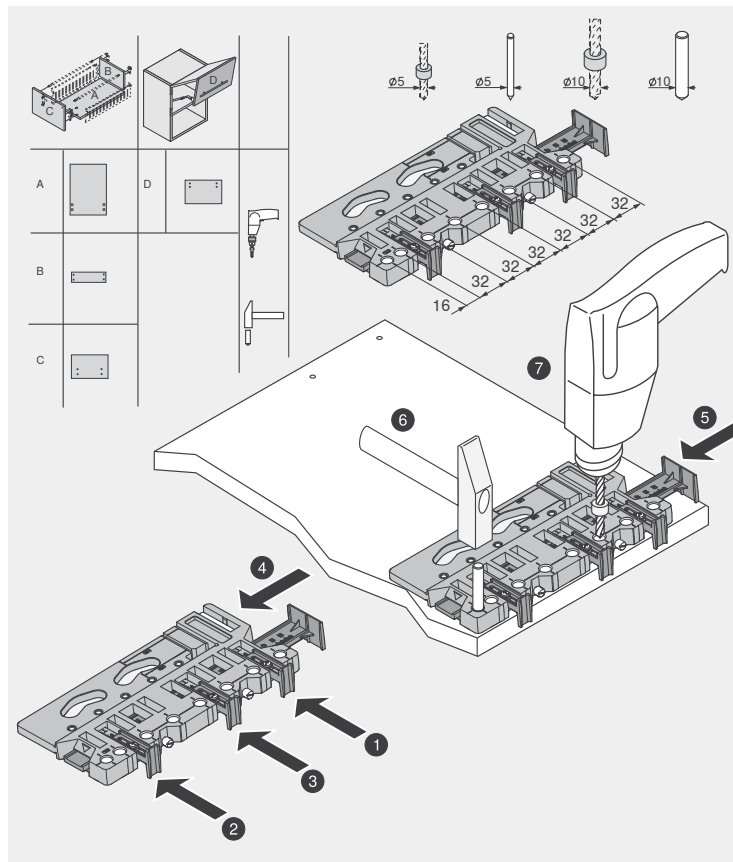
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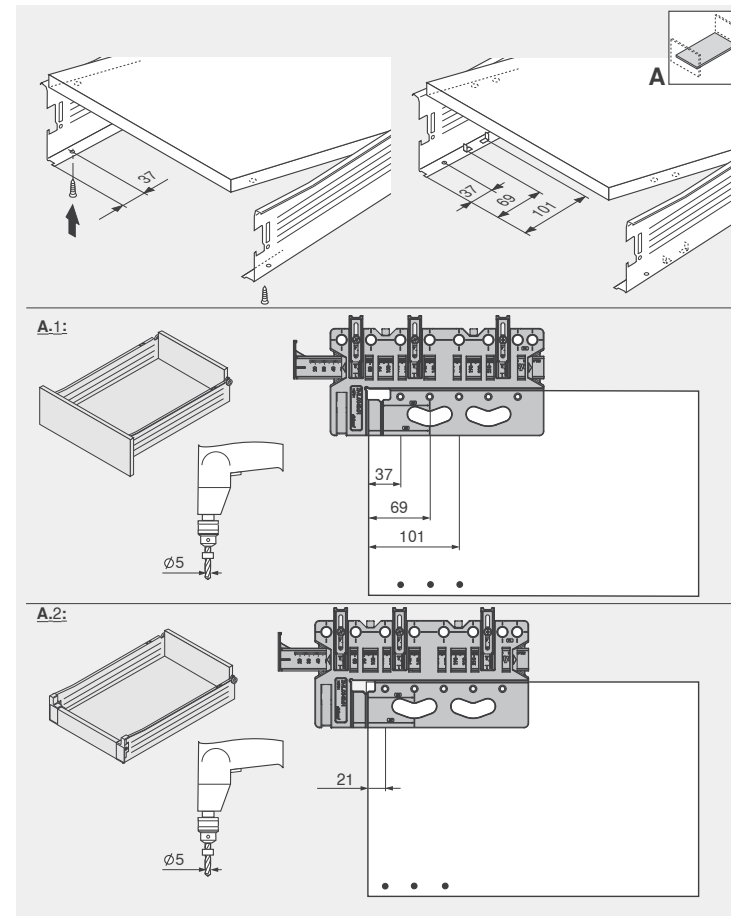
ZML.0040.01



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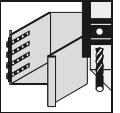


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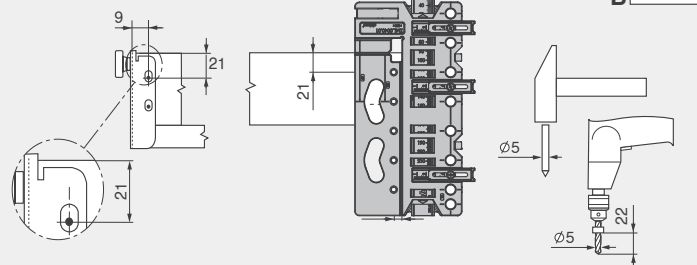


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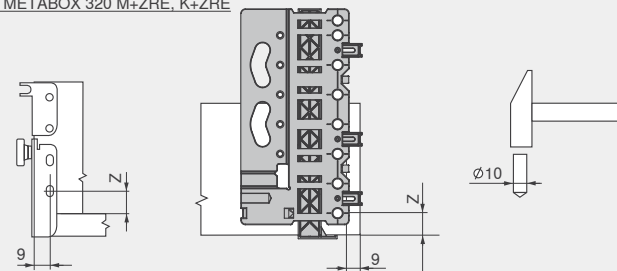
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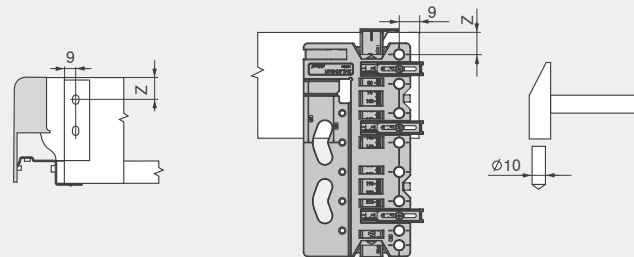
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B.2: METABOX 320 M+ZRE, K+ZRE

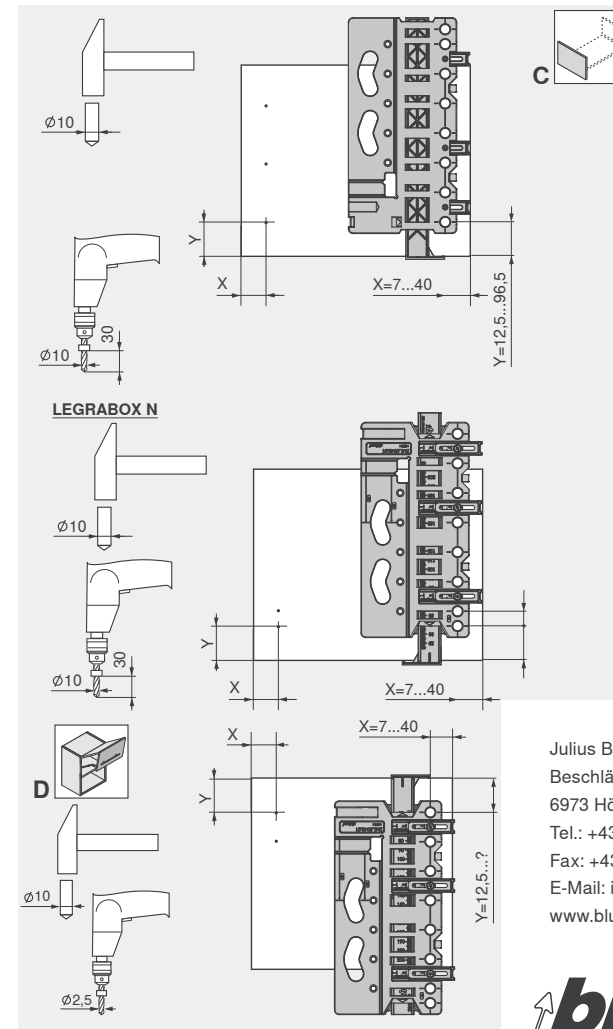


B.3: TANDEMBOX plus / TANDEMBOX intivo / TANDEMBOX antaro



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3



LEGRABOX N

D

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6973 Höchst, Austria
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www.blum.com

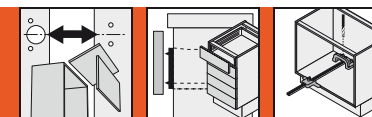
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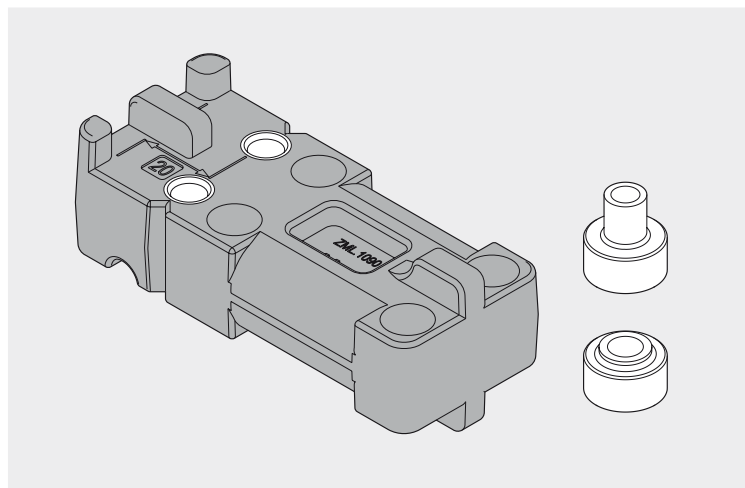
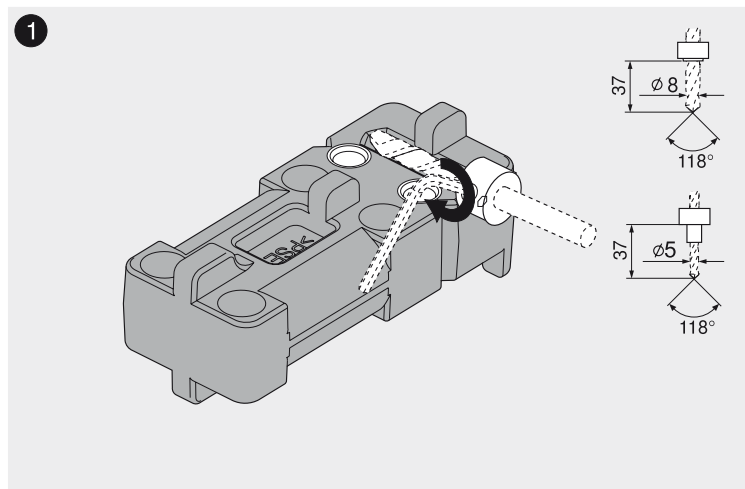
BAU0033282675 ID: 02 IDNR: 384.432.1 BA-162/0ML - 09.13 - Copyright Blum

Bohrlehre für SERVO-DRIVE-Distanzpuffer Drilling template for SERVO-DRIVE distance bumper

ZML.1090



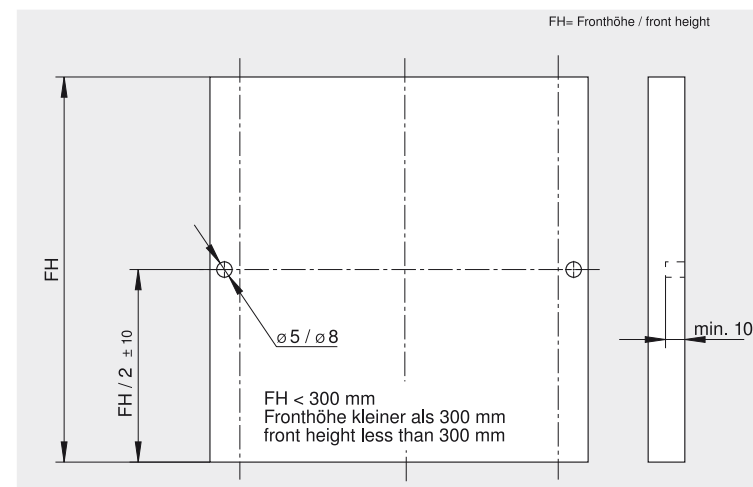
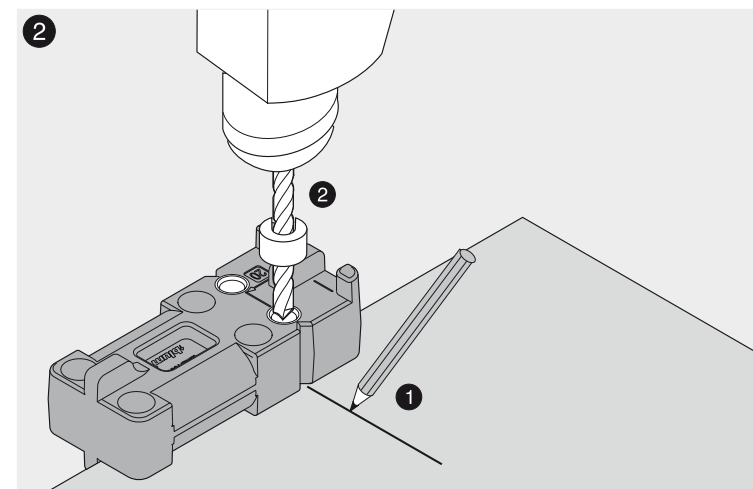
ZML.1090



BA-112/2ML ZML.1090

1

blum



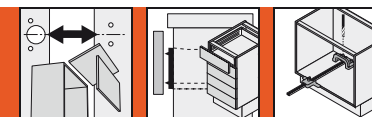
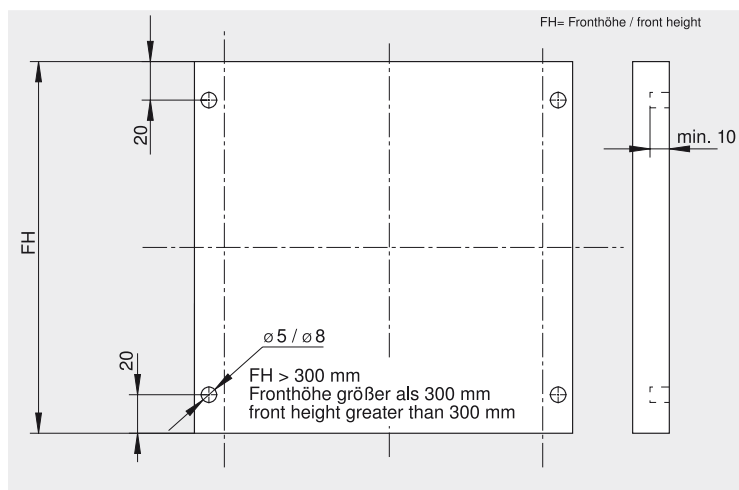
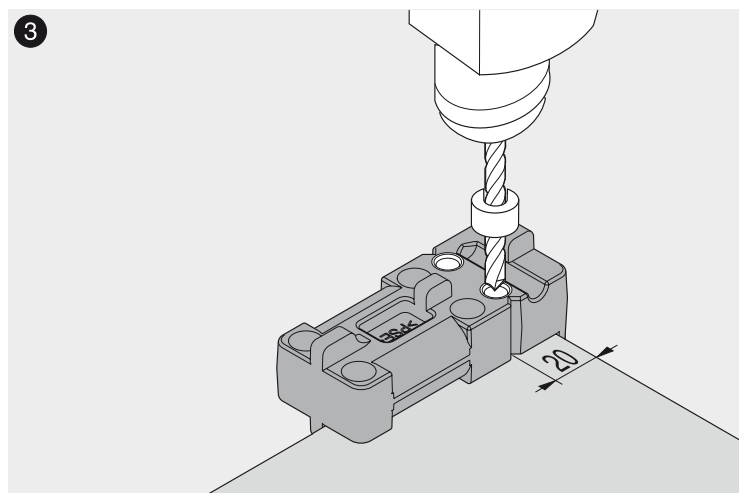
BA-112/2ML ZML.1090

2

blum

Bohrlehre für SERVO-DRIVE-Distanzpuffer Drilling template for SERVO-DRIVE distance bumper

ZML.1090



BA-112/2ML ZML.1090

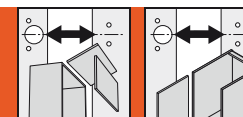
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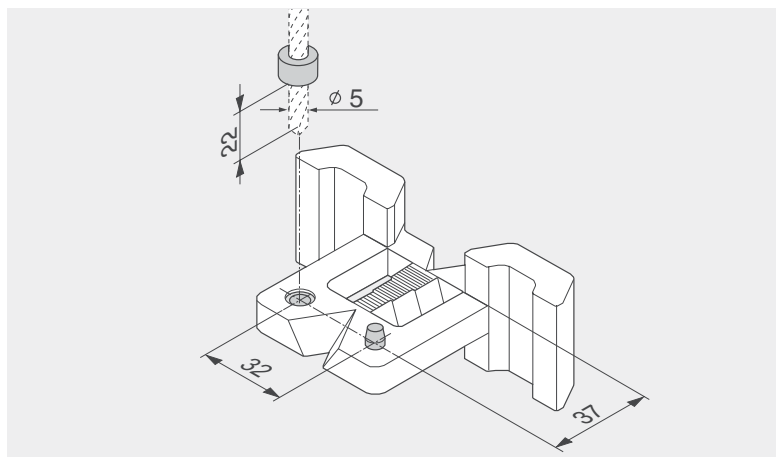
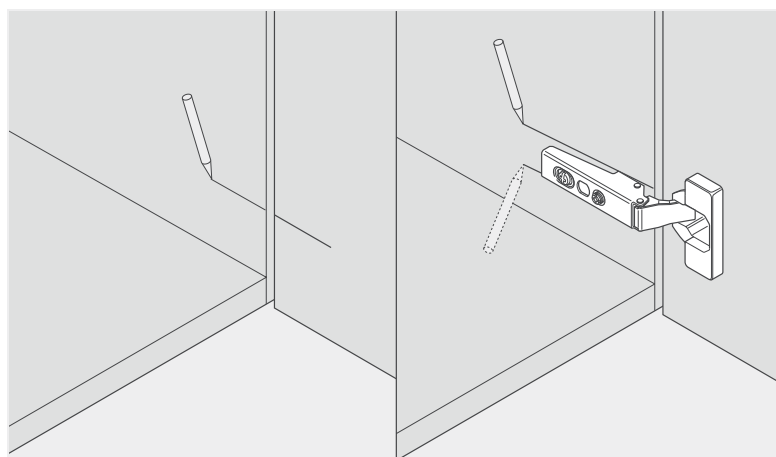
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BAU0010818462 IDX:02 / IdNr: 7978870
08/2009 Made in Austria

4

blum

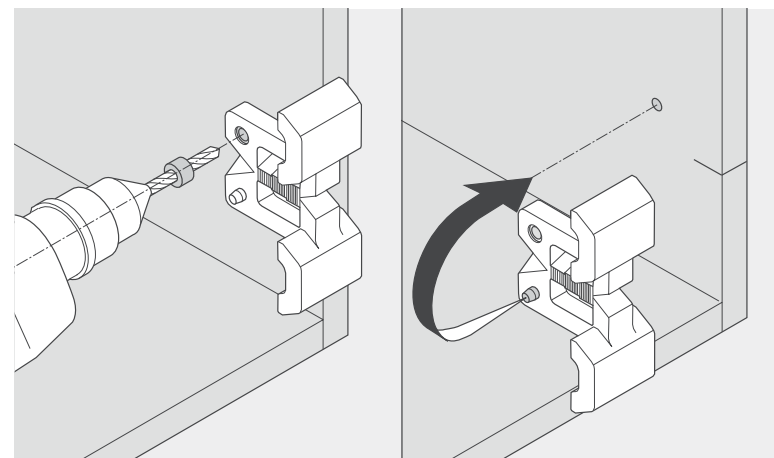
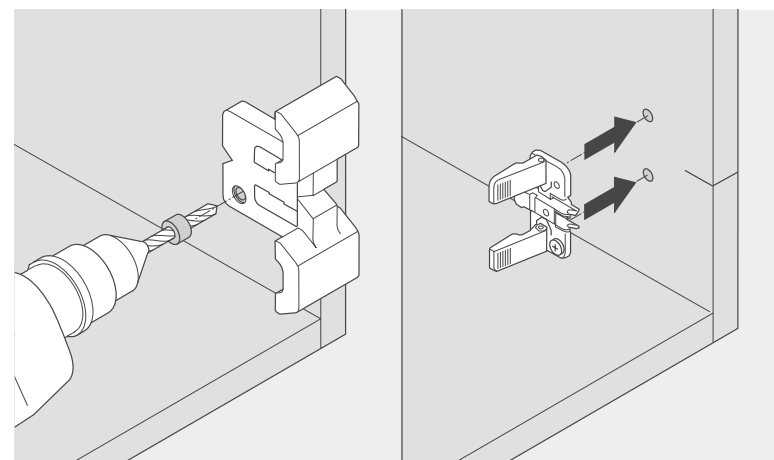


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blum

1



blum

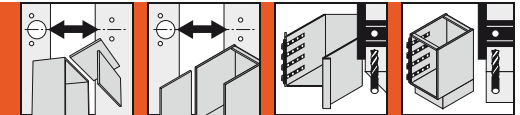
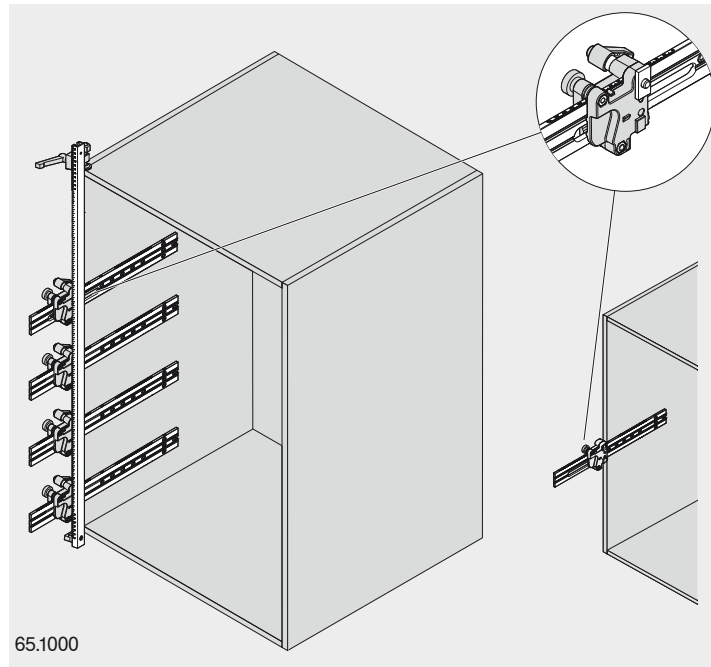
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Id.Nr: 327.264.0

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DokId: BAU0003423734 IDX:01



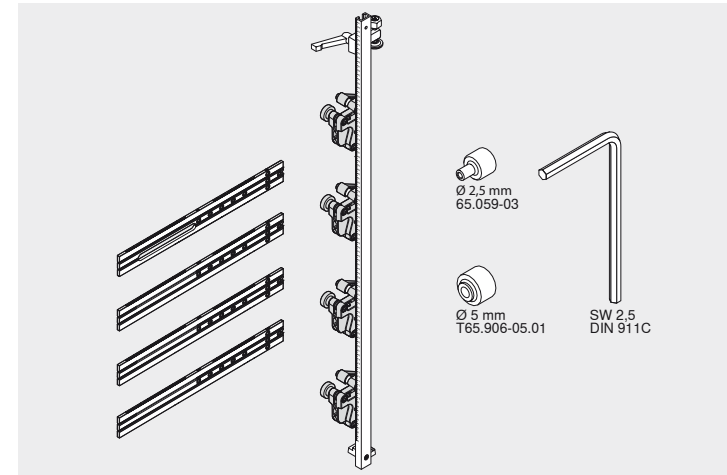
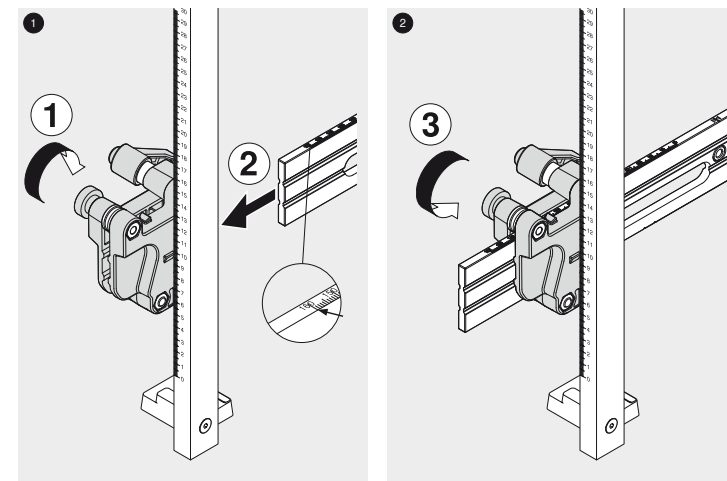
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ML

blum

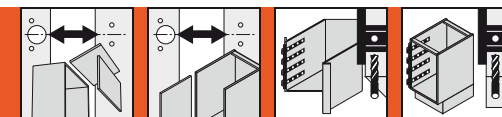
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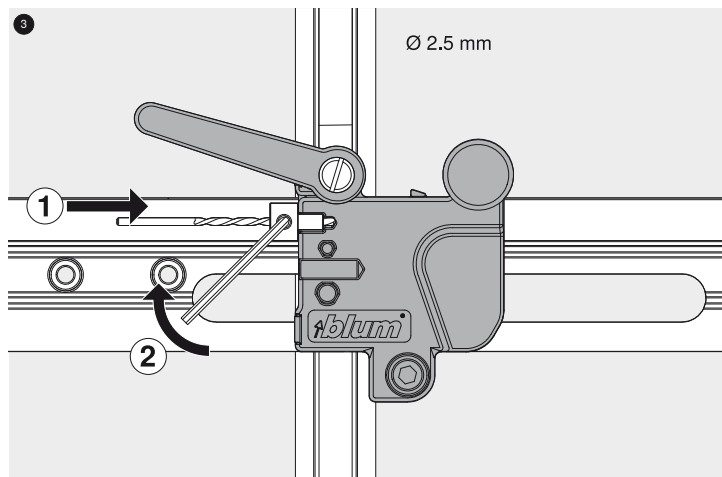
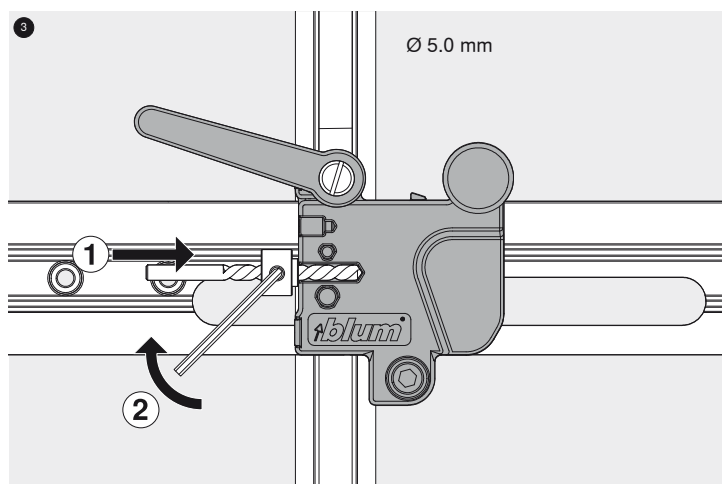


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BA-080/3ML 65.1000



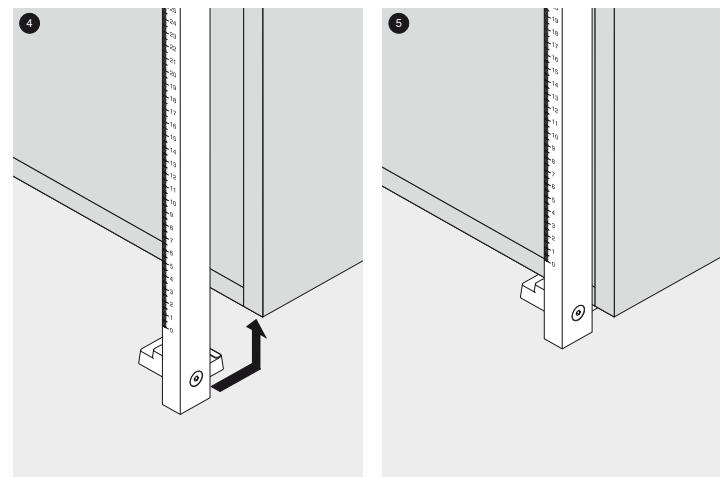
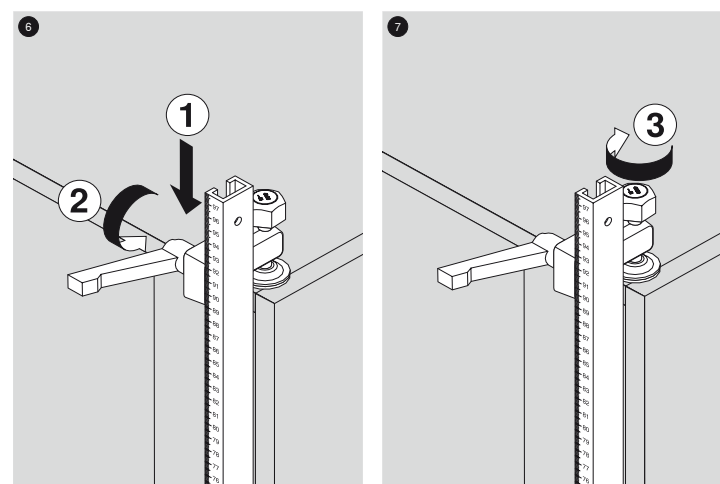
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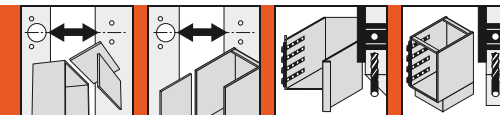
BA-080/3ML 65.1000

blum 65.1000

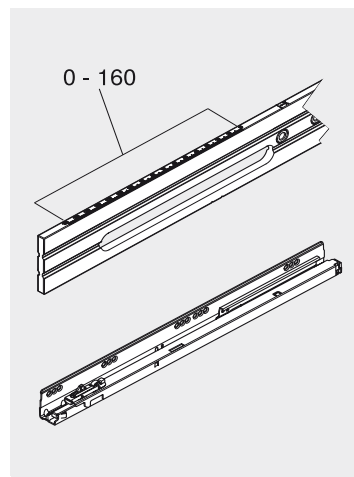
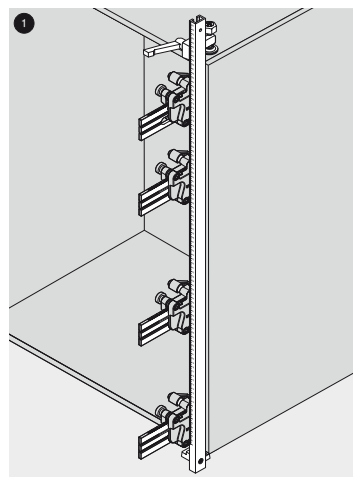
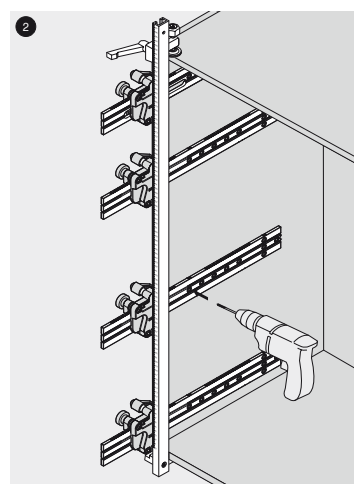
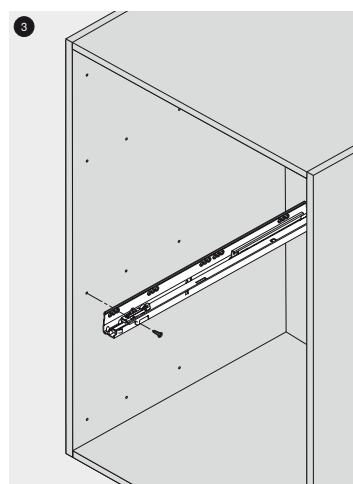


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BA-080/3ML 65.1000



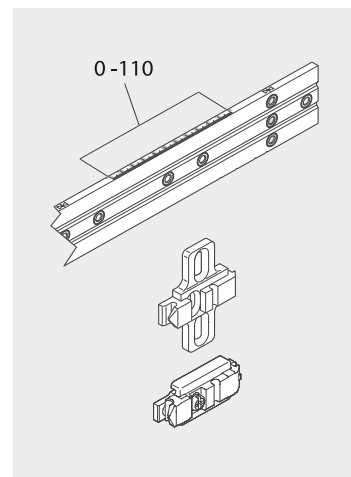
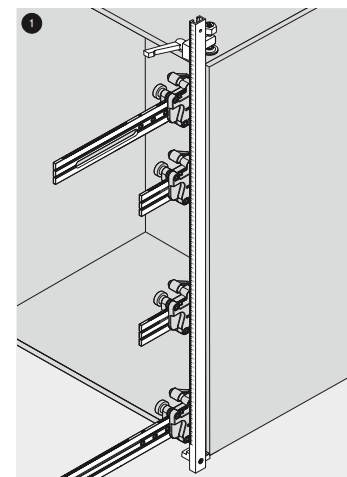
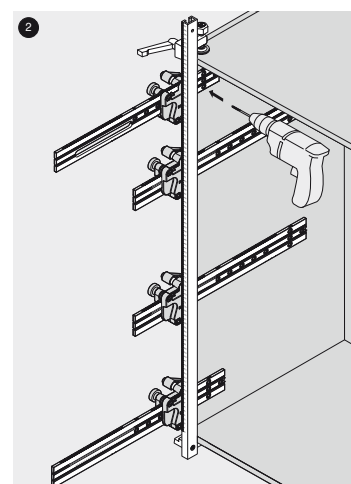
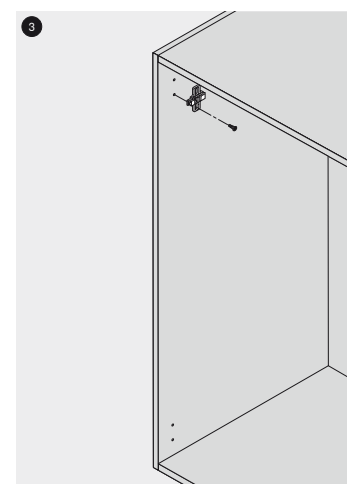
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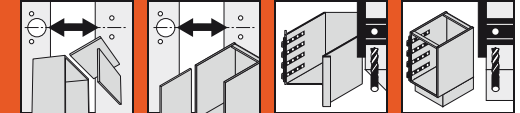
BA-080/3ML 65.1000

blum 65.1000



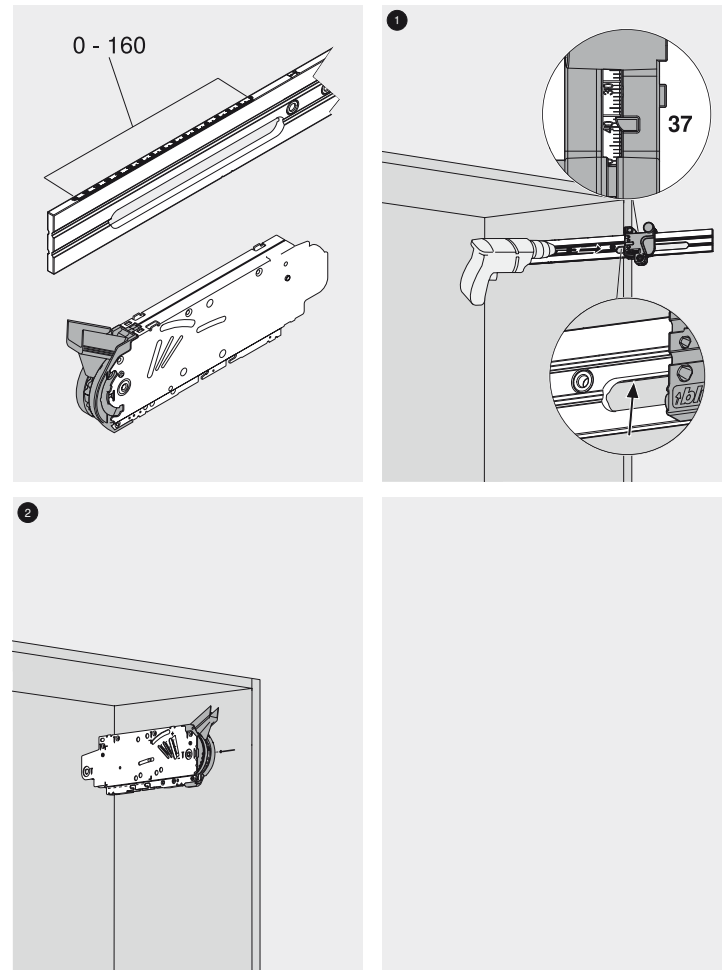
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BA-080/3ML 65.1000



65.1000

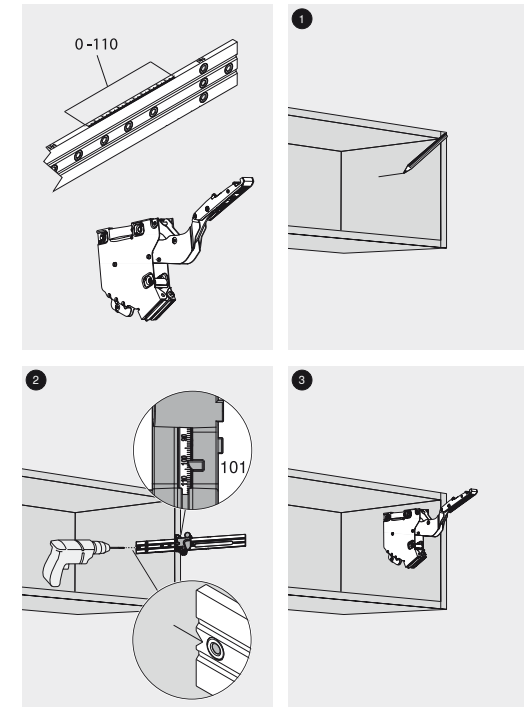
AVENTOS HF - HS - HL - HK



7

BA-0803ML 65.1000

AVENTOS HKS

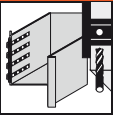
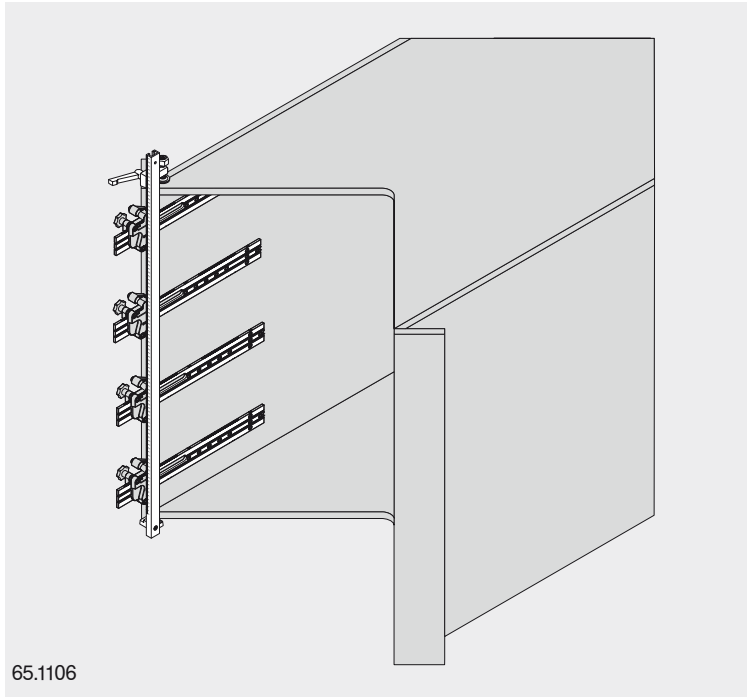


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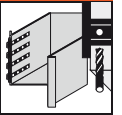
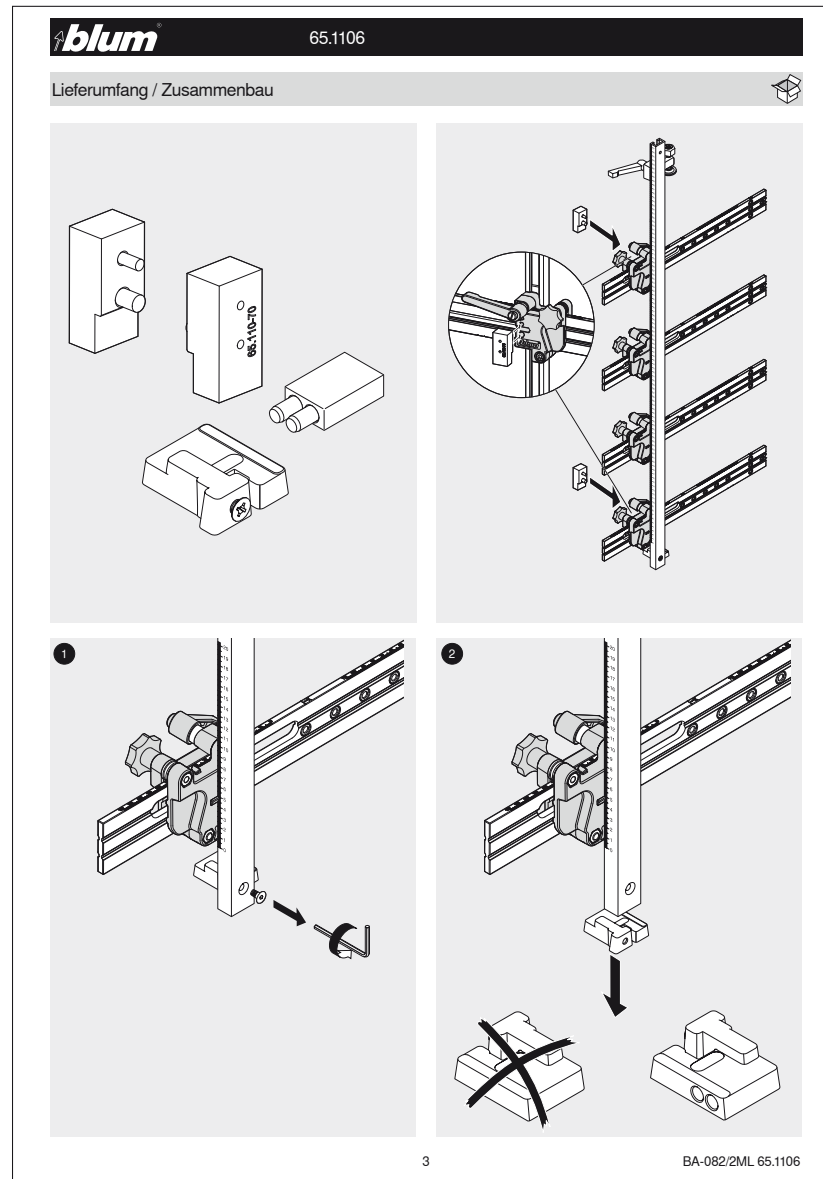
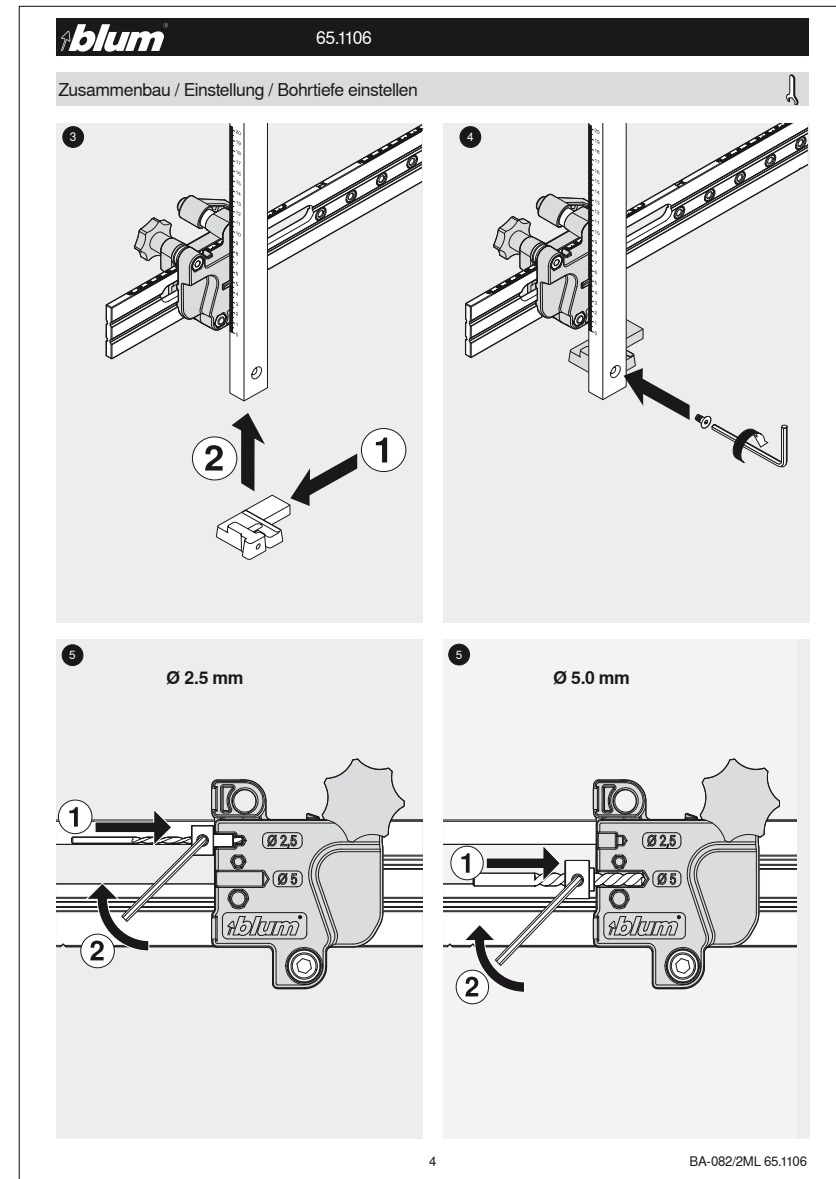
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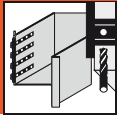
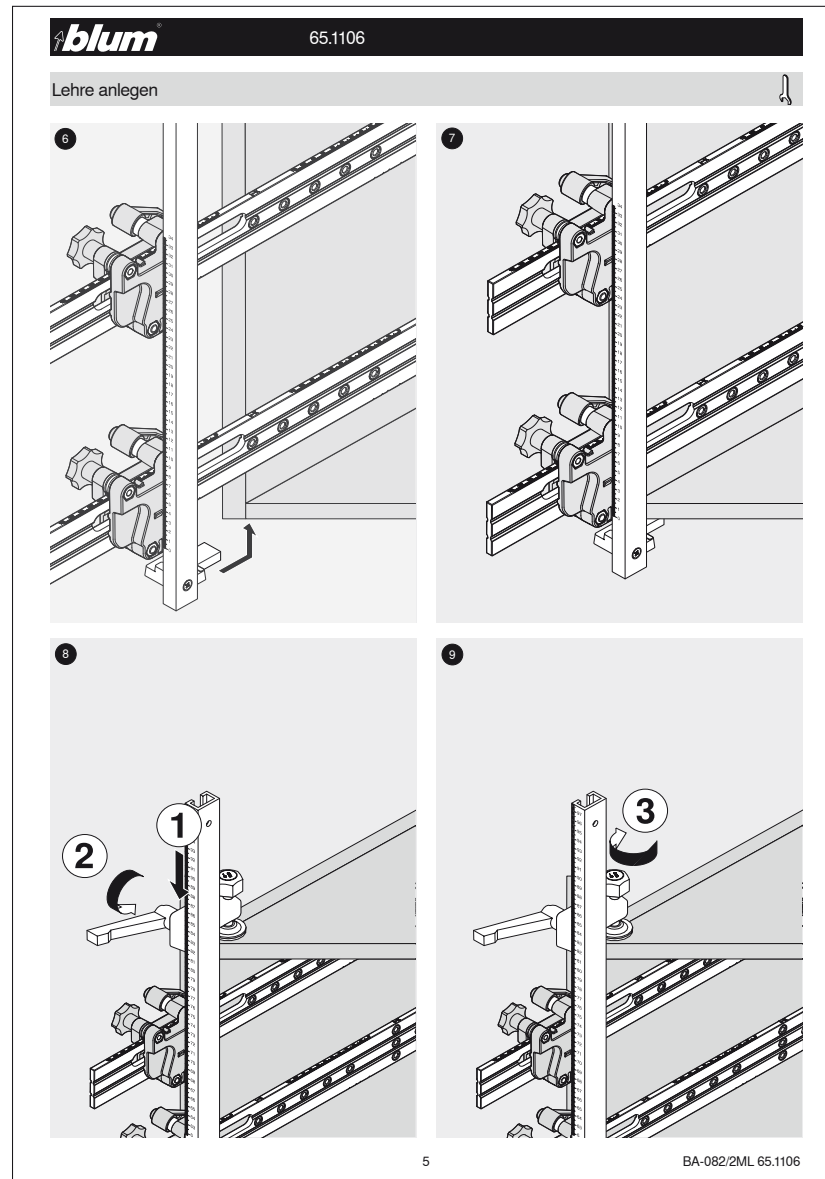
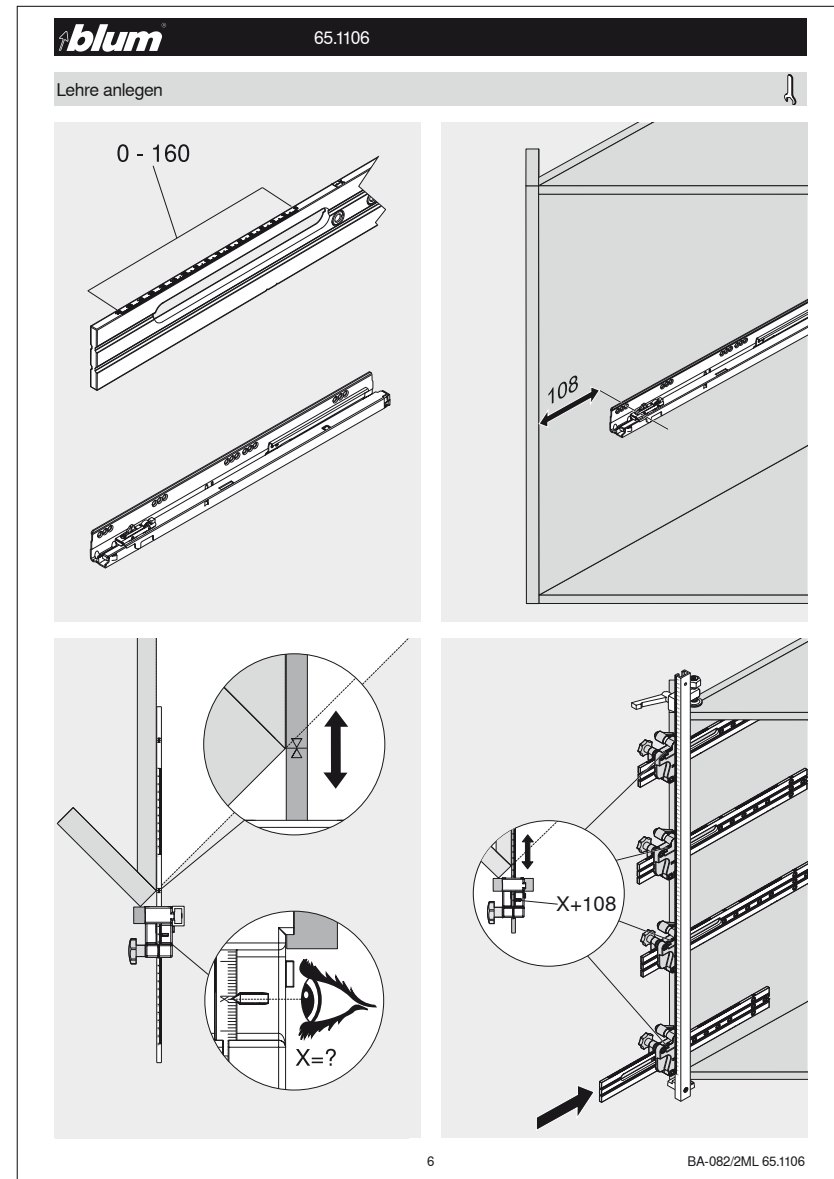


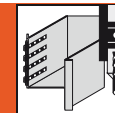
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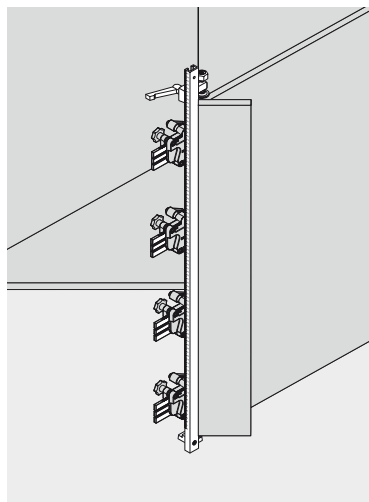
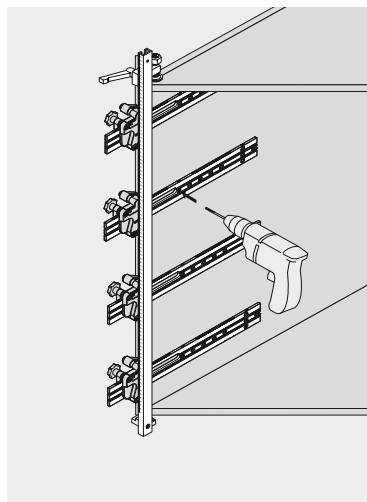
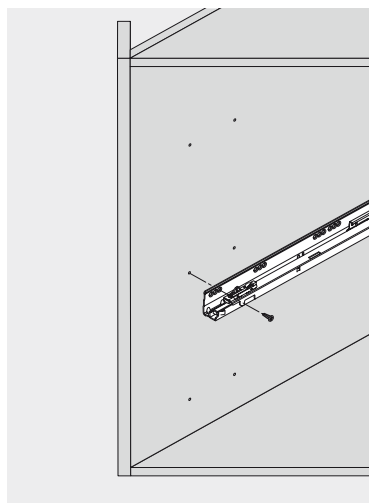




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Bohren / Montage



7

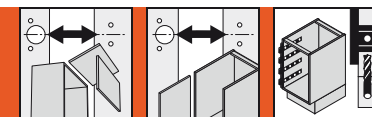
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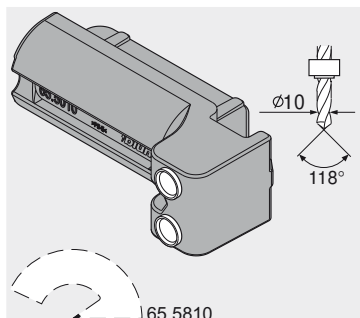
Julius Blum GmbH
Beschlägefabrik
6973 Höchst, Austria
Tel.: +43 5578 705-0
Fax: +43 5578 705-44
E-Mail: info@blum.com
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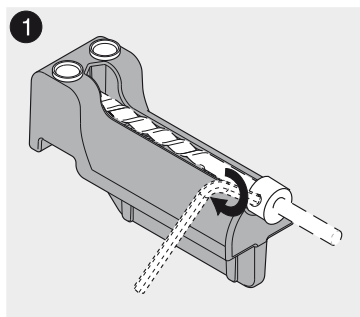
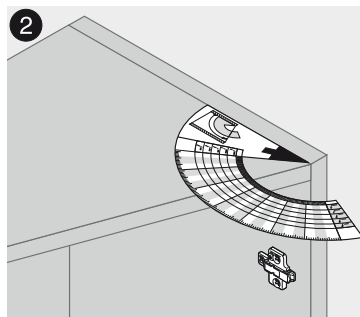
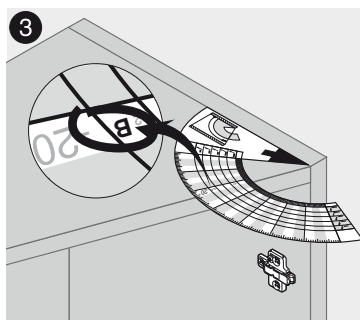
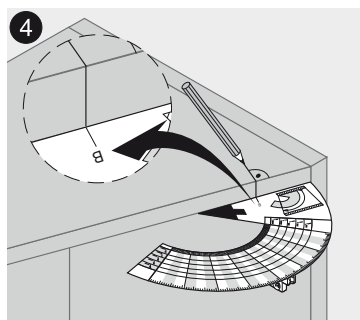
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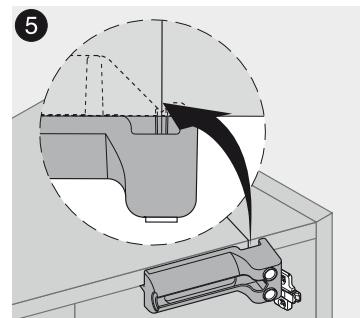
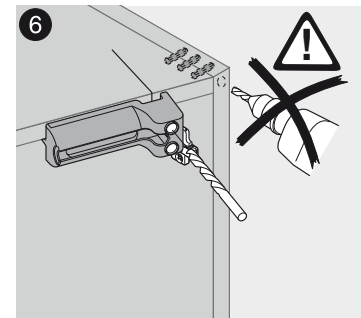
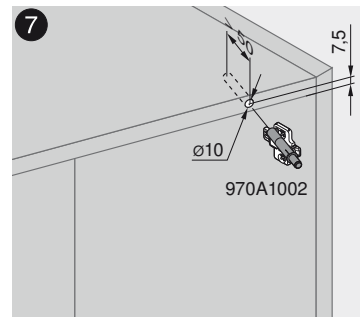
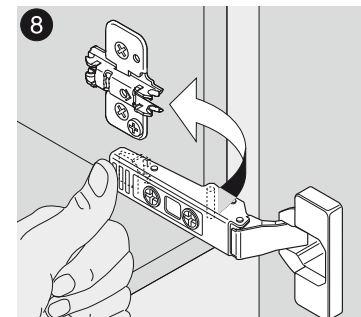
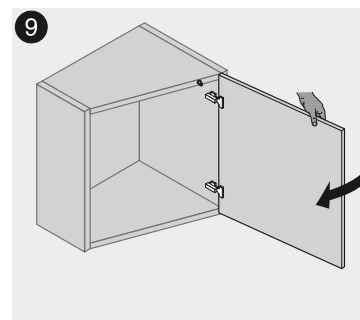
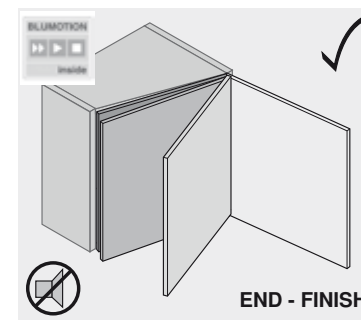
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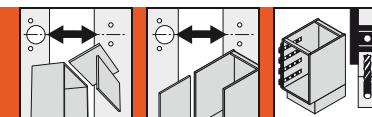
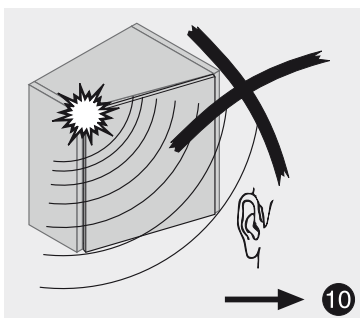
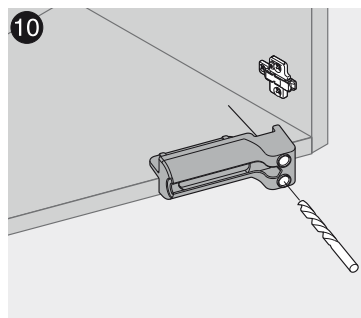
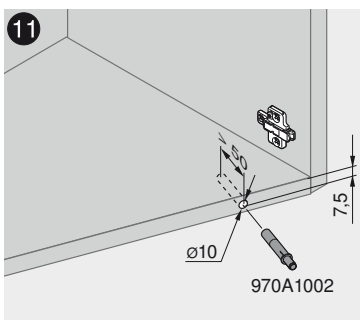
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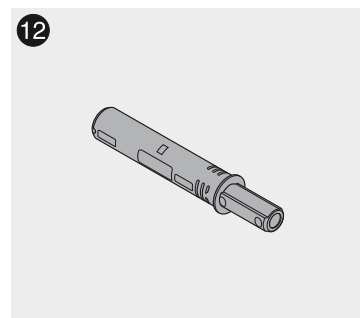
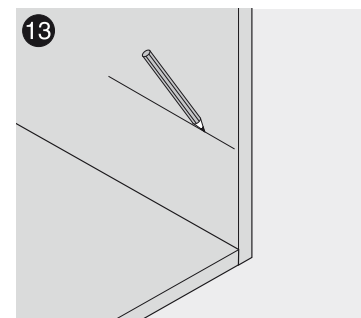
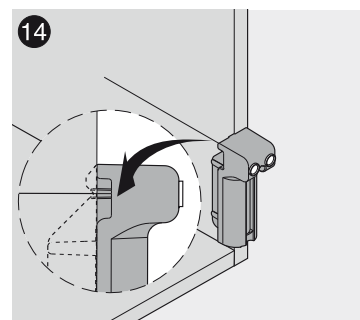
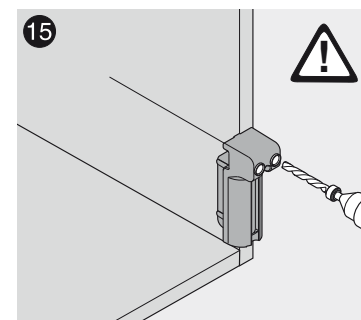
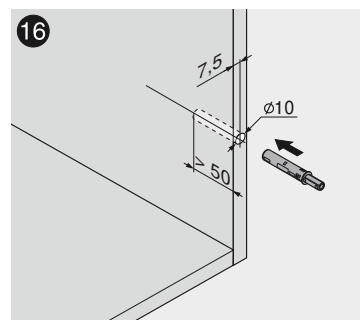
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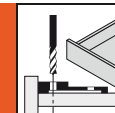
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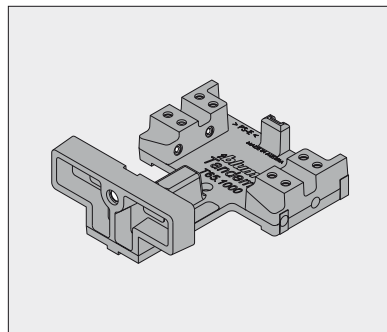
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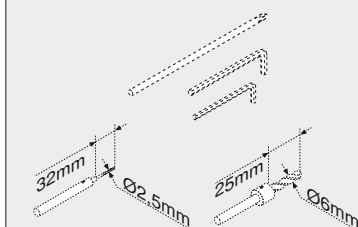
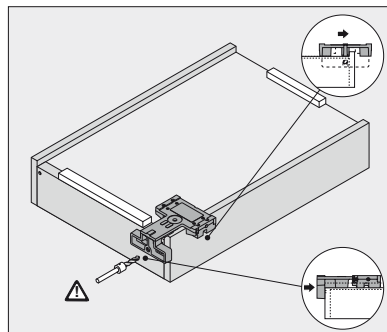
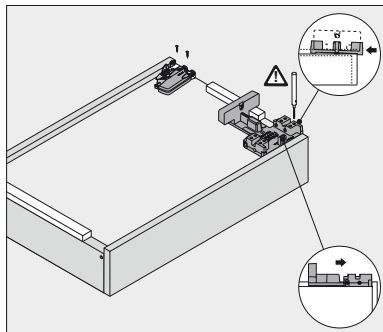
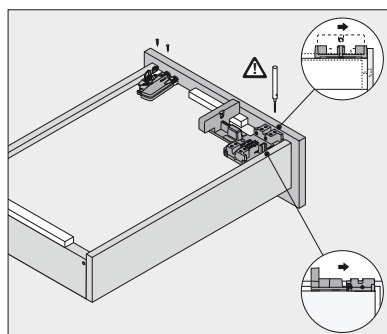
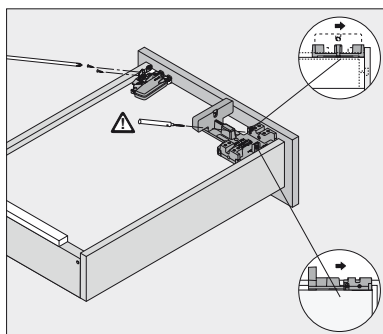
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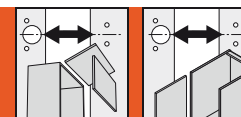
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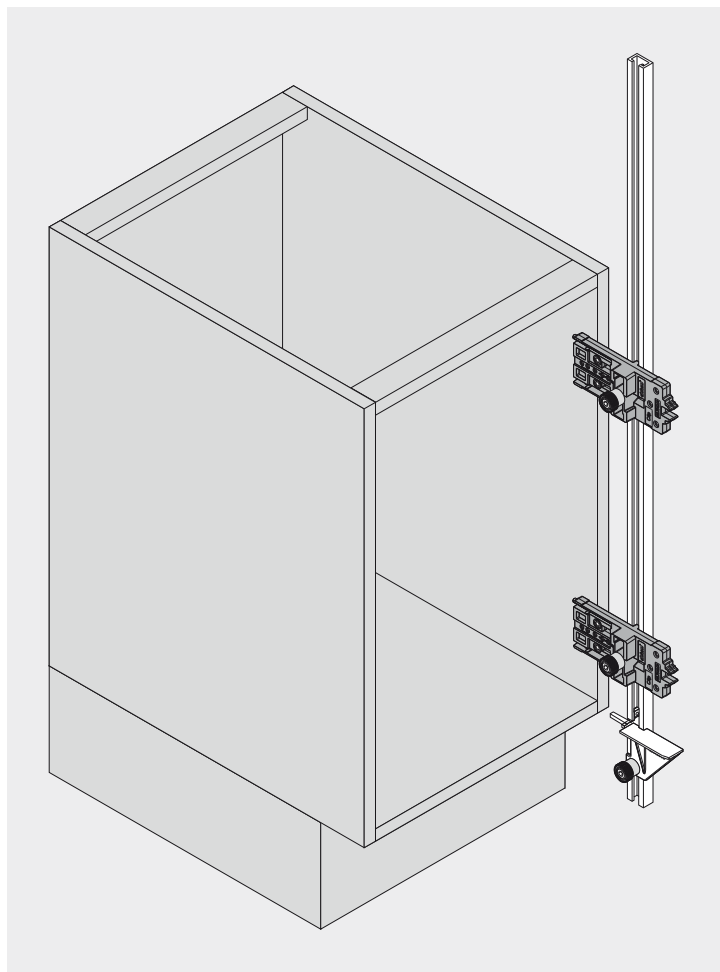
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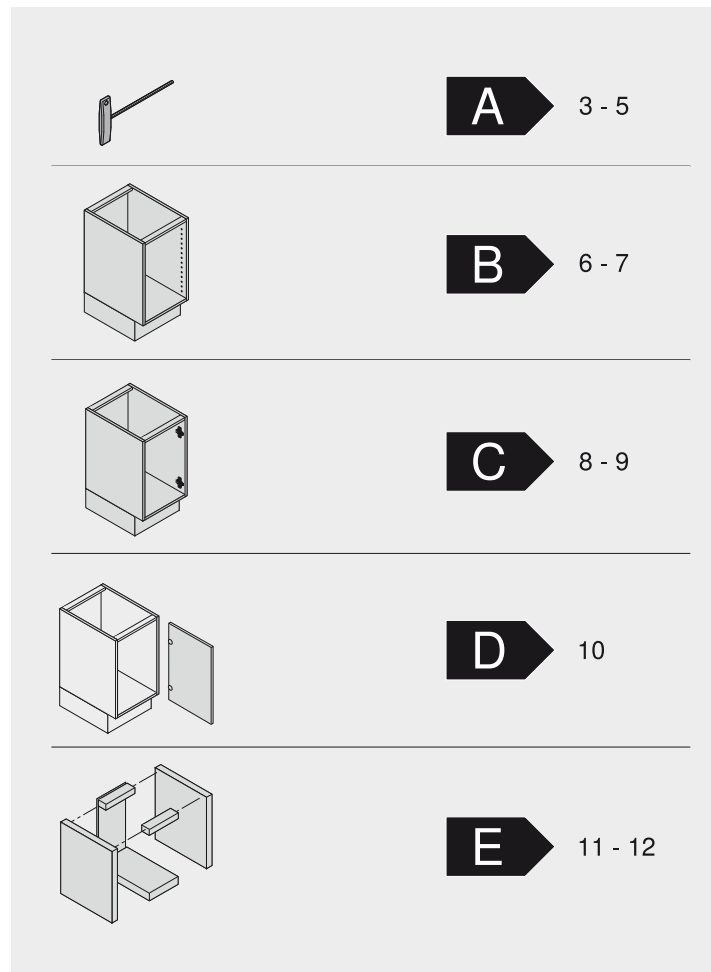


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BA-093/OML 65.7500



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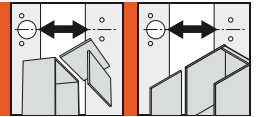
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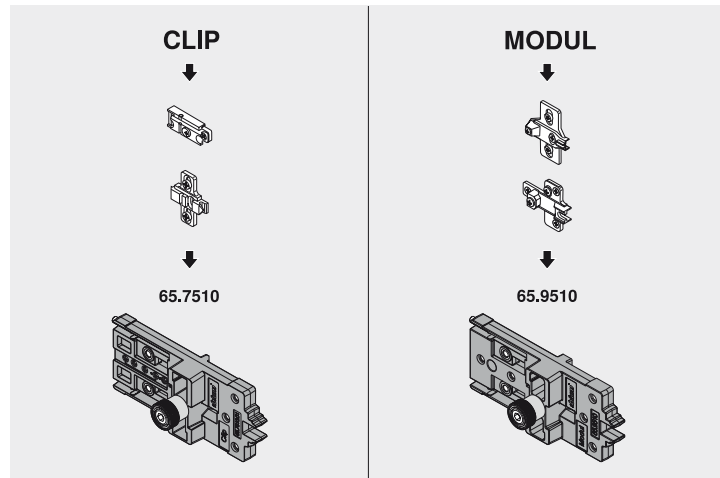
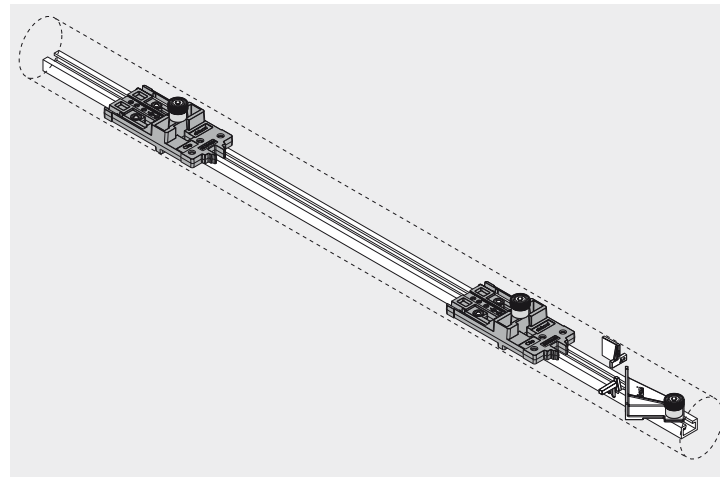
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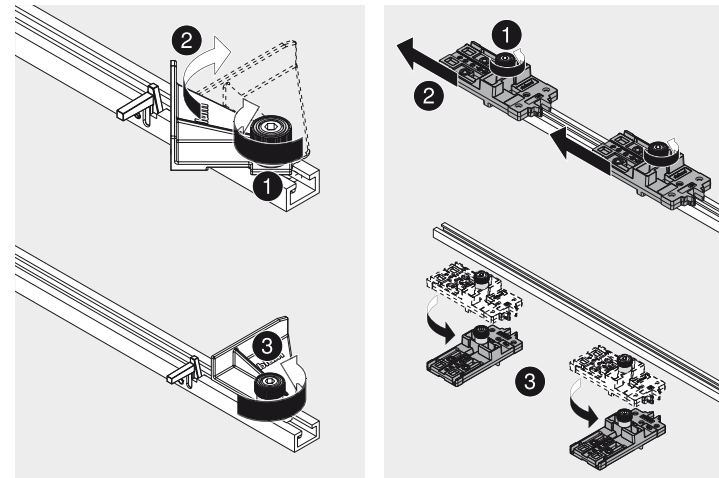
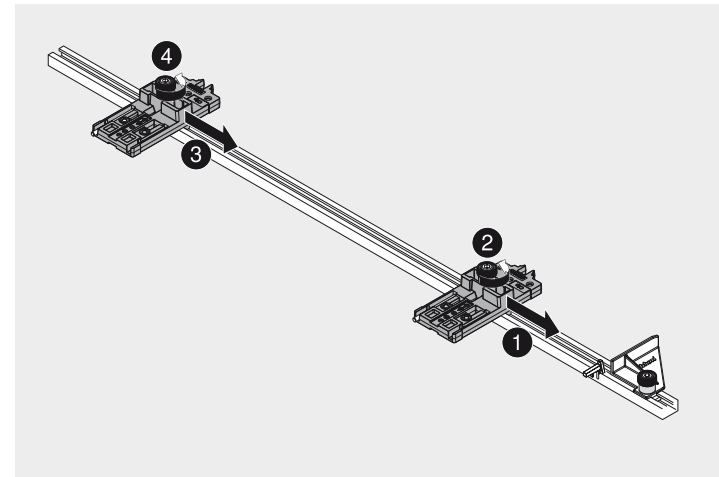


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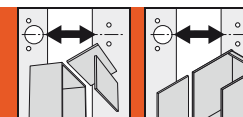
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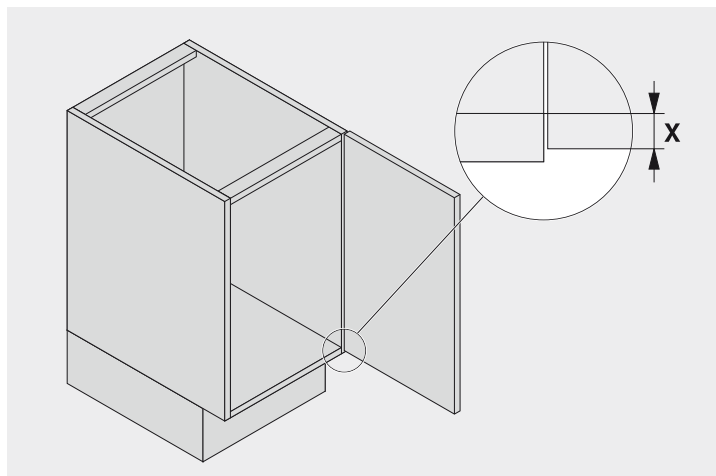
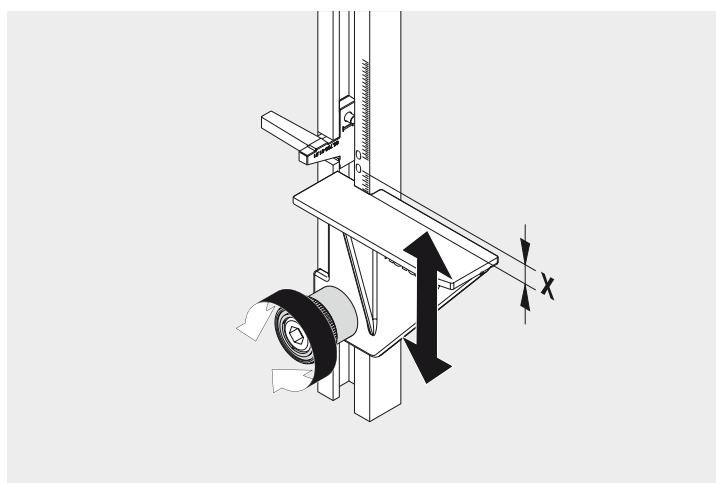
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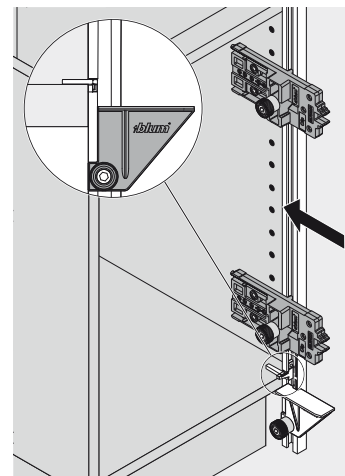
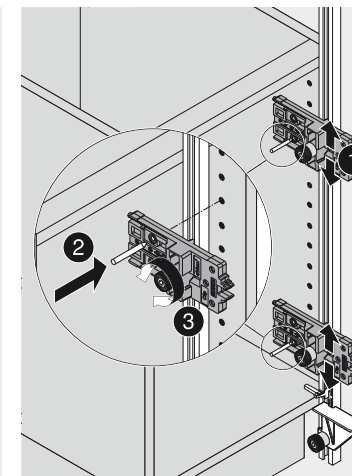
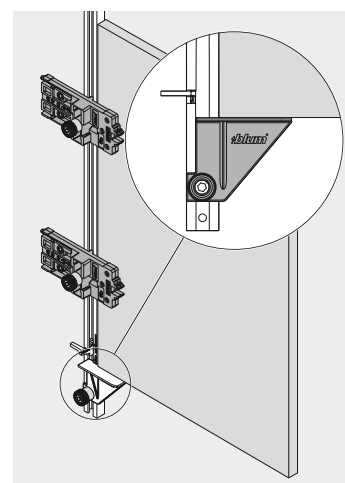
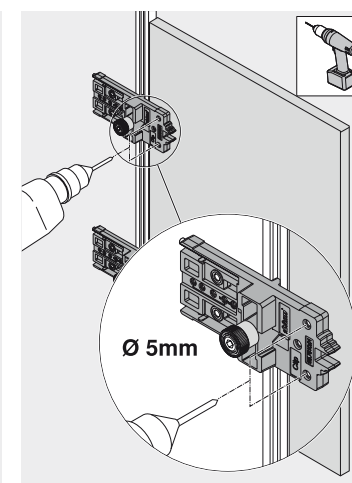
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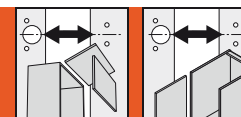
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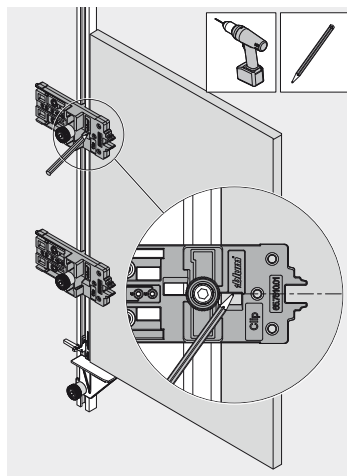
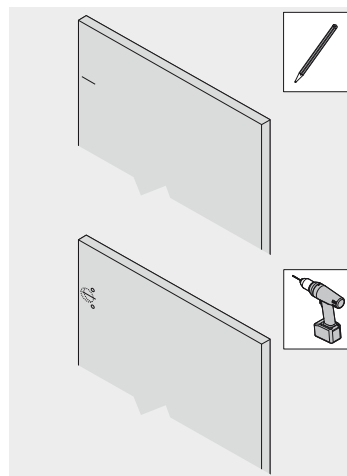
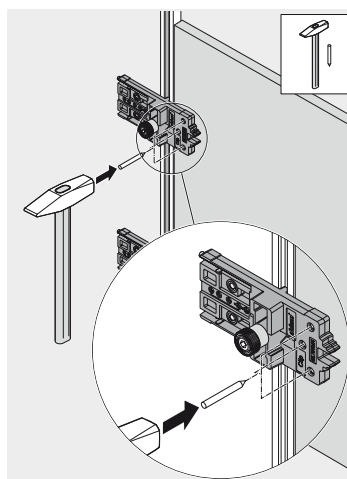
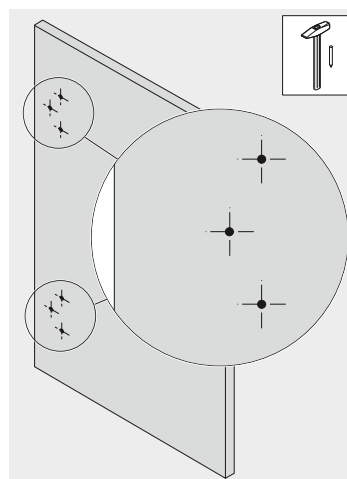
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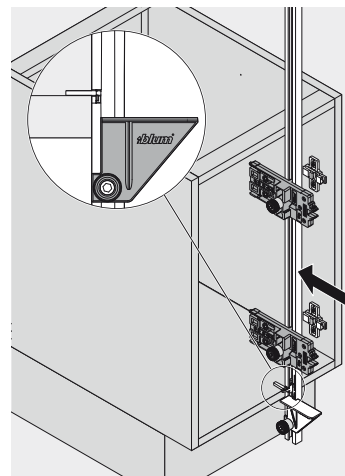
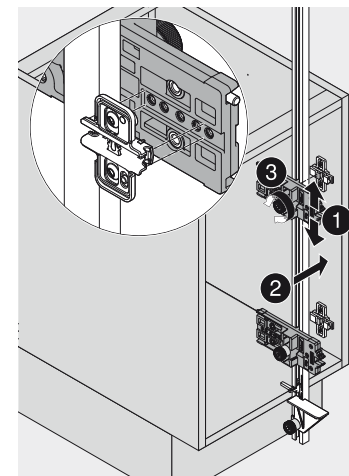
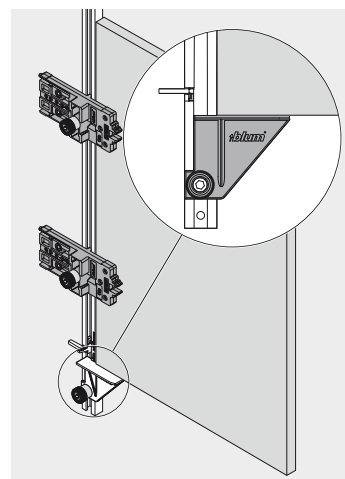
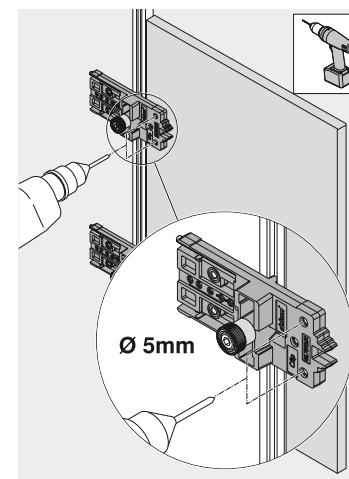
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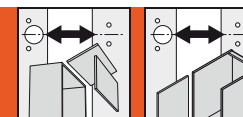
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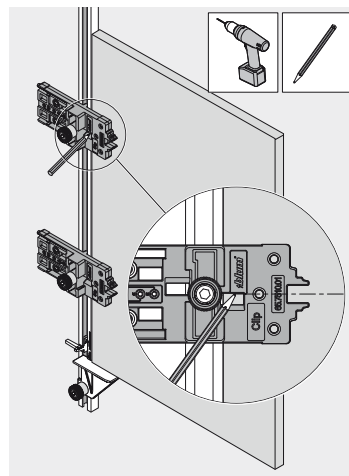
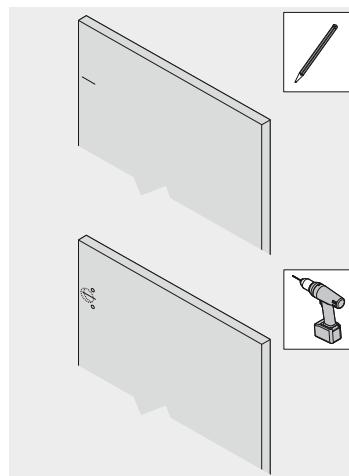
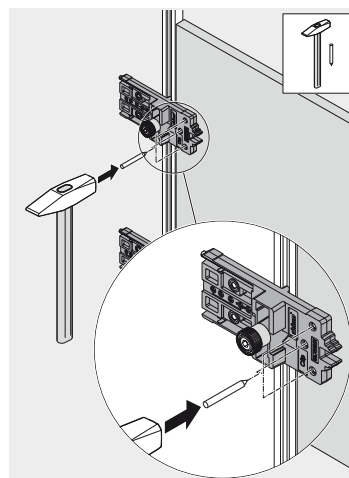
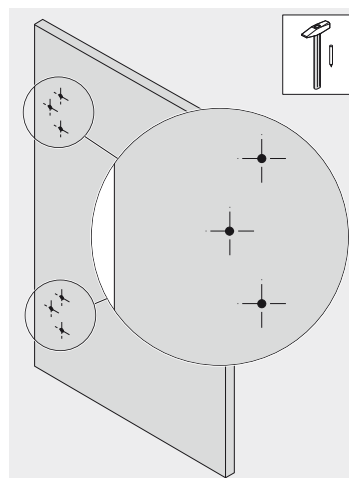
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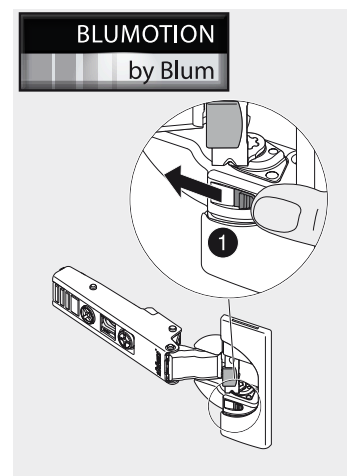
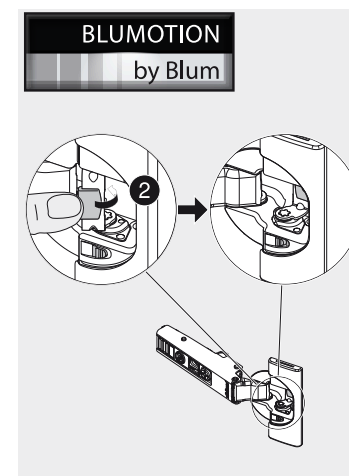
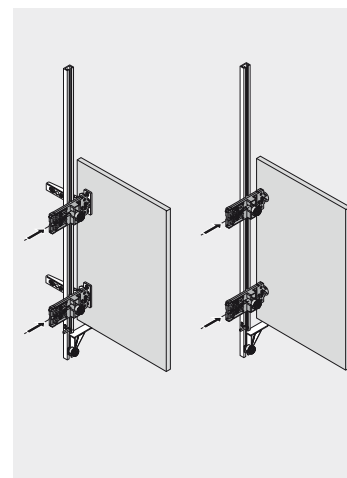
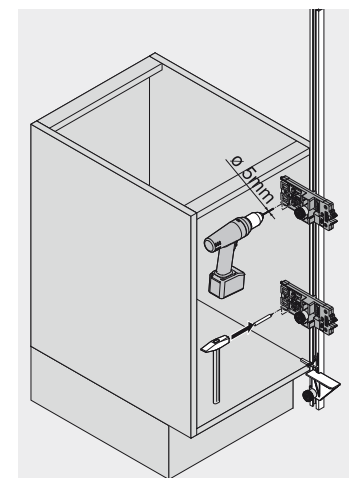


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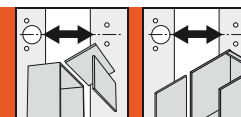
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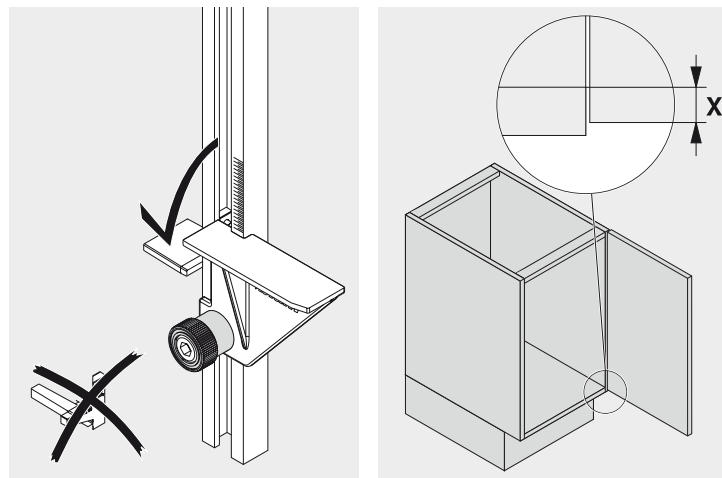
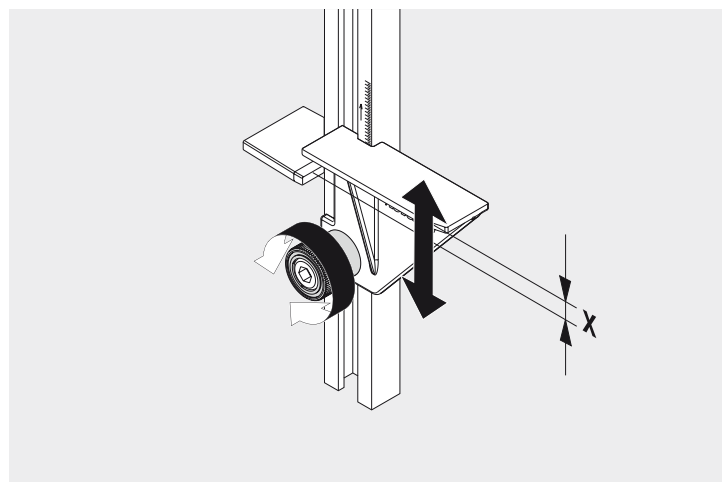
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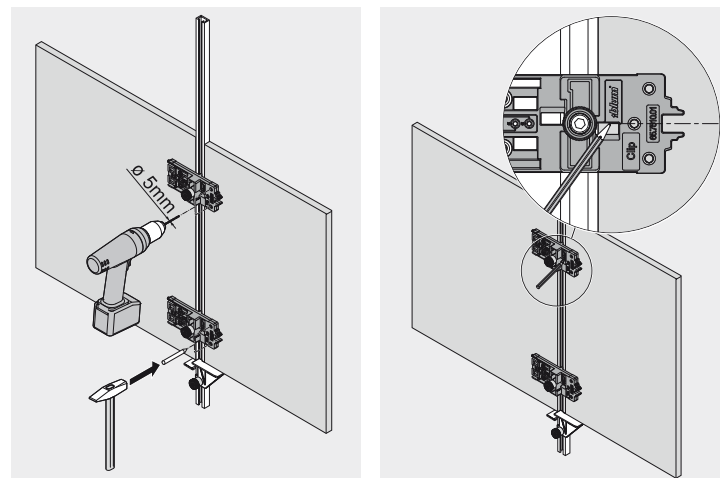
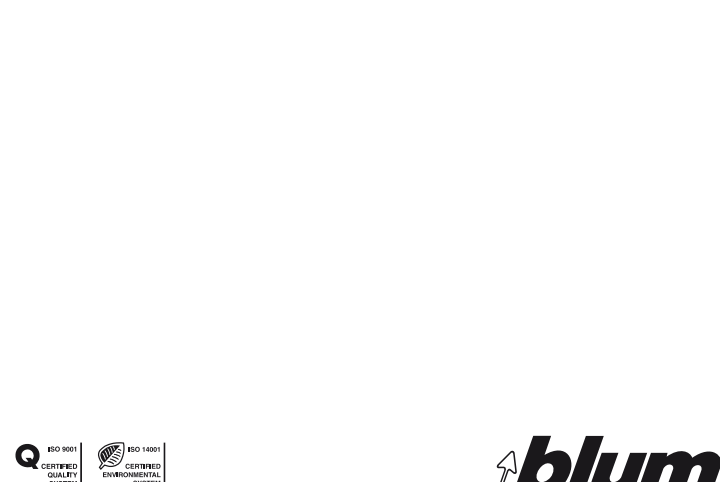


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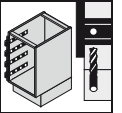


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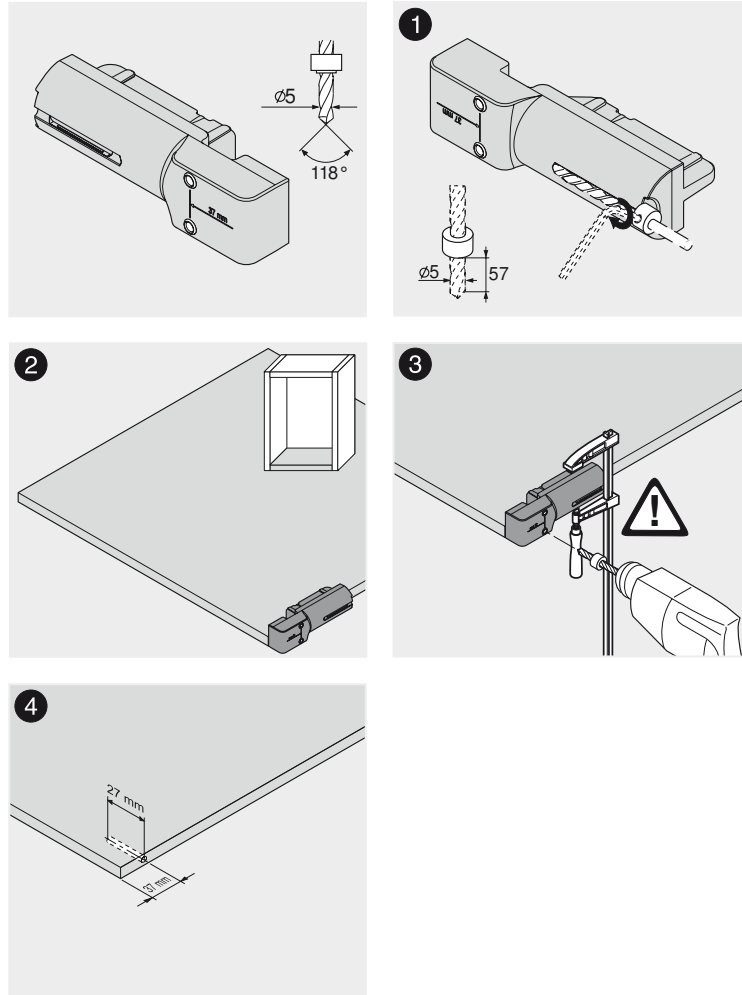
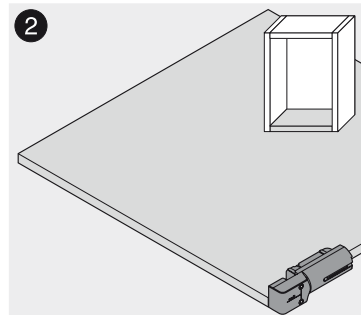
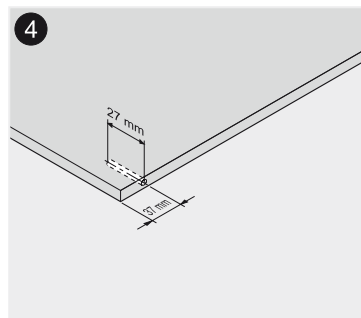


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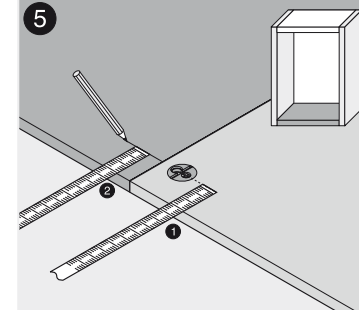
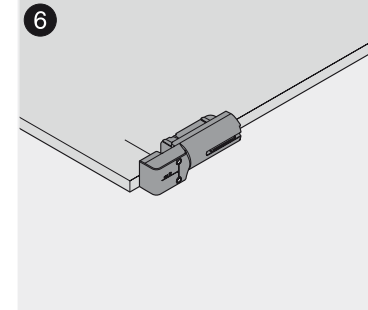
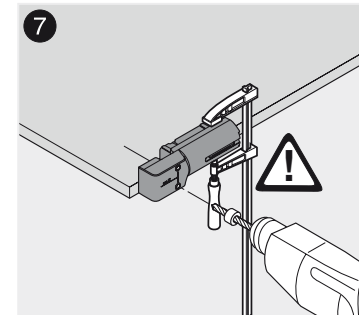
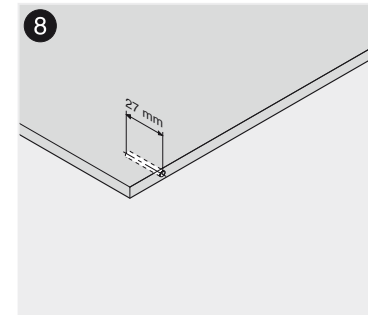
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BA-120/OML 65.5040

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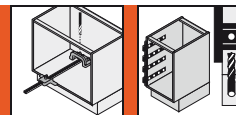
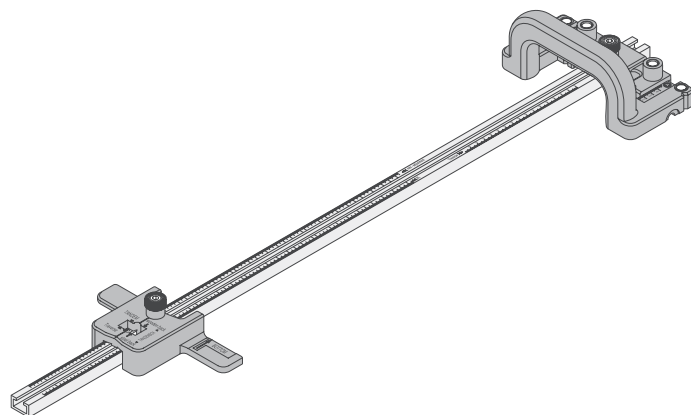
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08/2009 Made in Austria

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Bohrlehre für SERVO-DRIVE Trägerprofilaufnahme Drilling template for SERVO-DRIVE bracket profile attachment

ZML.1150.02



ZML.1150.02

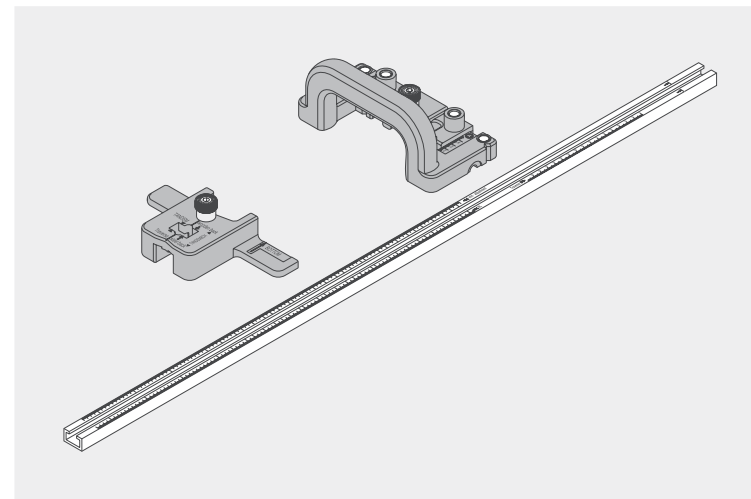
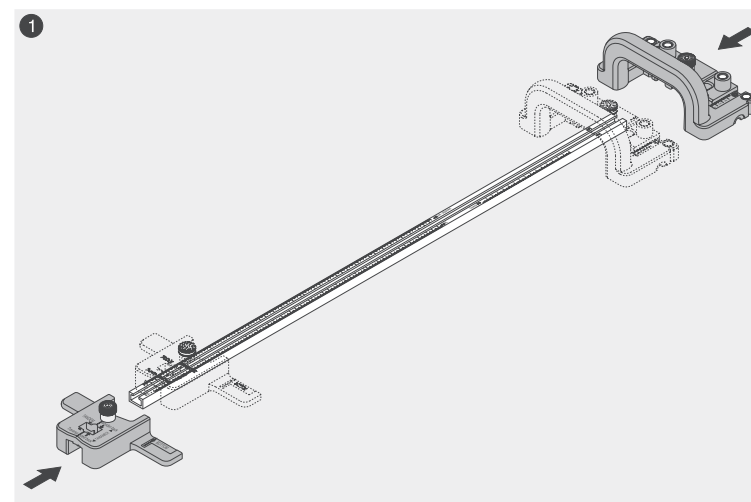
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BA-109/3ML ZML.1150.02

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ZML.1150.02

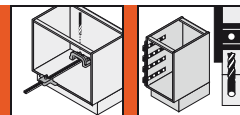
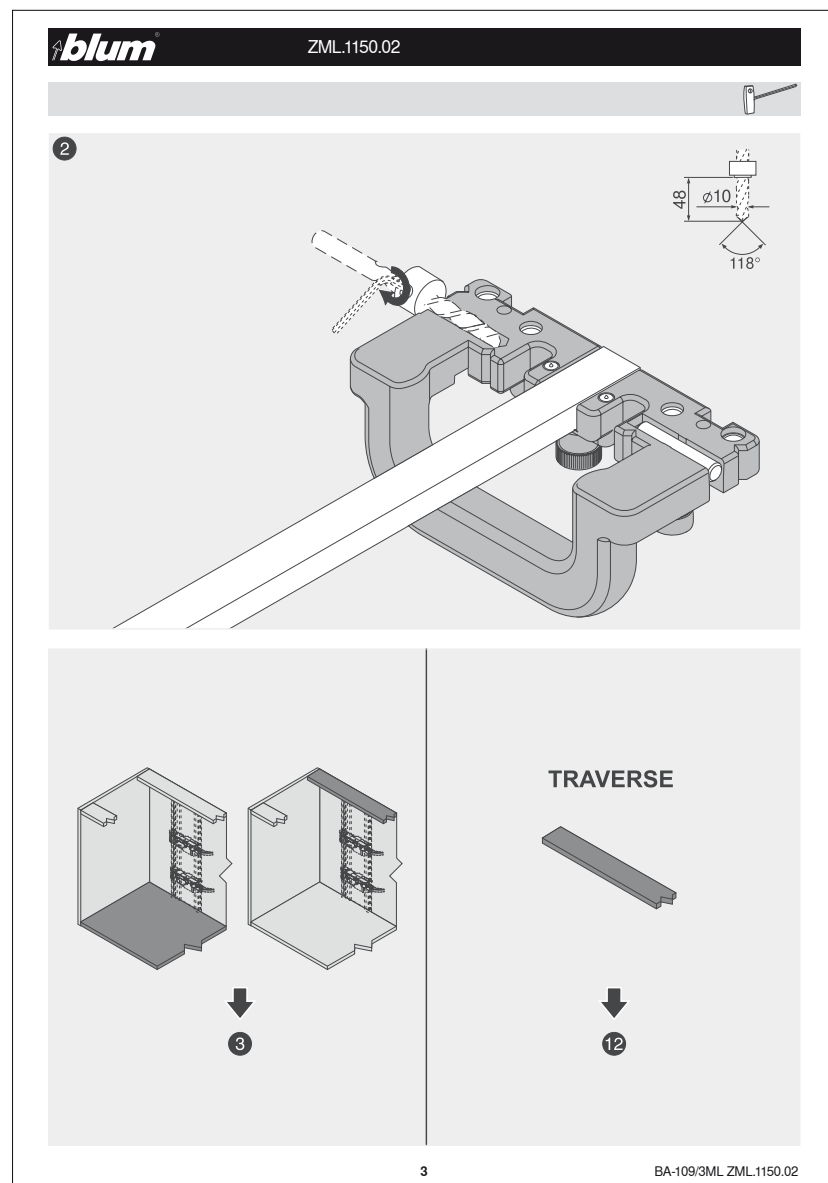
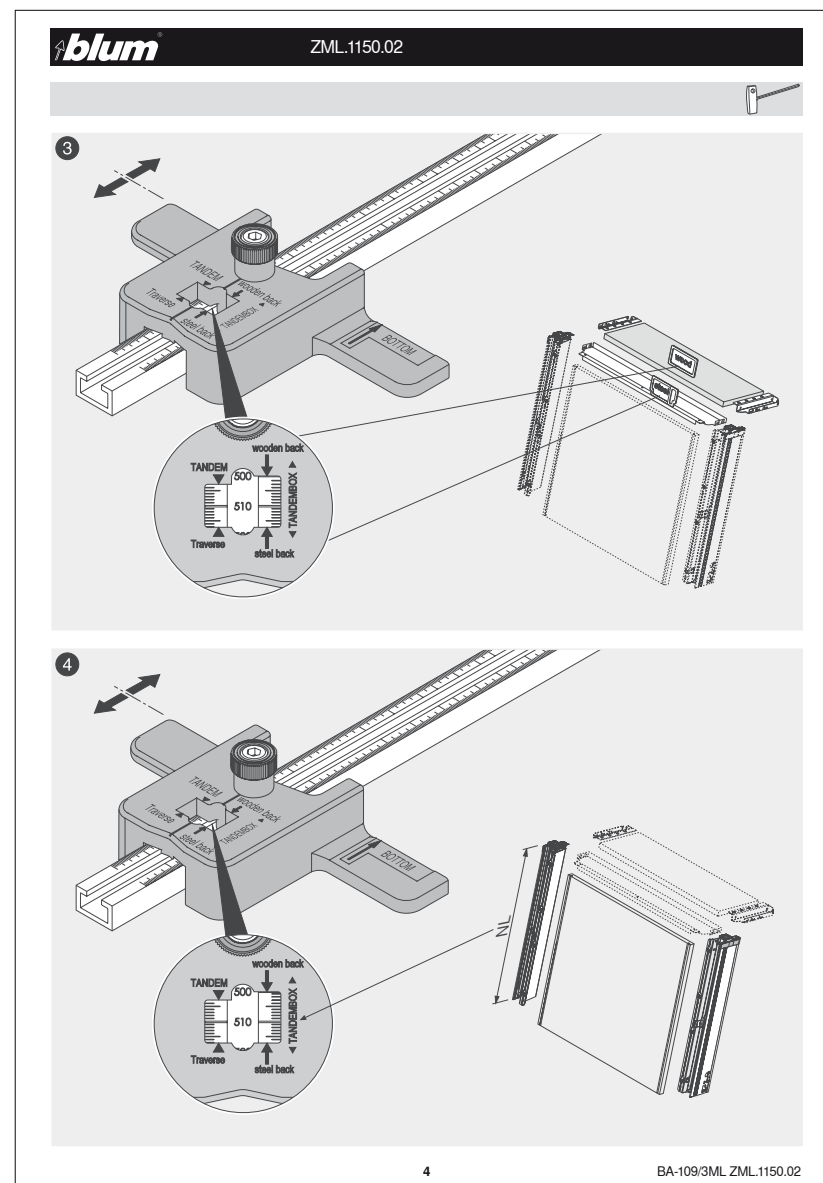


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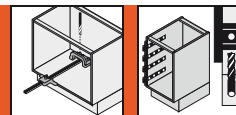
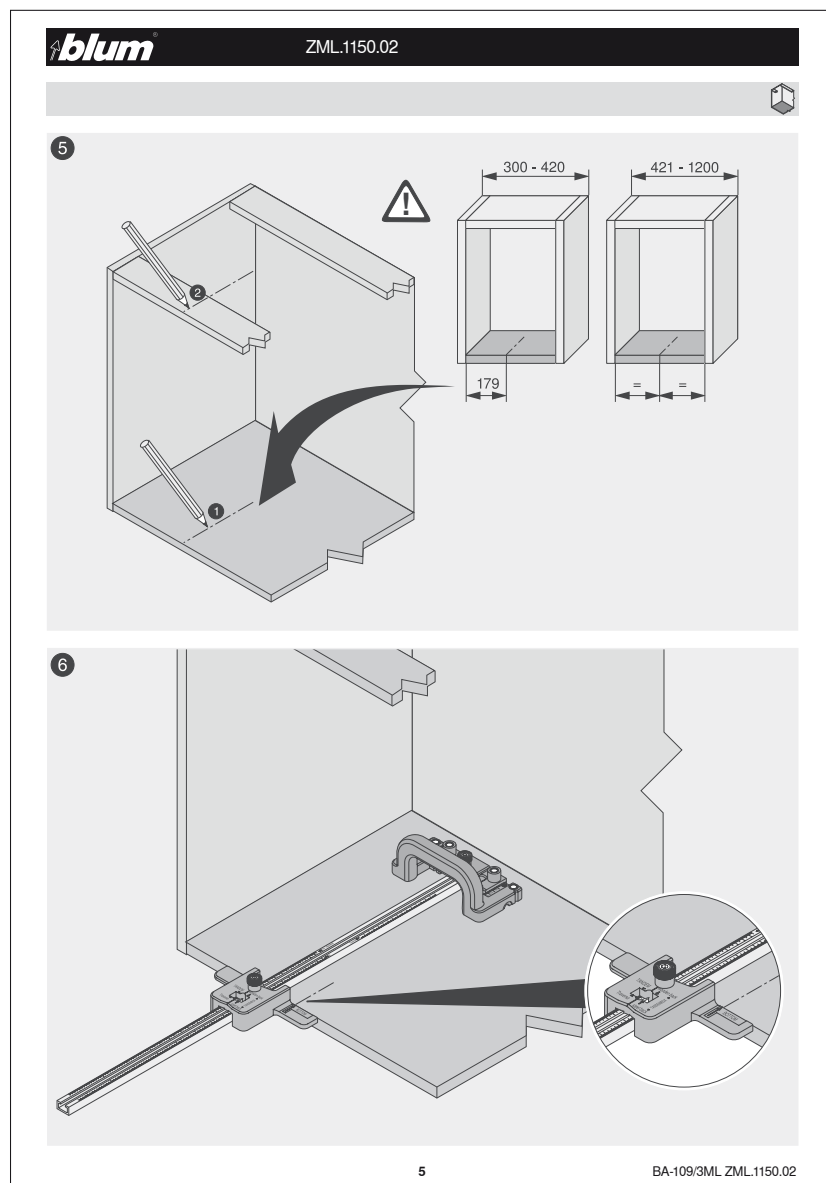
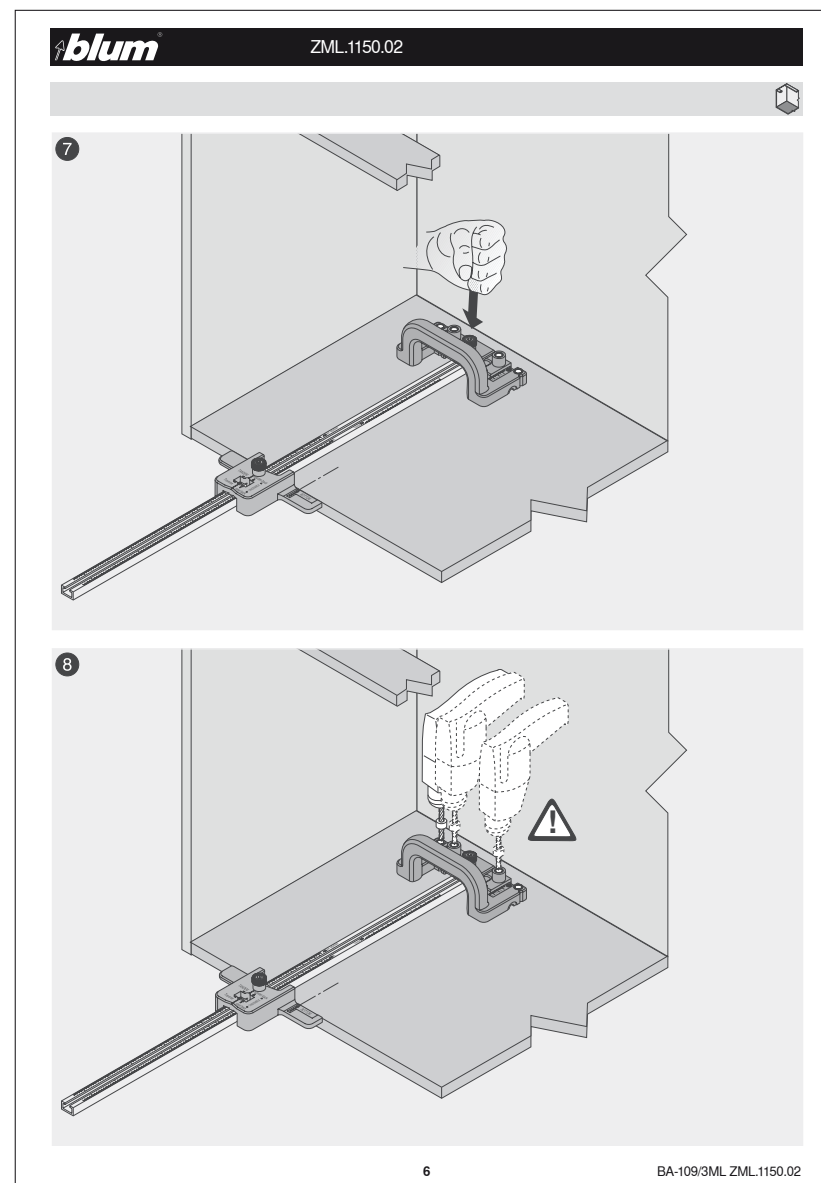
Bohrlehre für SERVO-DRIVE Trägerprofilaufnahme Drilling template for SERVO-DRIVE bracket profile attachment

ZML.1150.02



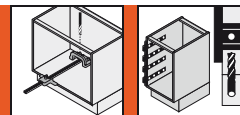
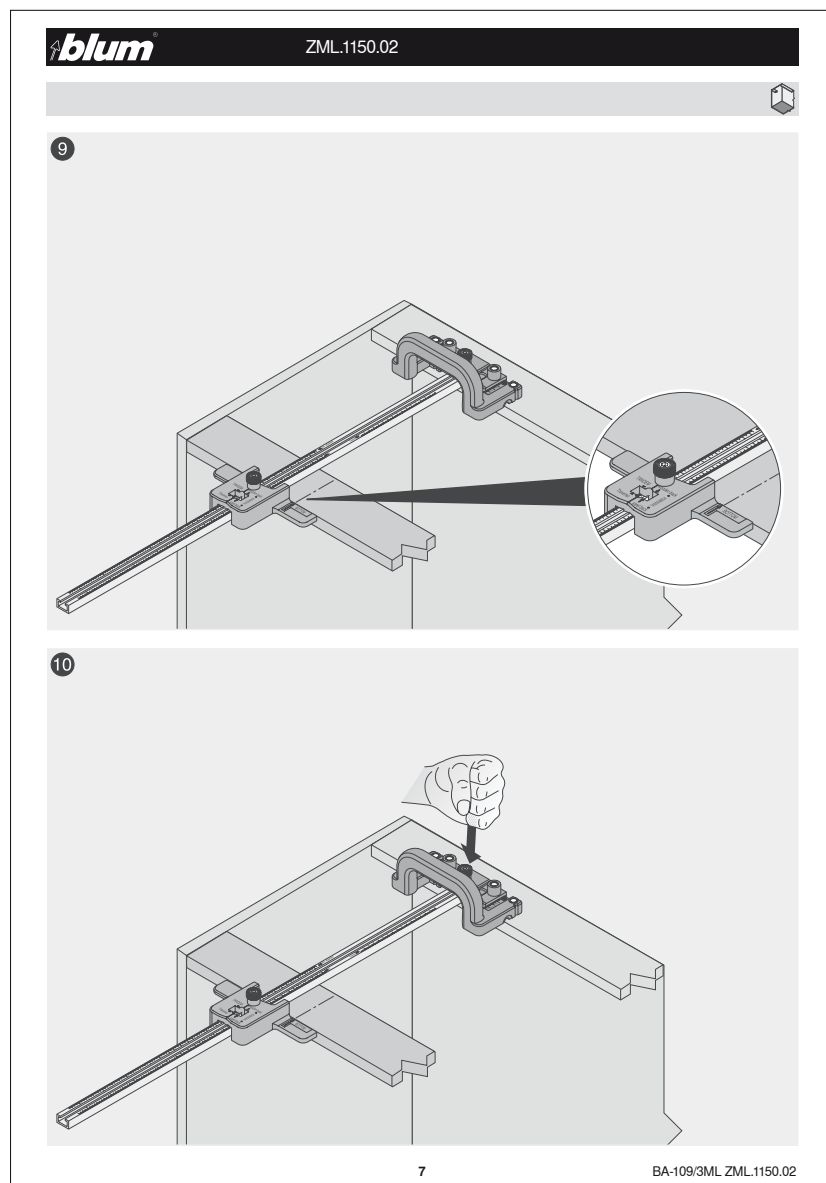
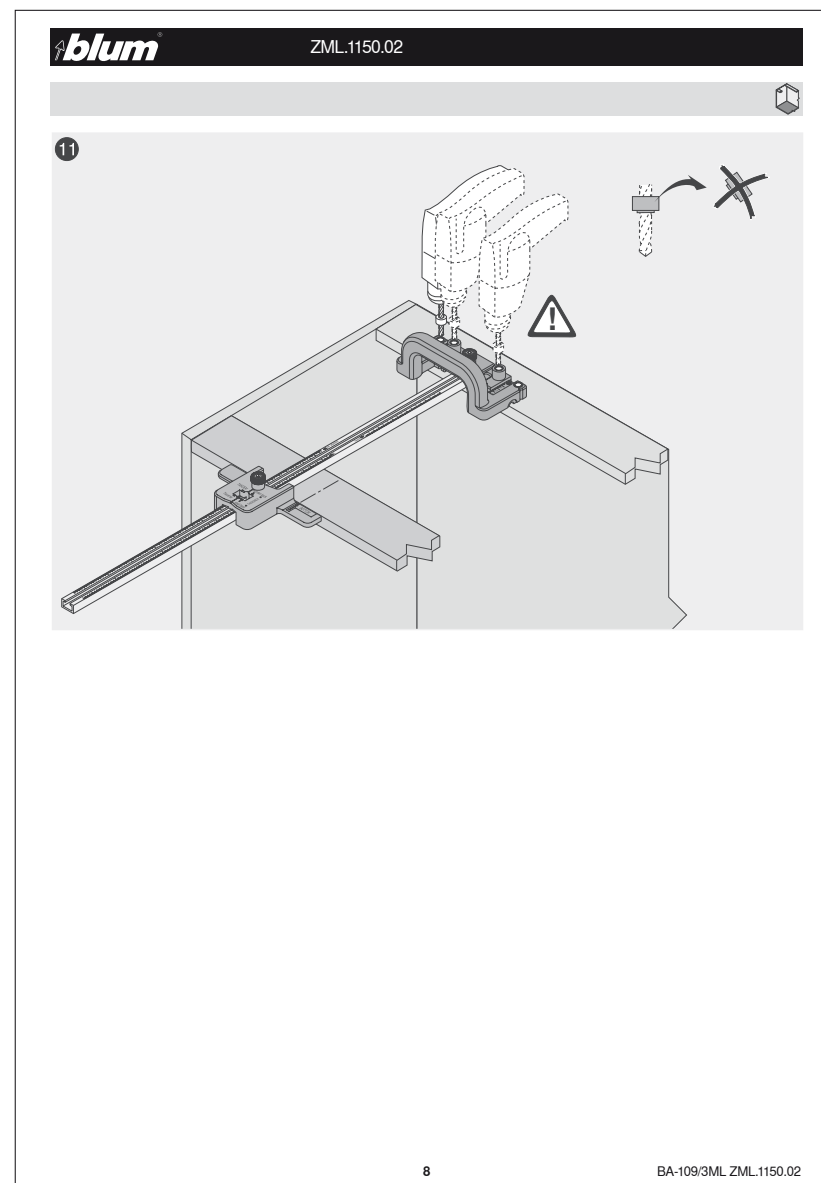
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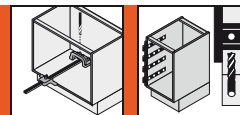
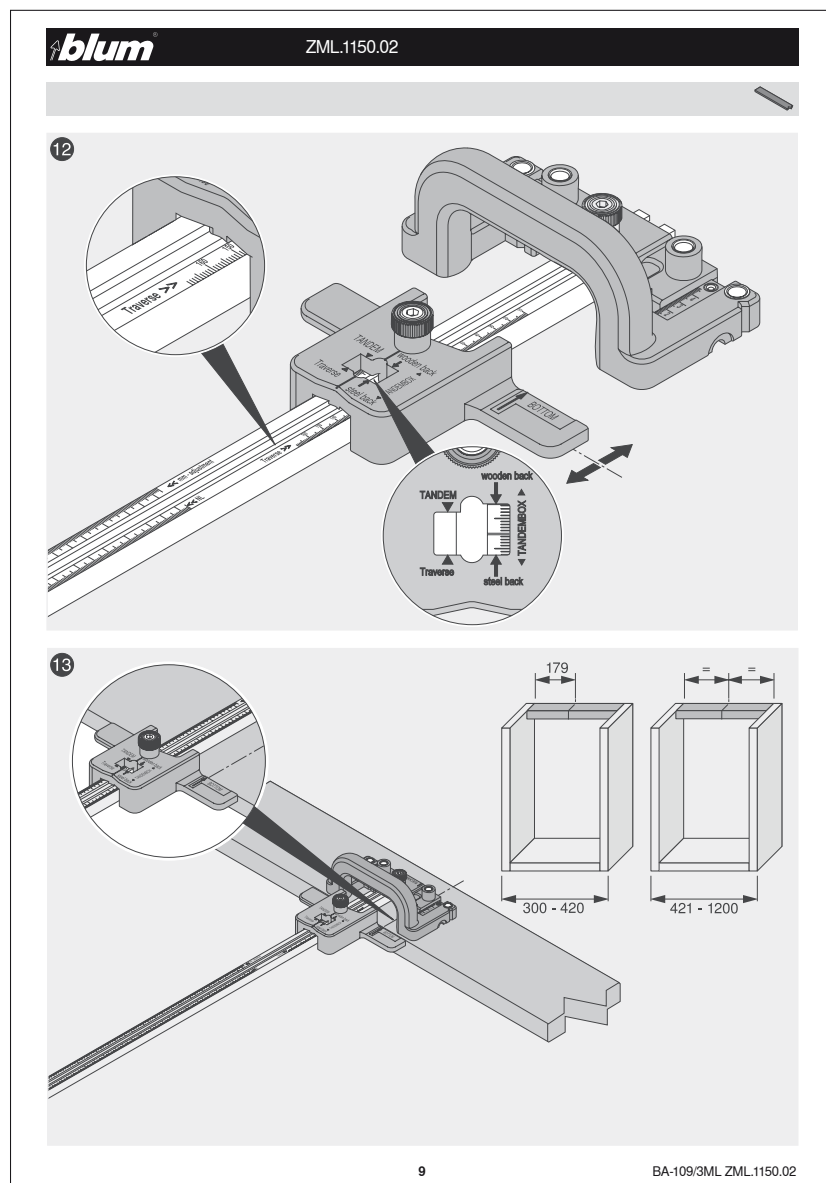
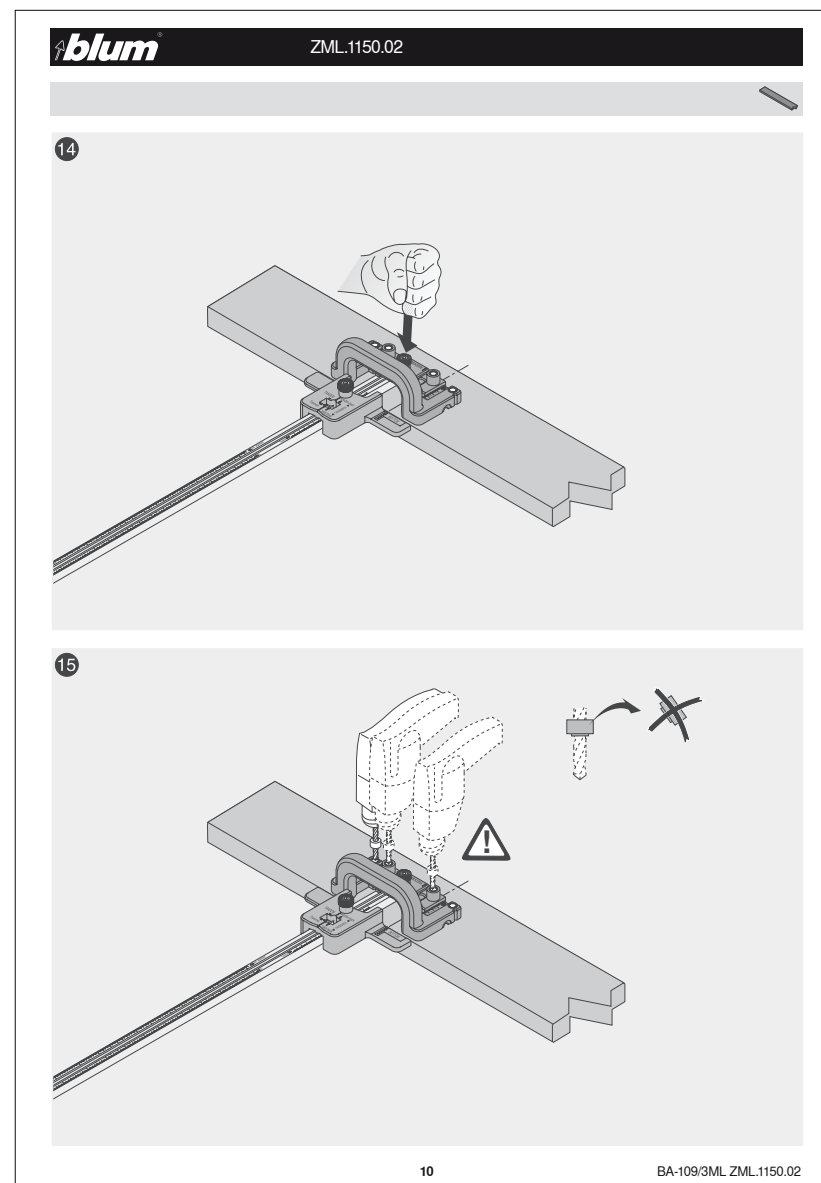
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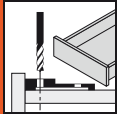
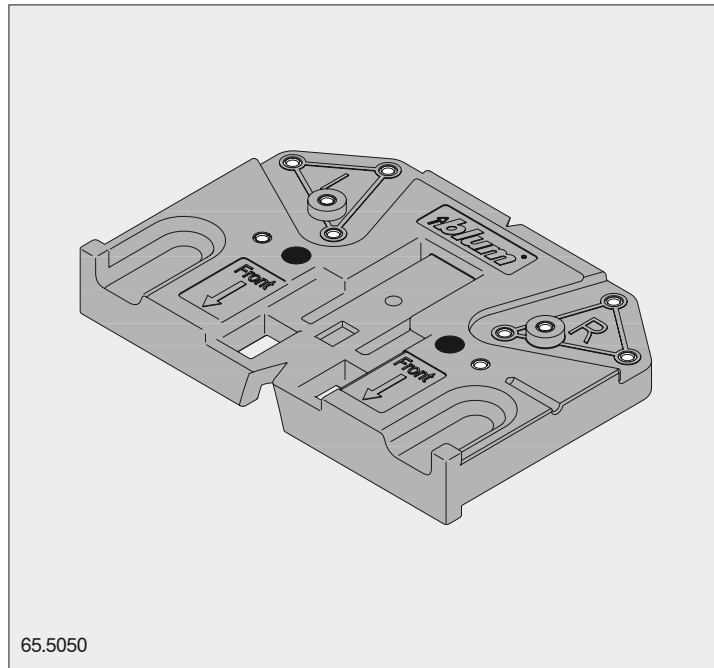
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Bohrlehre für SERVO-DRIVE Trägerprofilaufnahme Drilling template for SERVO-DRIVE bracket profile attachment

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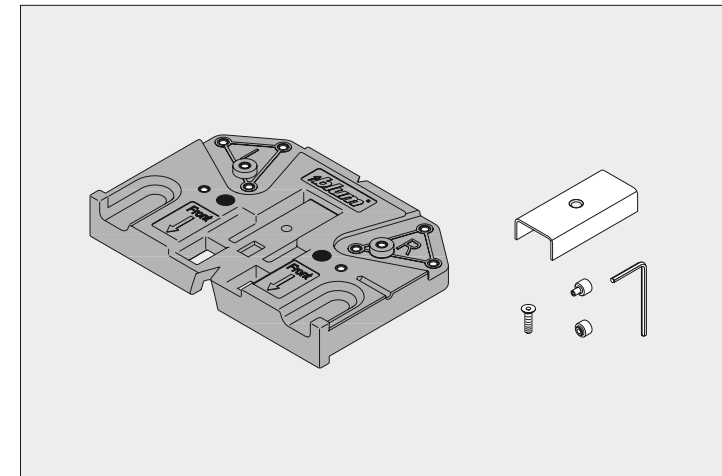
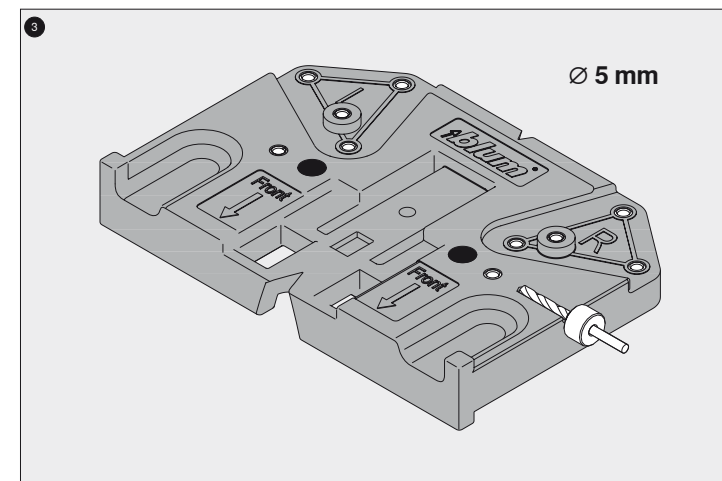


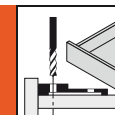


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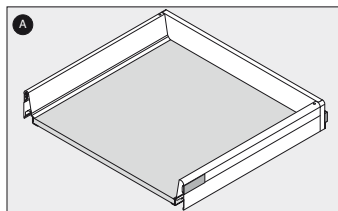
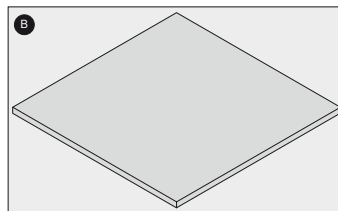
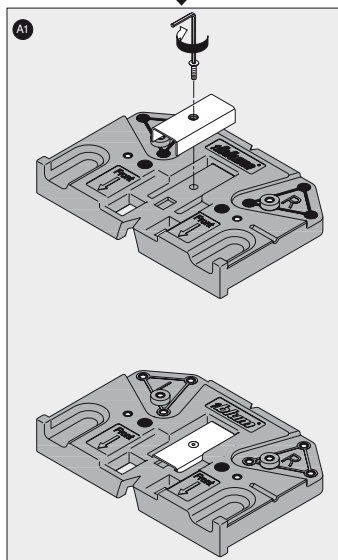
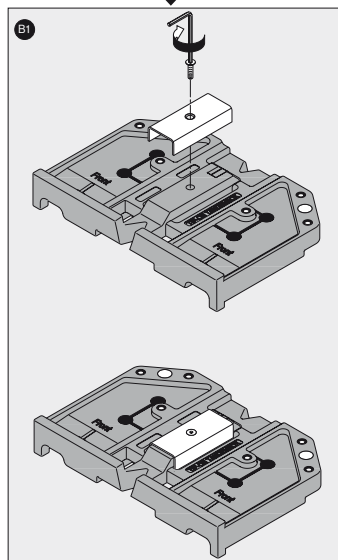
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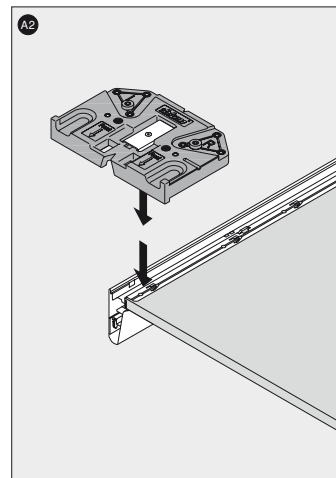
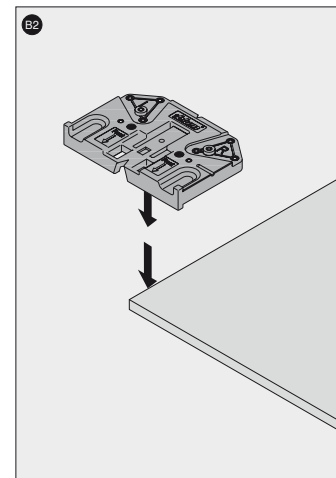
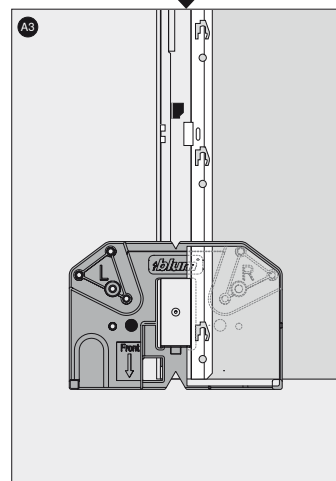
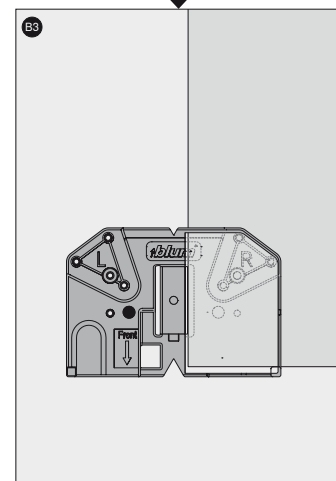
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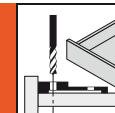
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blum 65.5050

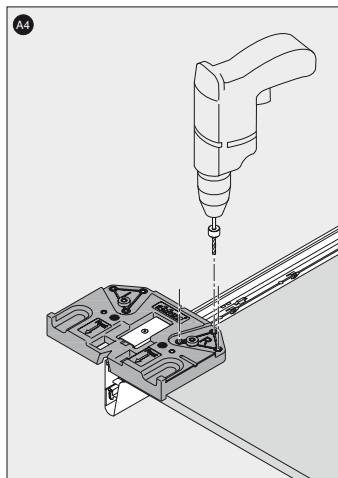
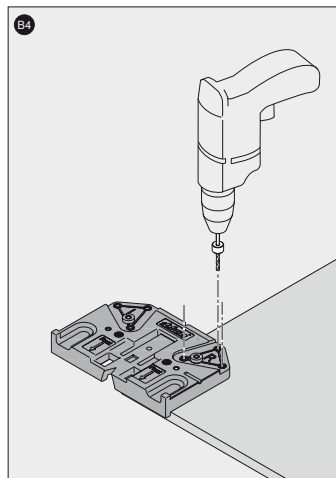
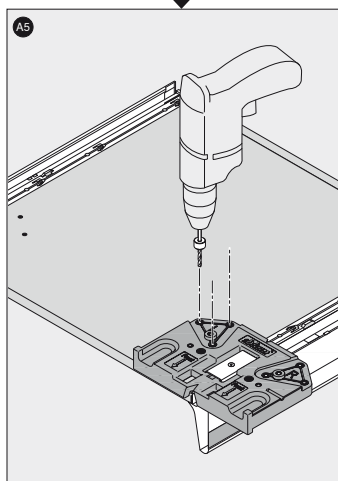
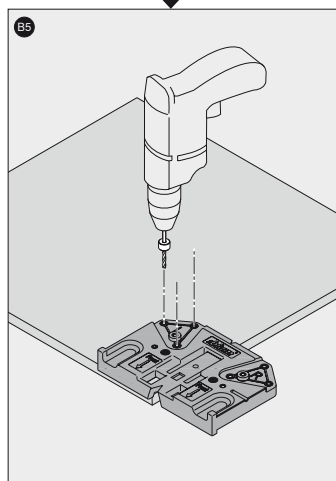


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BA-085/1ML 65.5050



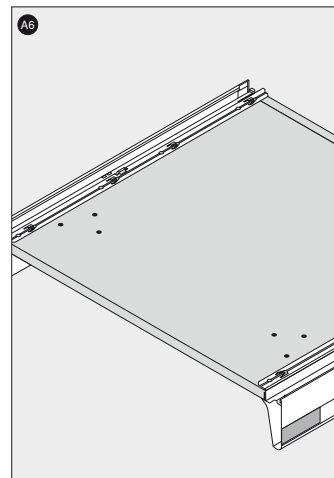
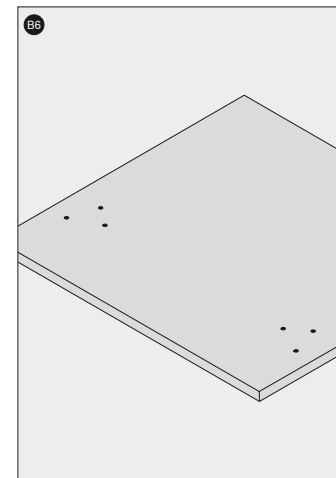
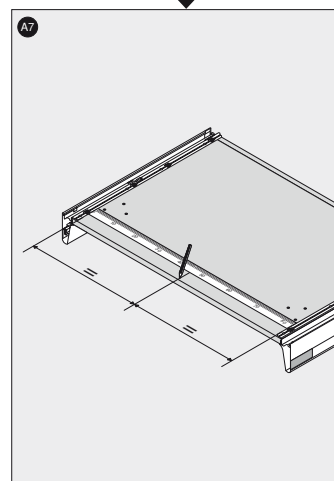
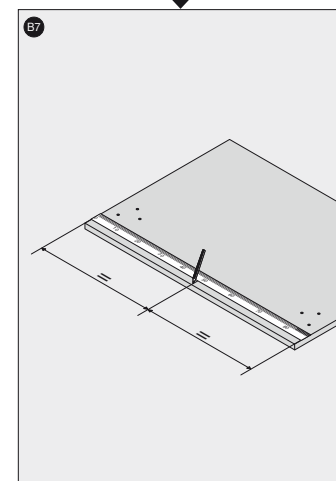
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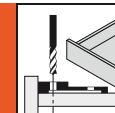
BA-085/1ML 65.5050

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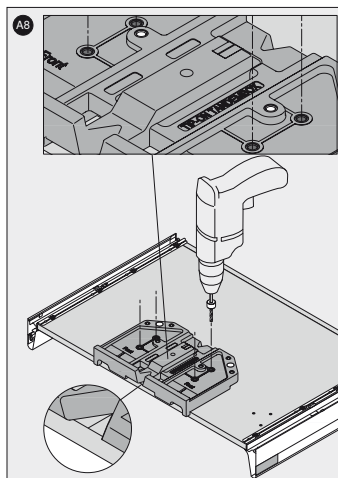
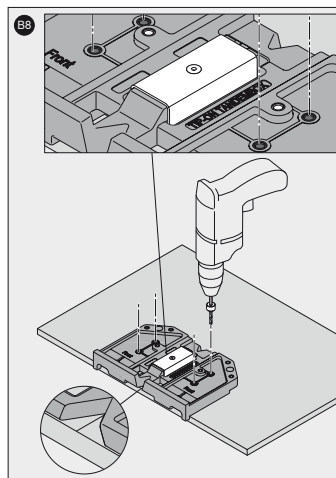
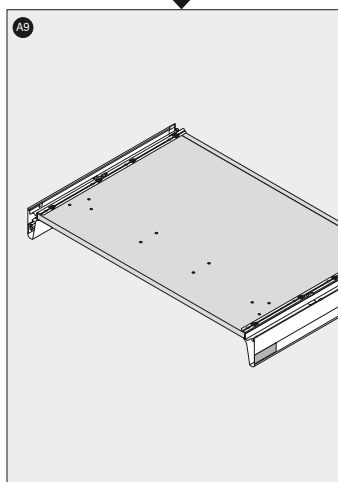
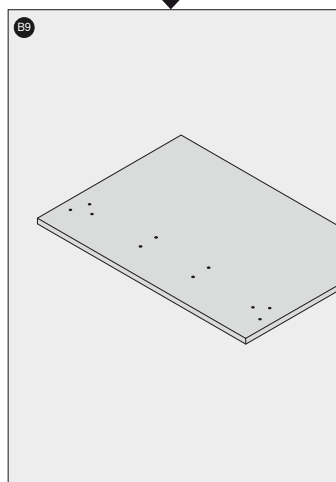
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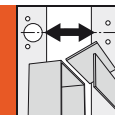
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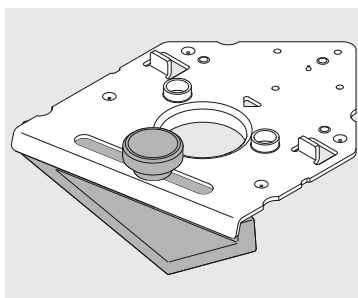
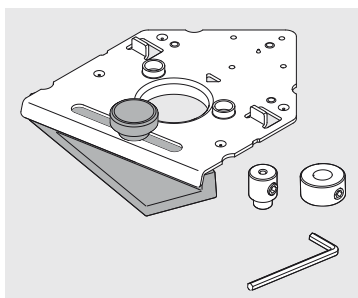
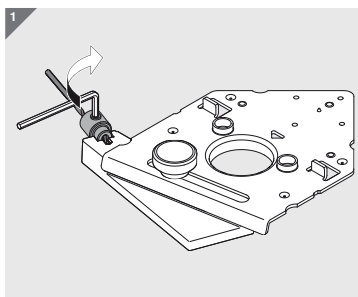
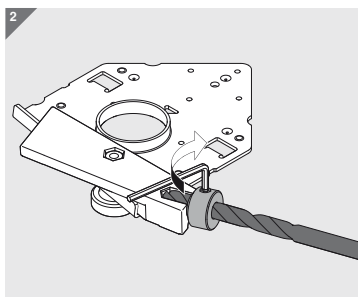
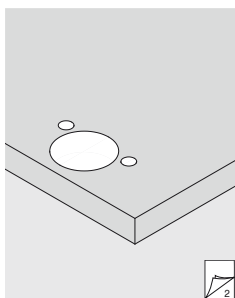
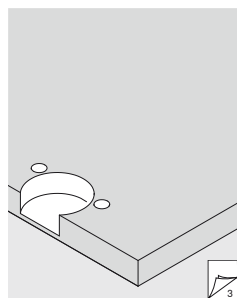
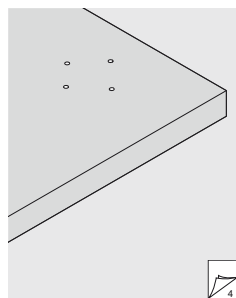


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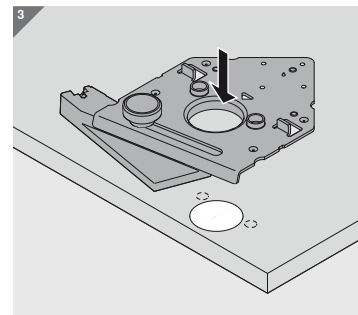
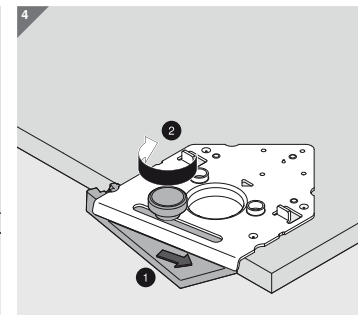
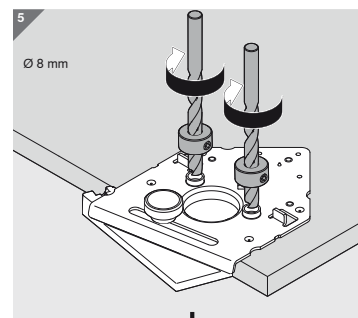
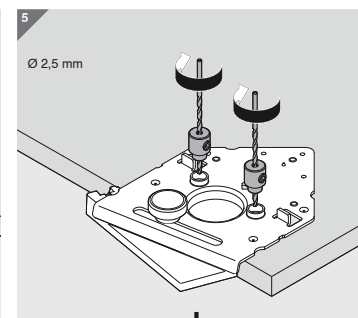
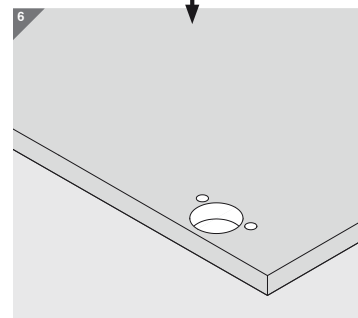
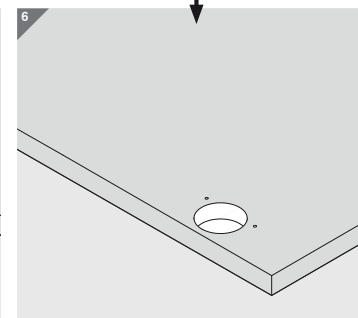


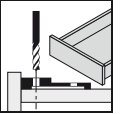
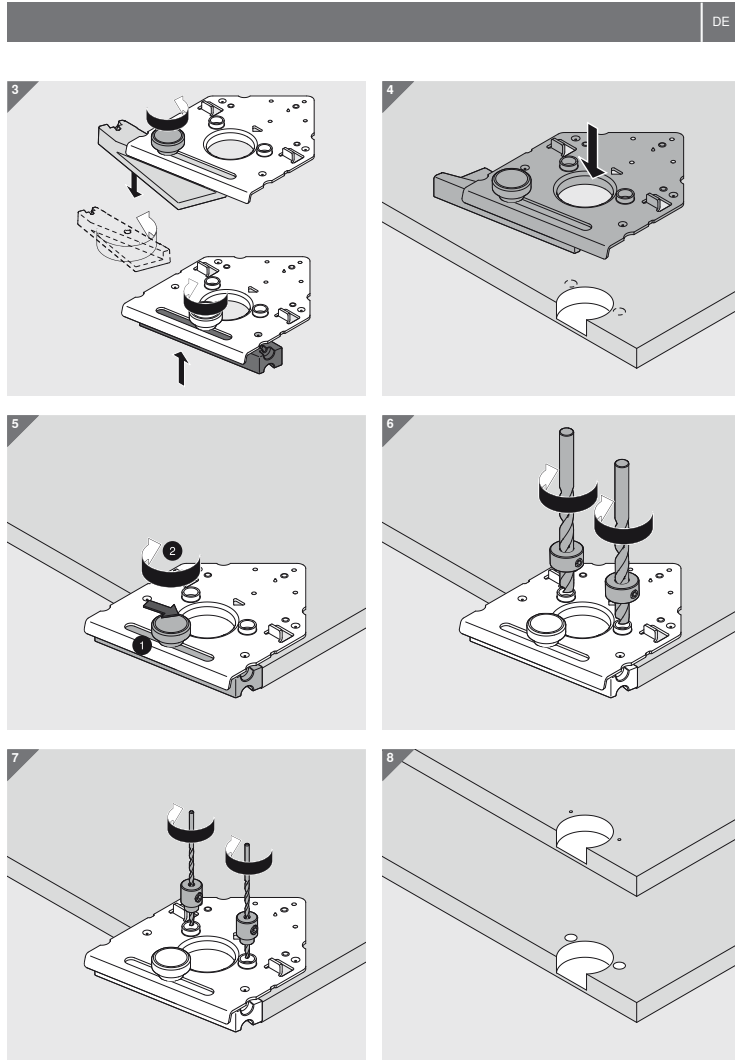
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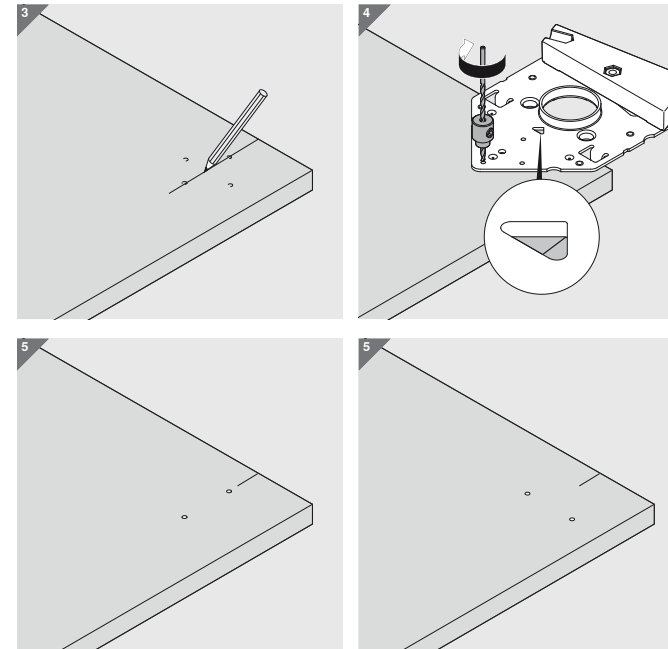
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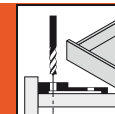


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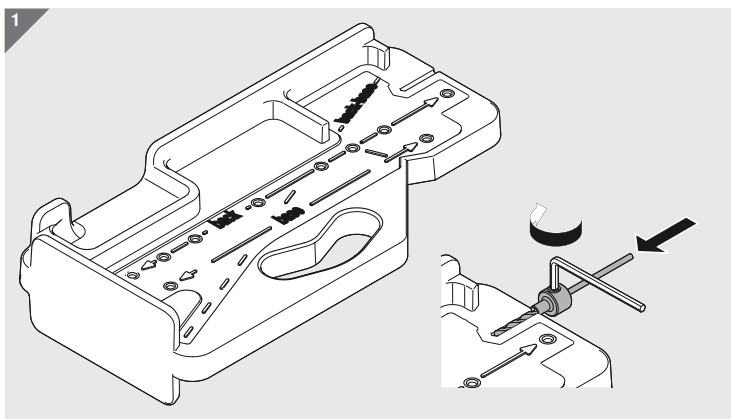
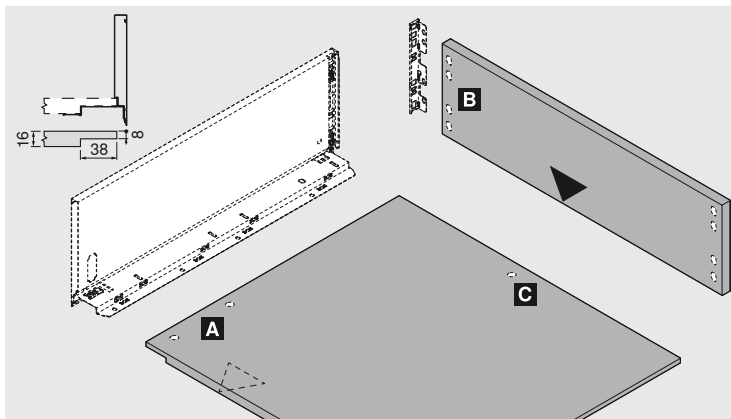
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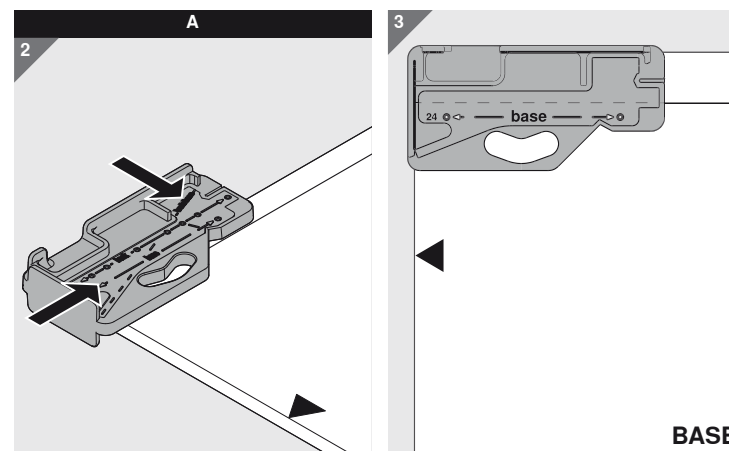
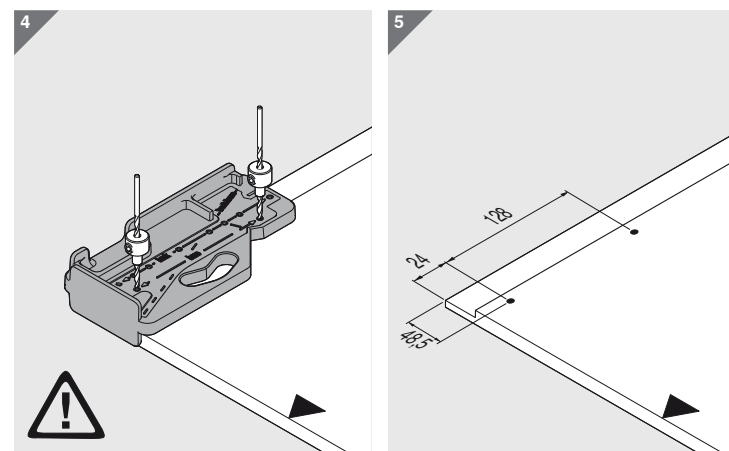
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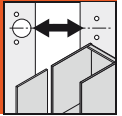
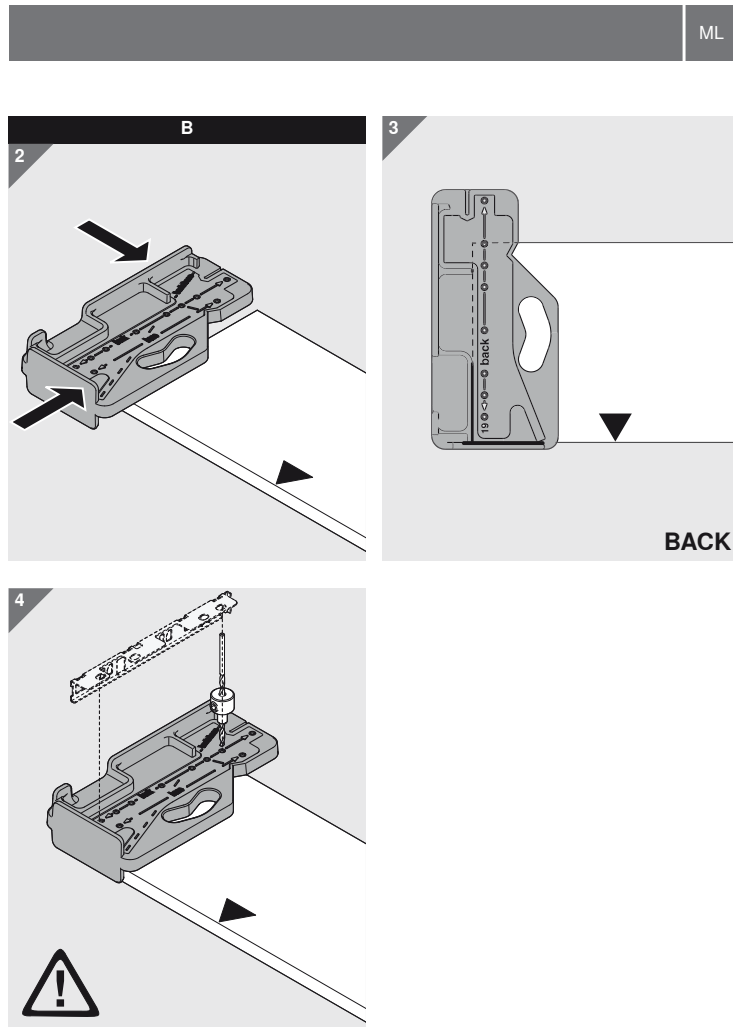


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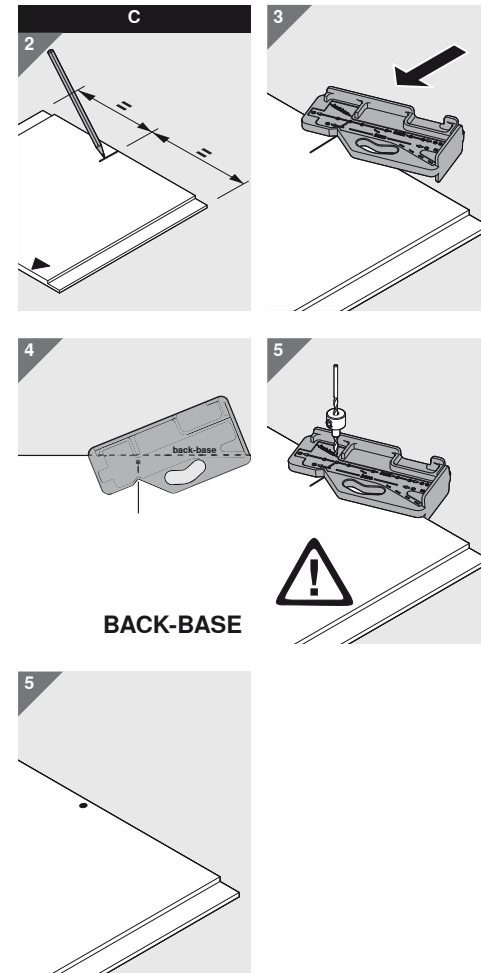
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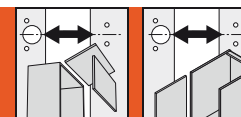
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ISO 50001
Certified Energy
System

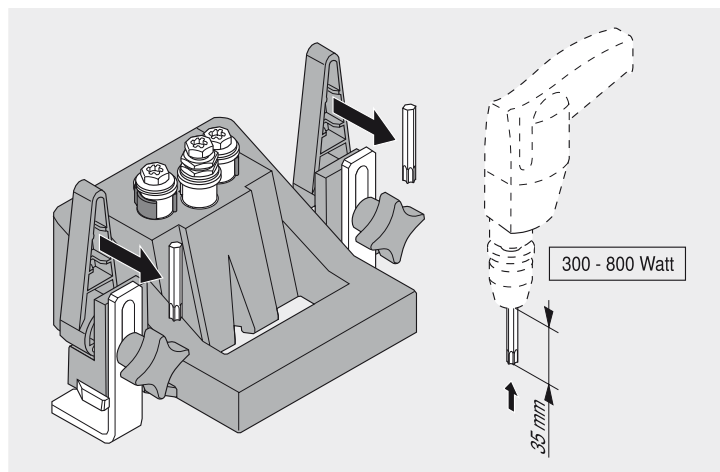
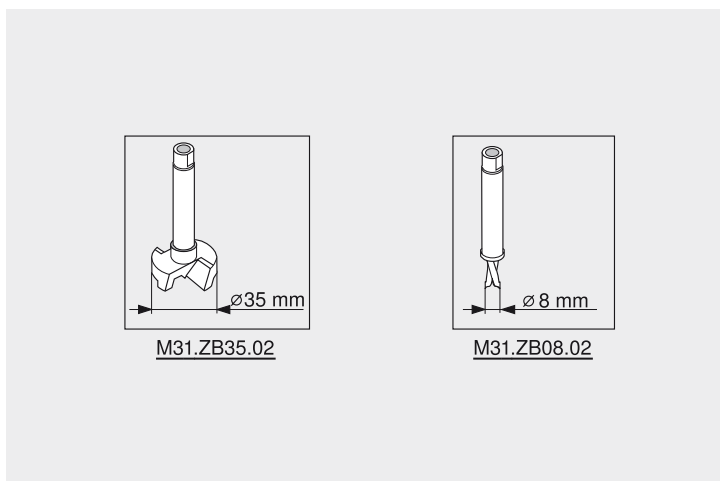
ISO 14001
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ISO 9001
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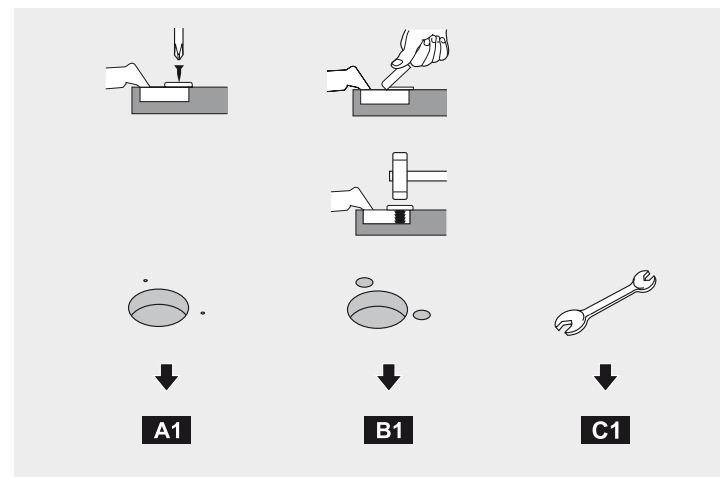
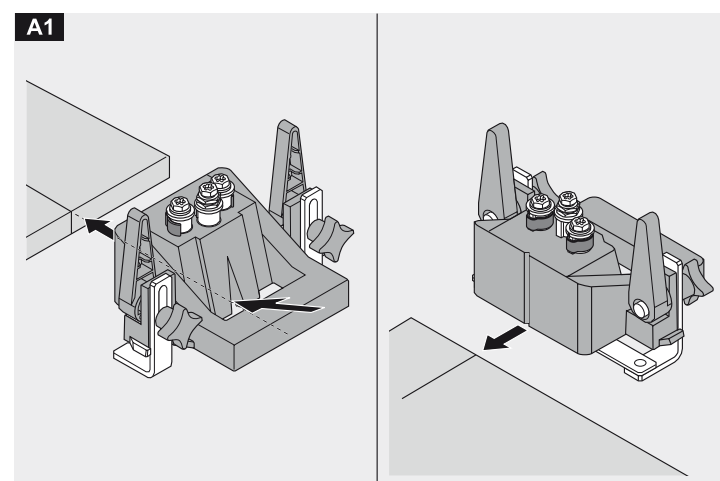


M31.1000 ECDRILL



BA-121/OML M31.1000

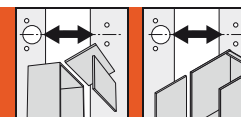
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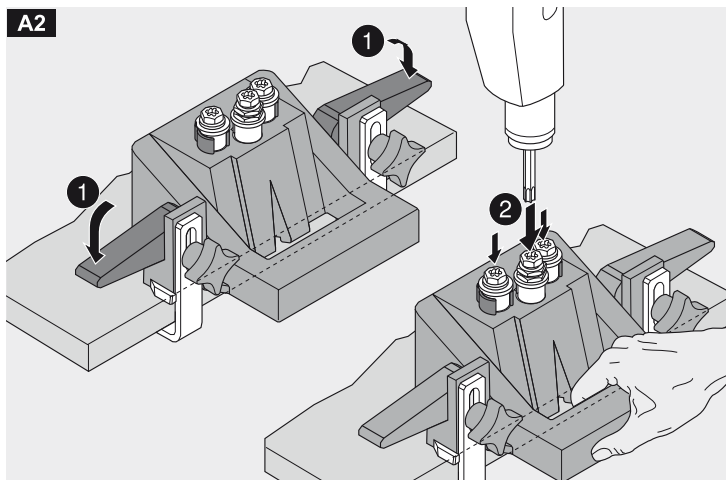
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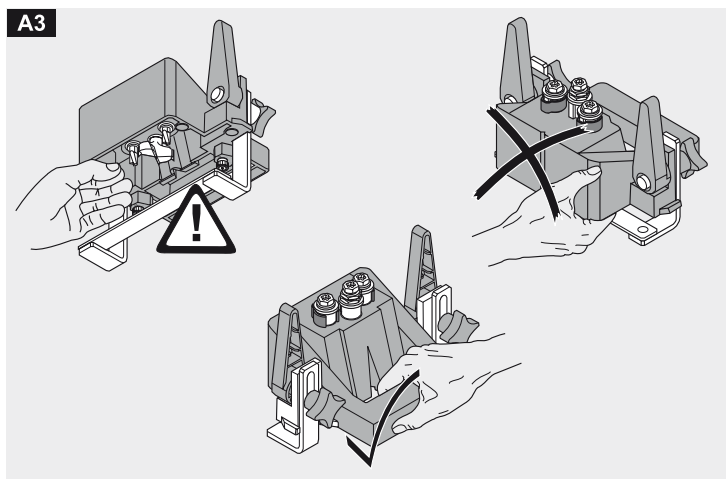




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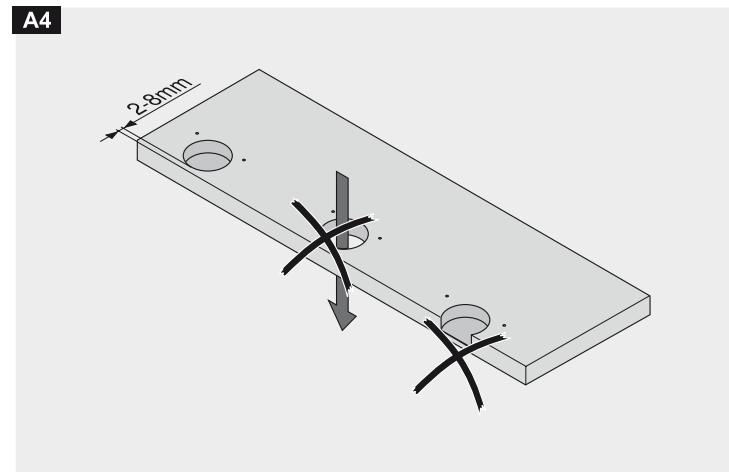
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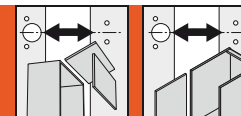
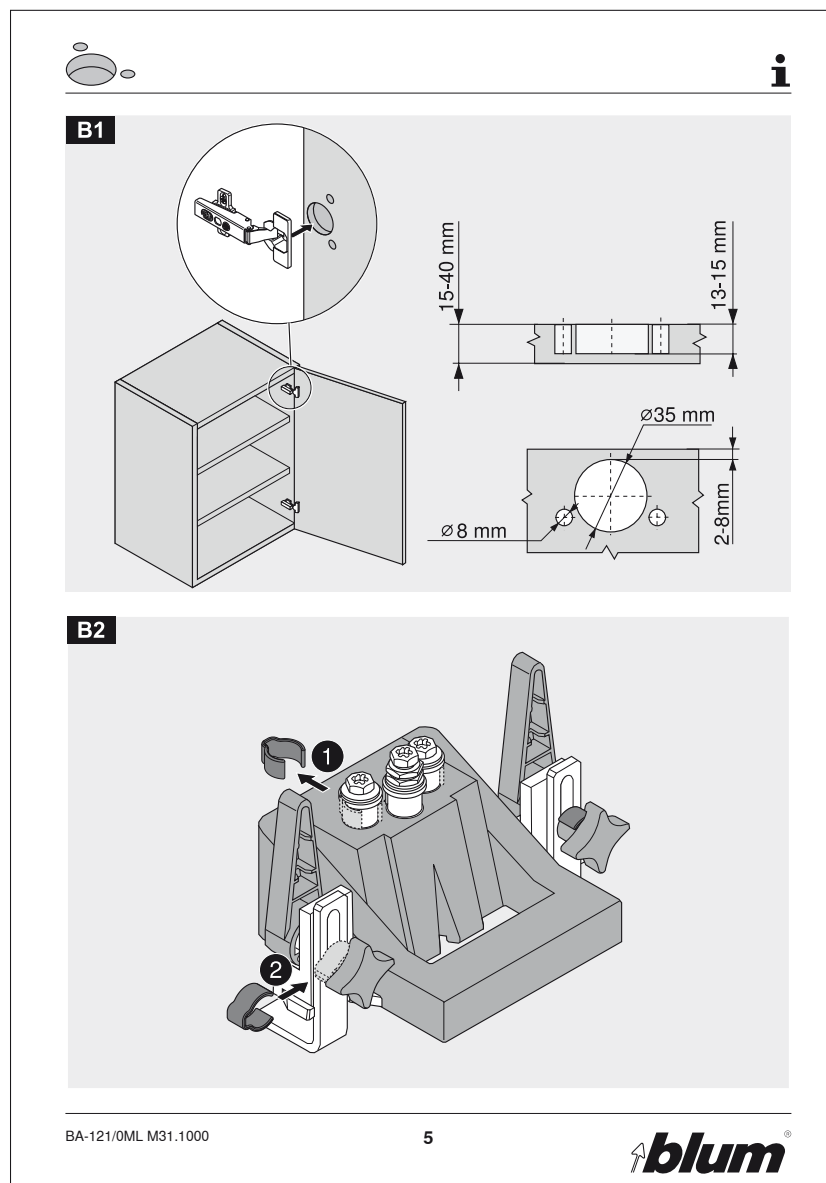
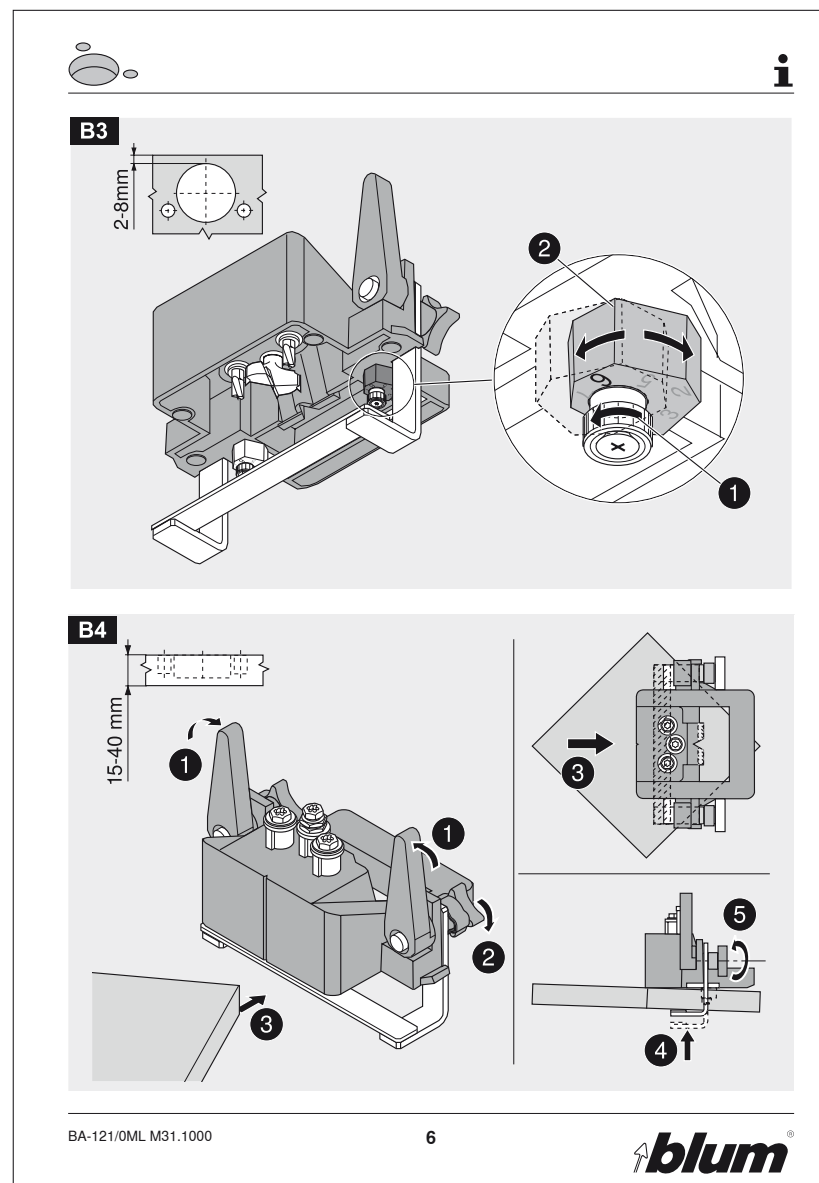
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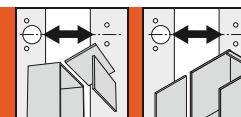
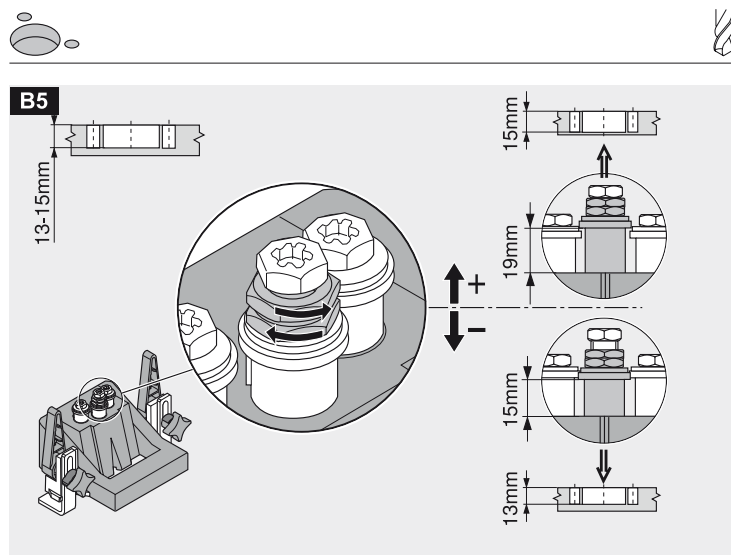
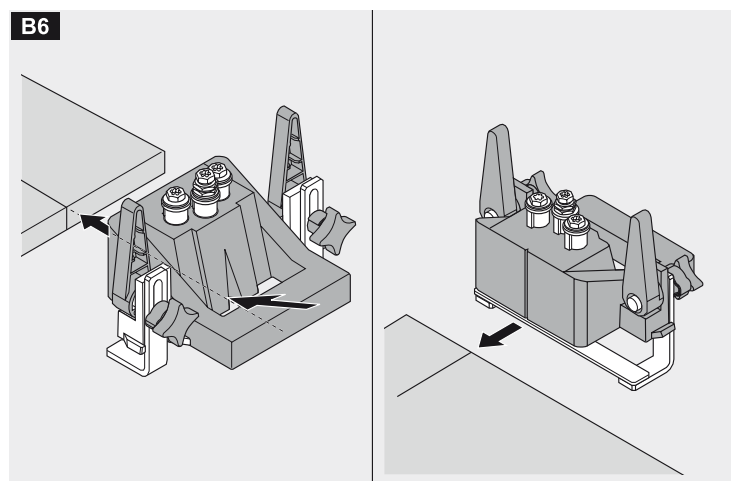


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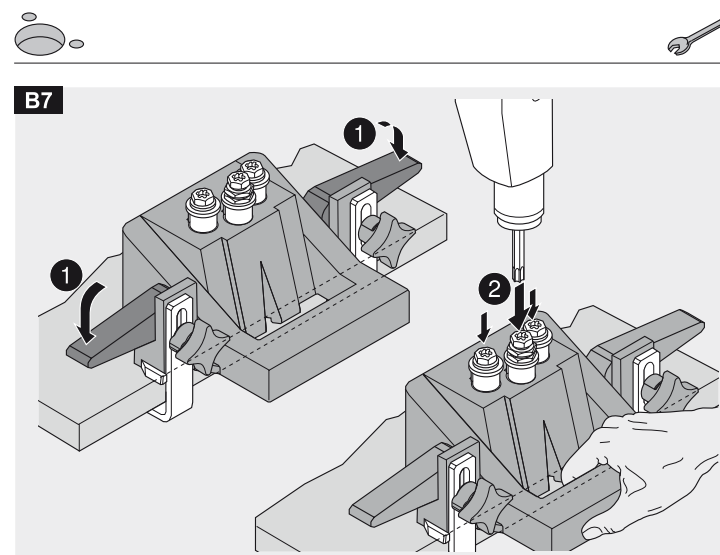
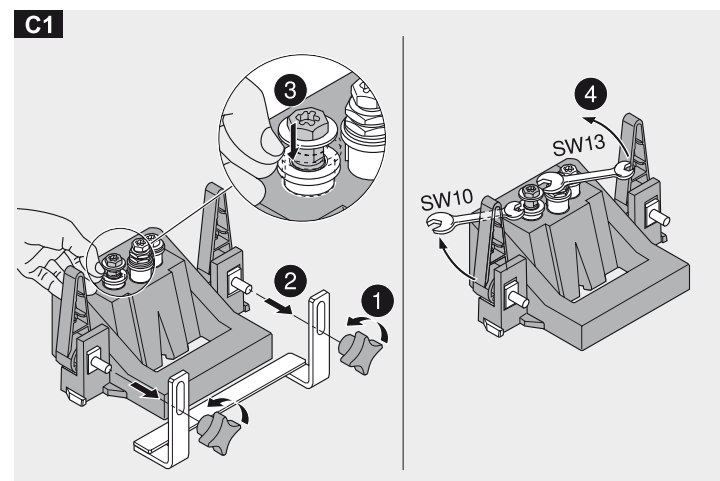




BA-121/OML M31.1000

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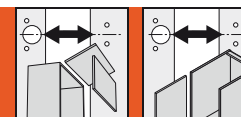
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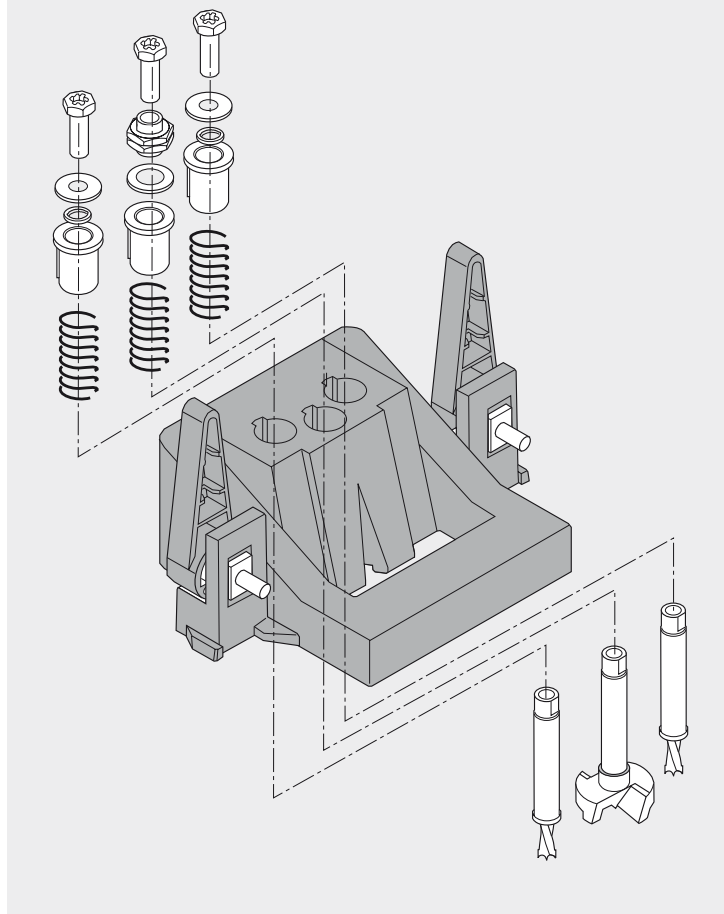
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C2

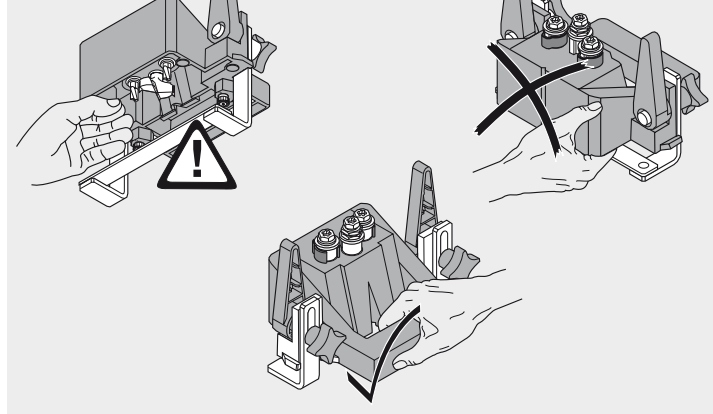


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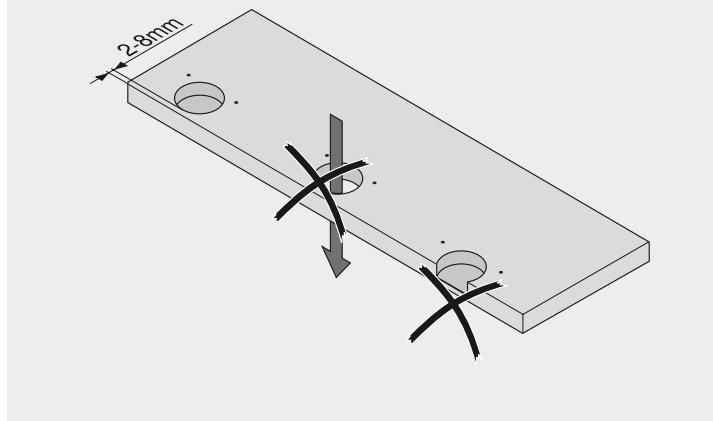
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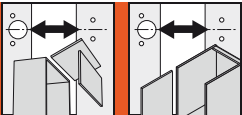
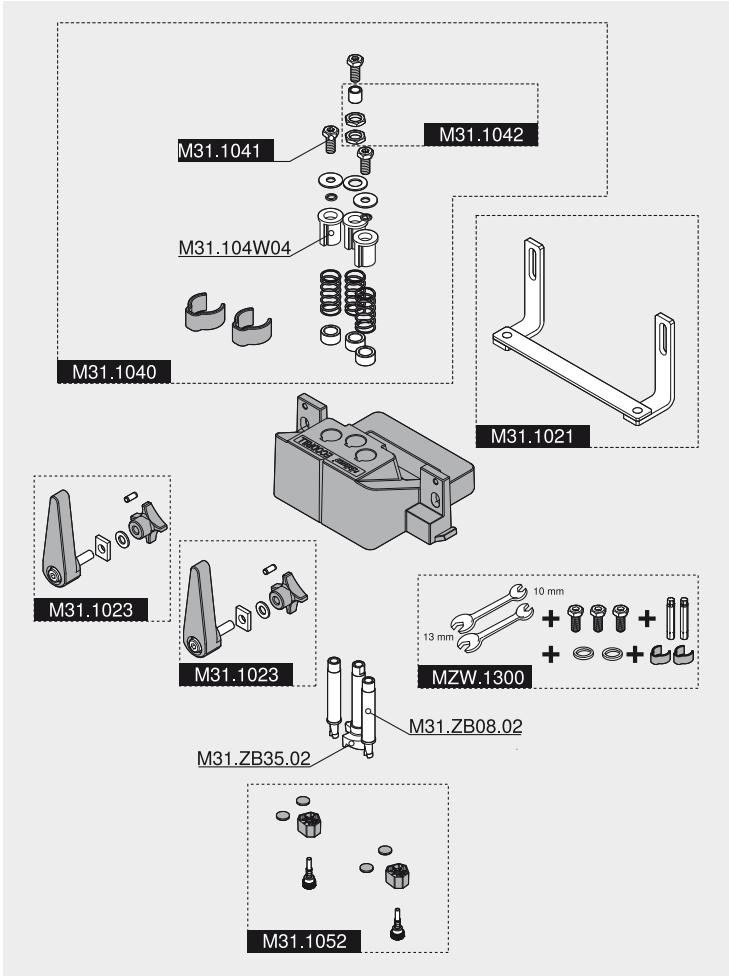
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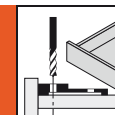


BA-121/OML M31.1000

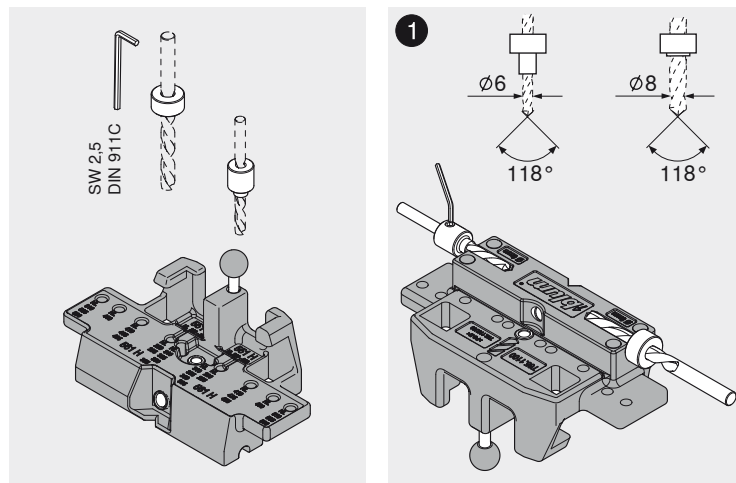
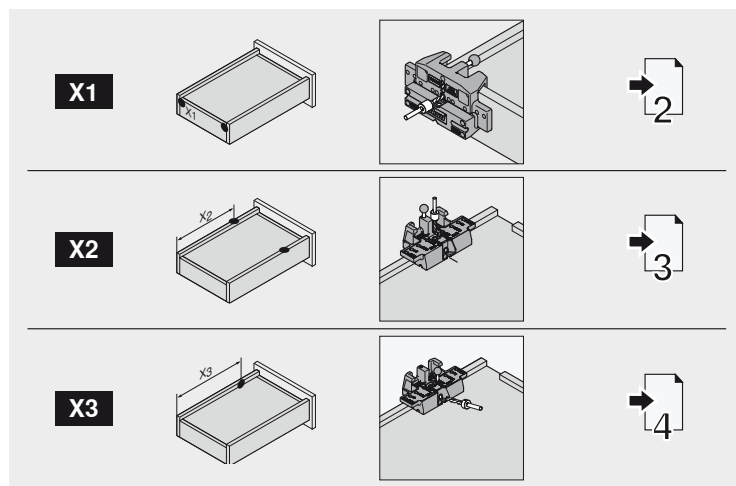
10

blum





T65.1100

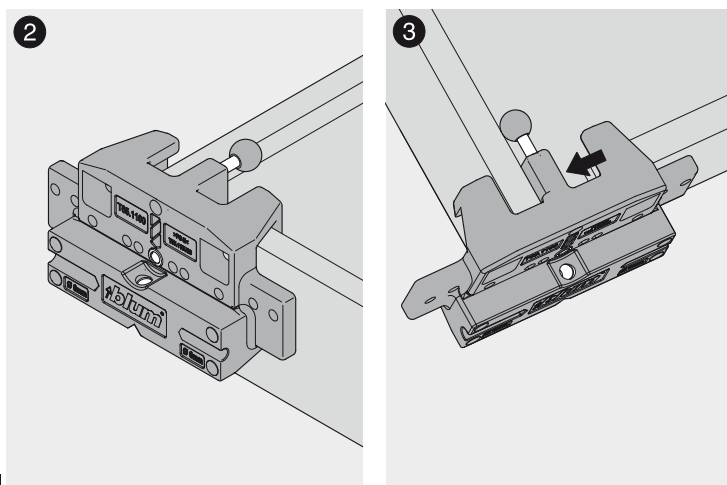


BA-097/OML T65.1100

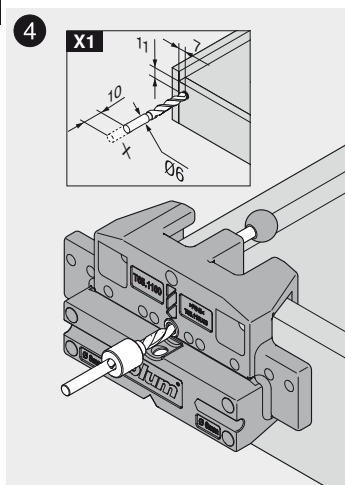
1

blum

X1 TANDEM 551H / 561H



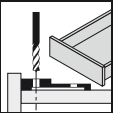
X1



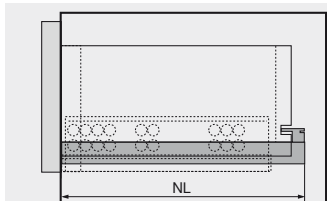
BA-097/OML T65.1100

2

blum

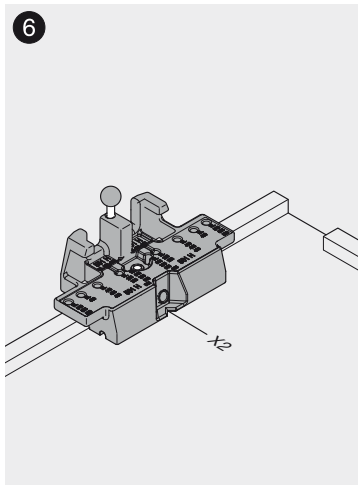
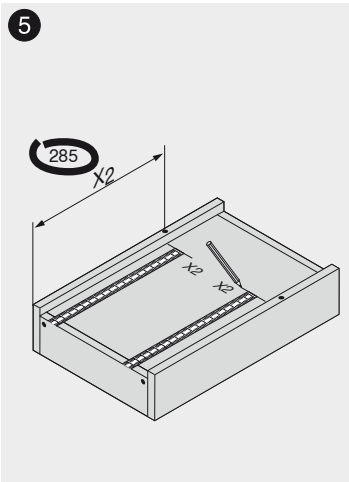
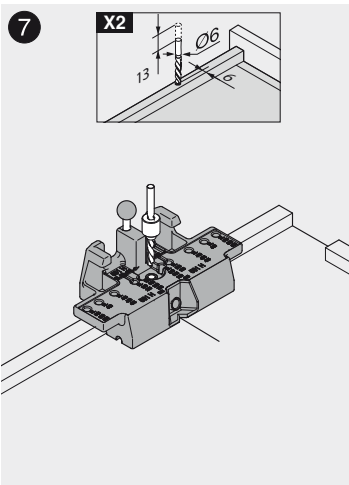


X2 TANDEM 551H / 561H



NL (mm)	X2 (mm)
260	205
285	220
310	230
335	245
360	275
385	285
410	300
435	310
460	335
485	350
510	360
535	375
560	405

X2

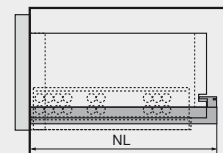
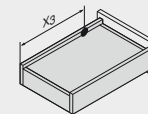


BA-097/OML T65.1100

3

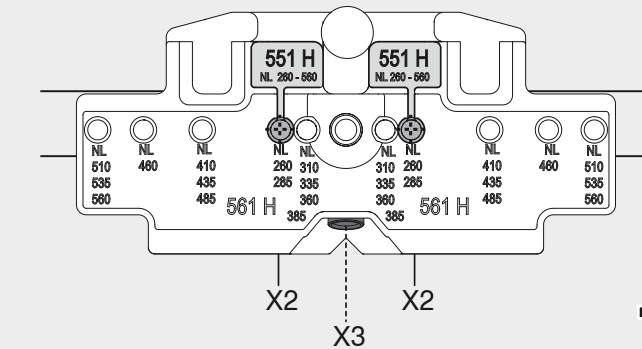
blum

X3 TANDEM 551H



NL (mm)	X2 (mm)	X3 (mm)
260	205	185
285	220	200
310	230	210
335	245	225
360	275	255
385	285	265
410	300	280
435	310	290
460	335	315
485	350	330
510	360	340
535	375	355
560	405	385

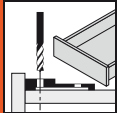
X3



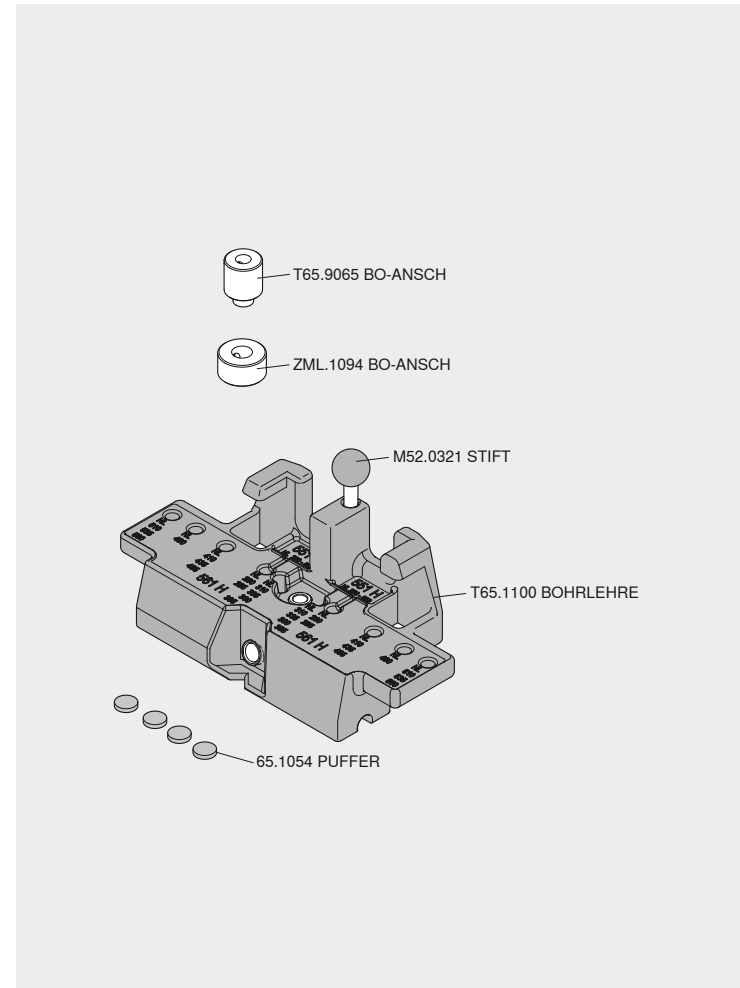
BA-097/OML T65.1100

4

blum



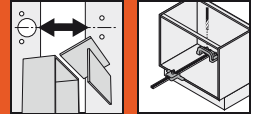
spare parts / Ersatzteile / pièces de rechange / pezzi di ricambio / peças de reposição



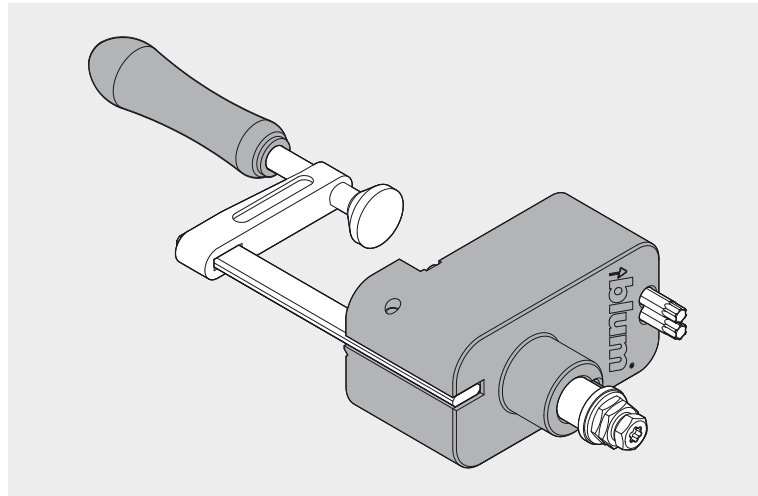
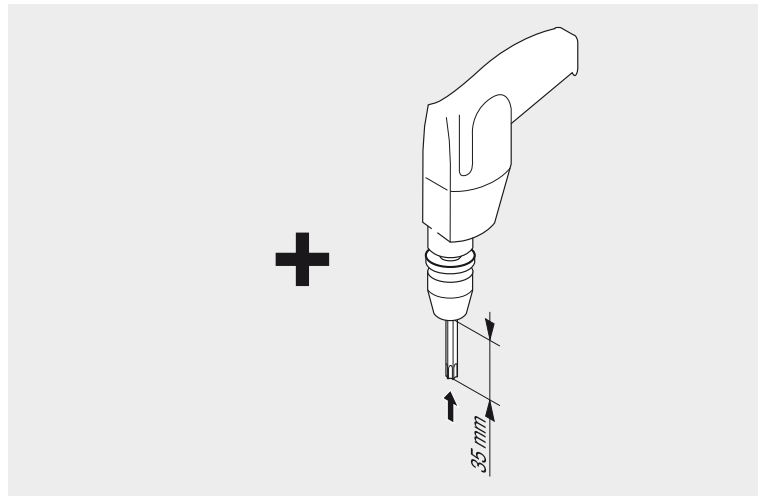
BA-097/OML T65.1100
BAU0018287260 IDX:00 / IdNr: 5169342
12/2010 Made in Austria

8

blum



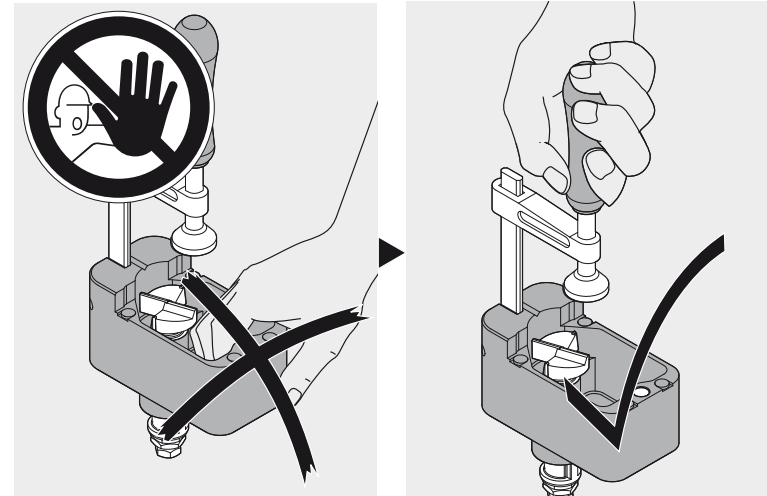
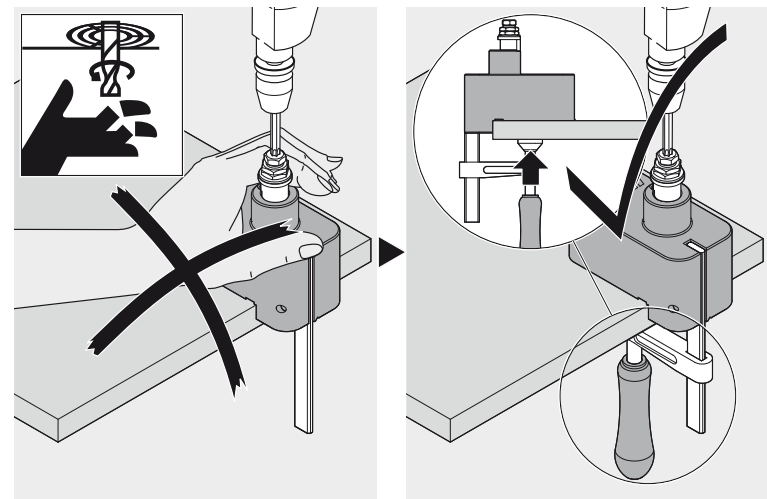
M31.2000



BA-091/OML M31.2000

1

blum

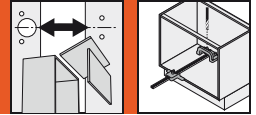
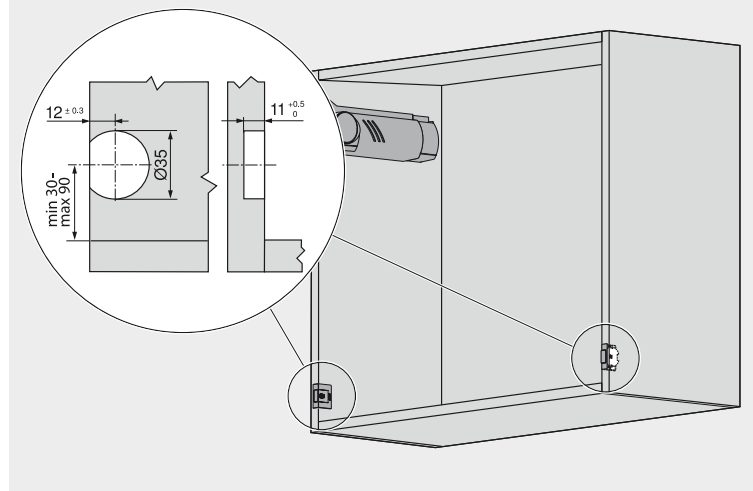
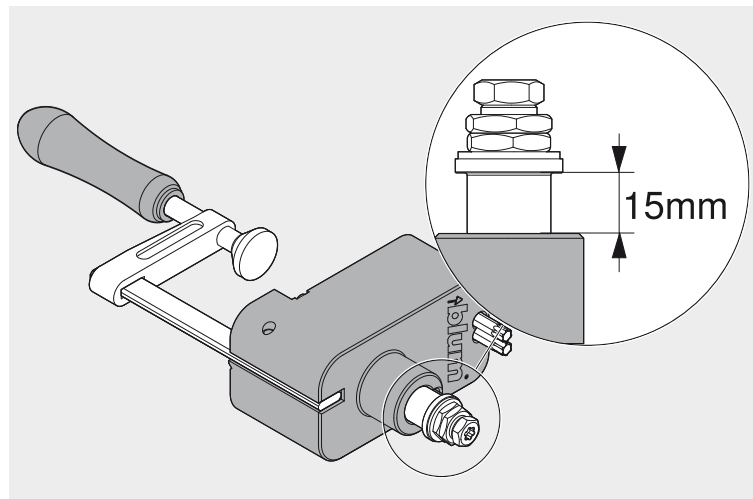


BA-091/OML M31.2000

2

blum

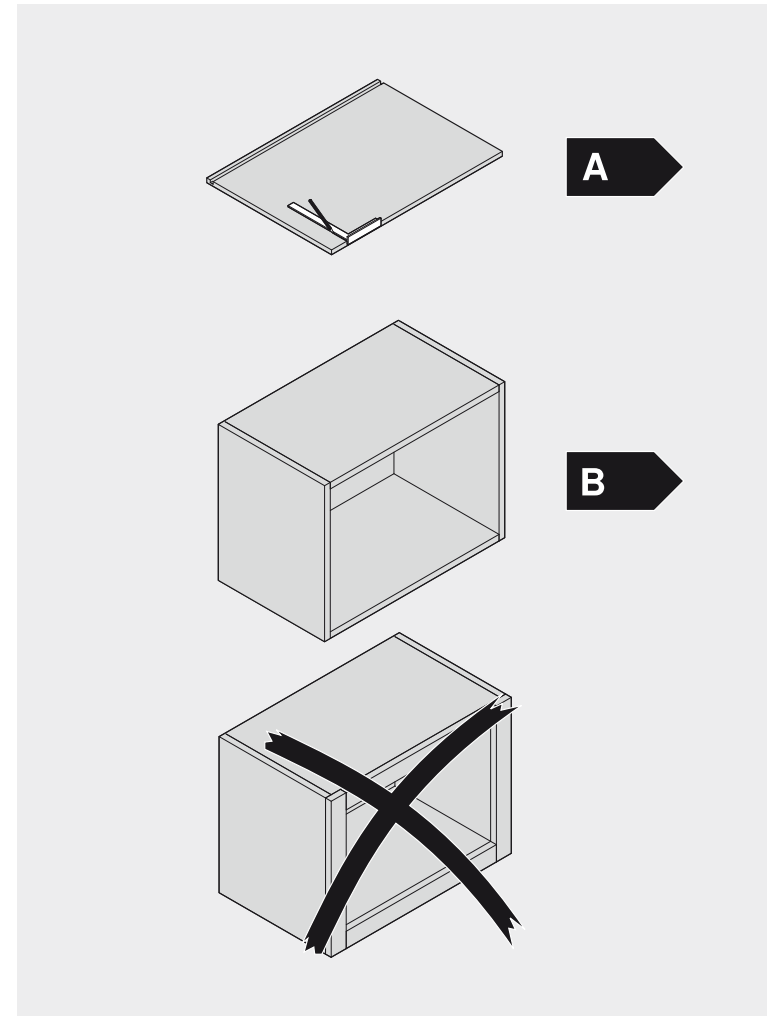
Bohrlehre fÜR SERVO-DRIVE Schalter | Drilling template for the SERVO-DRIVE switch M31.2000



BA-091/OML M31.2000

3

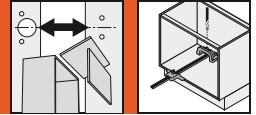
blum



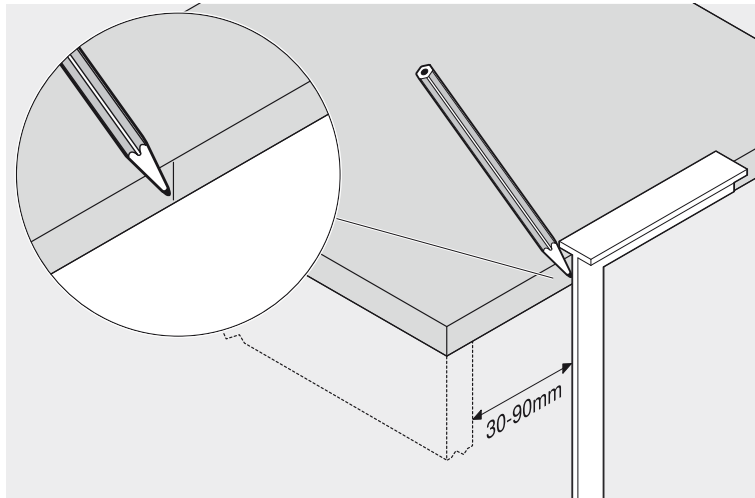
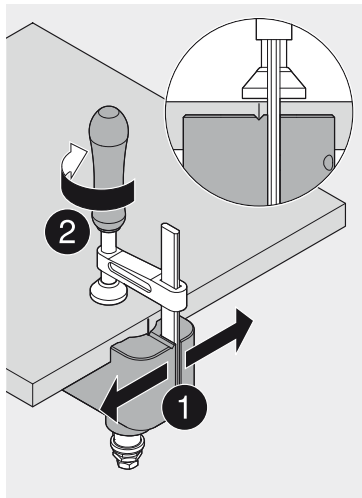
BA-091/OML M31.2000

4

blum



A

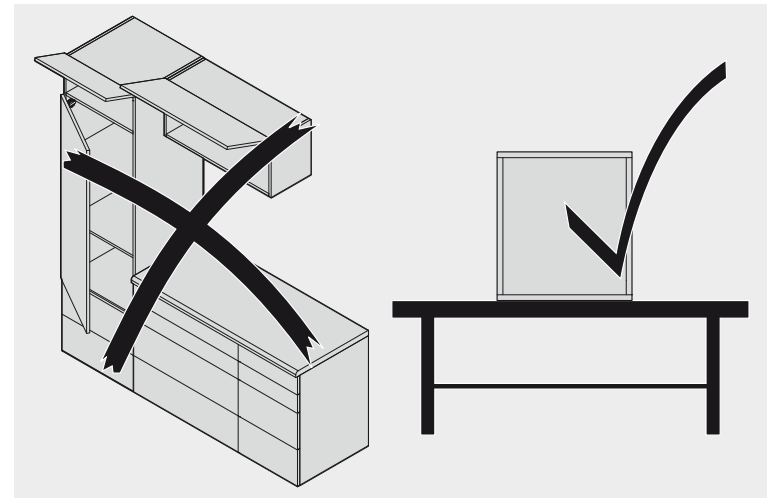
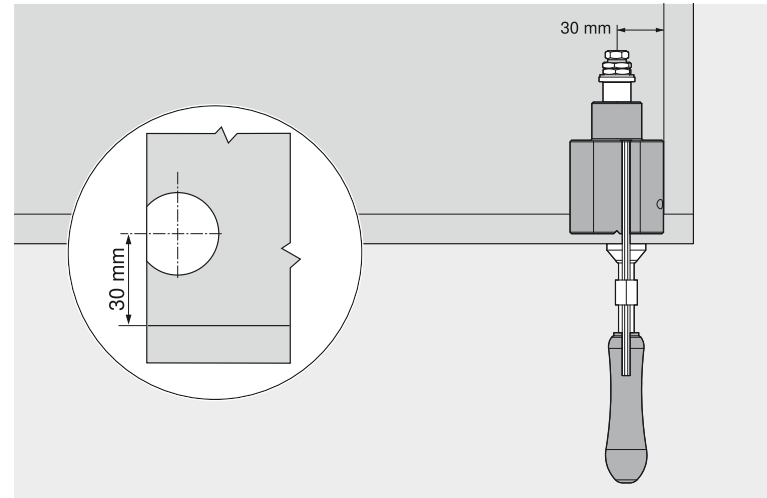


BA-091/OML M31.2000

5

blum

B

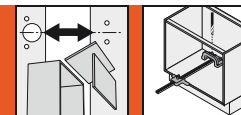


BA-091/OML M31.2000

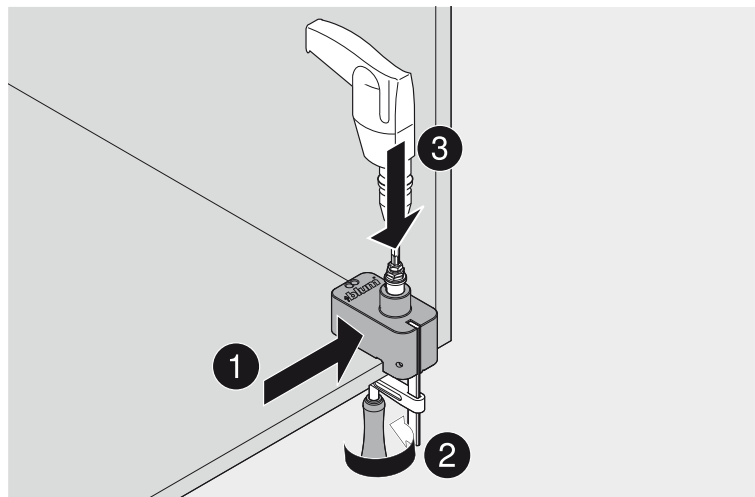
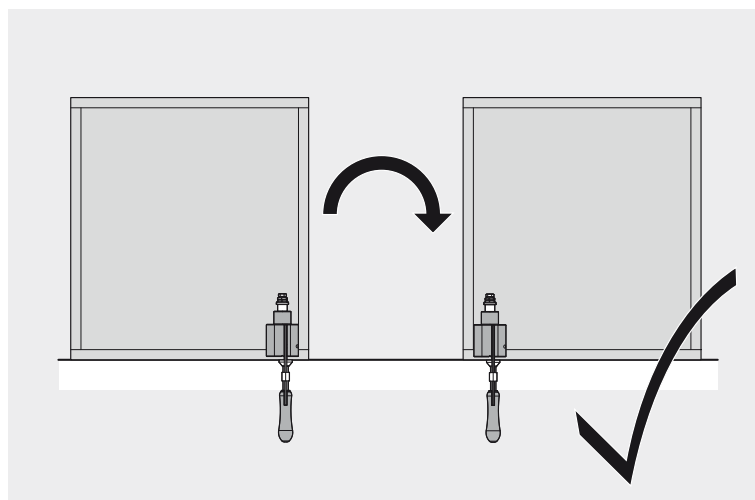
6

blum

Bohrlehre fÜR SERVO-DRIVE Schalter | Drilling template for the SERVO-DRIVE switch M31.2000



B



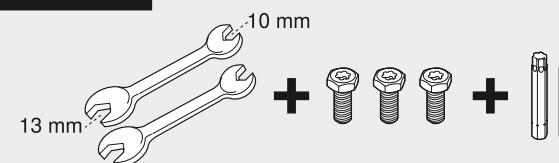
BA-091/OML M31.2000

7

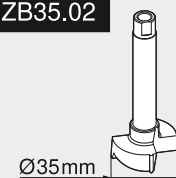
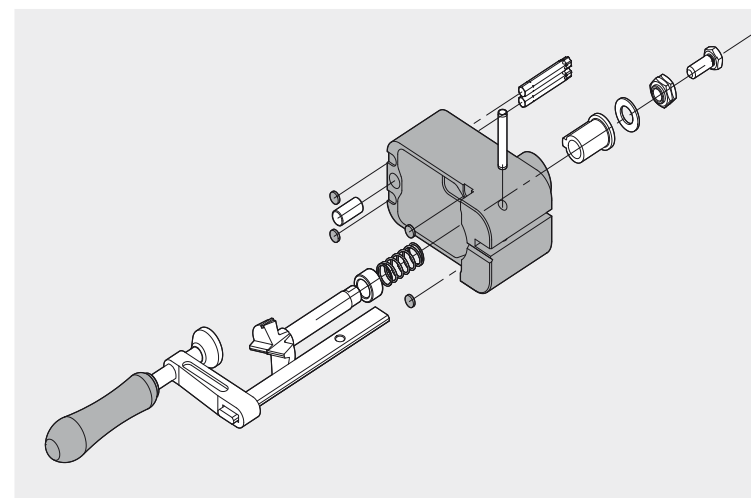
blum

spare parts / Ersatzteile / pièces de rechange / pezzi di ricambio / peças de reposição

MZW.1300



M31.ZB35.02



BA-091/OML M31.2000
BAU0014270208 IDX:01 / IdNr: 9083990
11/2009 Made in Austria

8

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